

# SPECIFICATION

Customer :

Applied To :

Product Name : SPEAKER

Model Name : KP1227SP1

Drawing No. : KF3.001.265

Signature of Appronal

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Signature of KEPO

Approved by	Checkde by	Issued by	Date



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### 1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

-- compact, rich sound

-- applications: mobile phone, PDA, notebook computer, etc. ..

### 2. General

2.1 Out-Diameter

:

11.7 mm

2.2 Height

:

2.7 mm

2.3 Weight

:

1 g

2.4 Operating Temperature range:

-20~+70℃ without loss of function

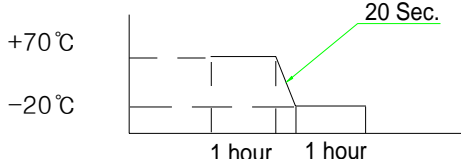
2.5 Store Temperature range:

-40~+85℃ without loss of function

### 3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 ℃, 25% ~ 85% RH, 860~1060 mbar

No	Items	Specification
1	Impedance	8 Ω ± 15% (1Vrms at 1KHz)
2	Sound Pressure Level	86 dB ± 3dB (0.1W/0.1M at 2kHz)
3	Resonance Frequency	1.3k Hz ± 20%
4	Frequency Range	Fo ~20KHz
5	Input Power	Rated 0.5 W / Max. 0.7 W
6	Distortion	<10% Max. at 2kHz/2Vrms
7	Buss and Rattle	Should not be audible buzzes,rattles when the 2V sine wave signal swept at frequency range.
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.

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<h2>4. Reliability Test</h2> <p>After test(1~7item), the speaker S.P.L . difference shall be within <math>\pm 3\text{dB}</math>, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).</p>			
No	Items	Specification	
1	High Temperature Test	After being placed in a chamber with $+85\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
2	Low Temperature Test	After being placed in a chamber with $-40\pm 3\text{ }^{\circ}\text{C}$ for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at $+40\pm 2\text{ }^{\circ}\text{C}$ for hours and then being placed in natural condition for 1 hour, speaker shall be measured.	
4	Thermal Shock Test	<p>After being placed in a chamber at <math>+70^{\circ}\text{C}</math> for 1 hour, then speaker shall be placed in a chamber at <math>-20^{\circ}\text{C}</math> for 1 hour(1 cycle is the below diagram). After 6 above cycles, speaker shall be measured after being placed in natural condition for 1 hour.</p>  <p>The diagram shows a temperature profile with two horizontal segments at <math>+70^{\circ}\text{C}</math> and <math>-20^{\circ}\text{C}</math>, each labeled '1 hour'. A green arrow indicates the transition time between the two temperatures, labeled '20 Sec.'.</p>	
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to 55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.	
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.	
7	Load test	After being applied loading white noise with input power 0.5W(2Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.	
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 M $\Omega$	

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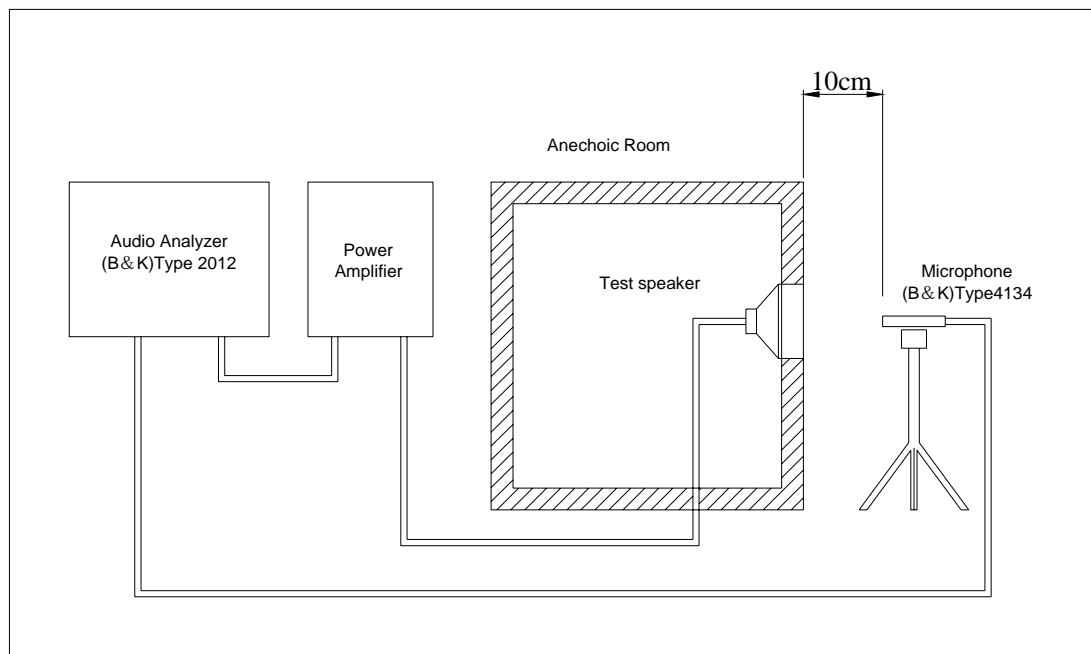
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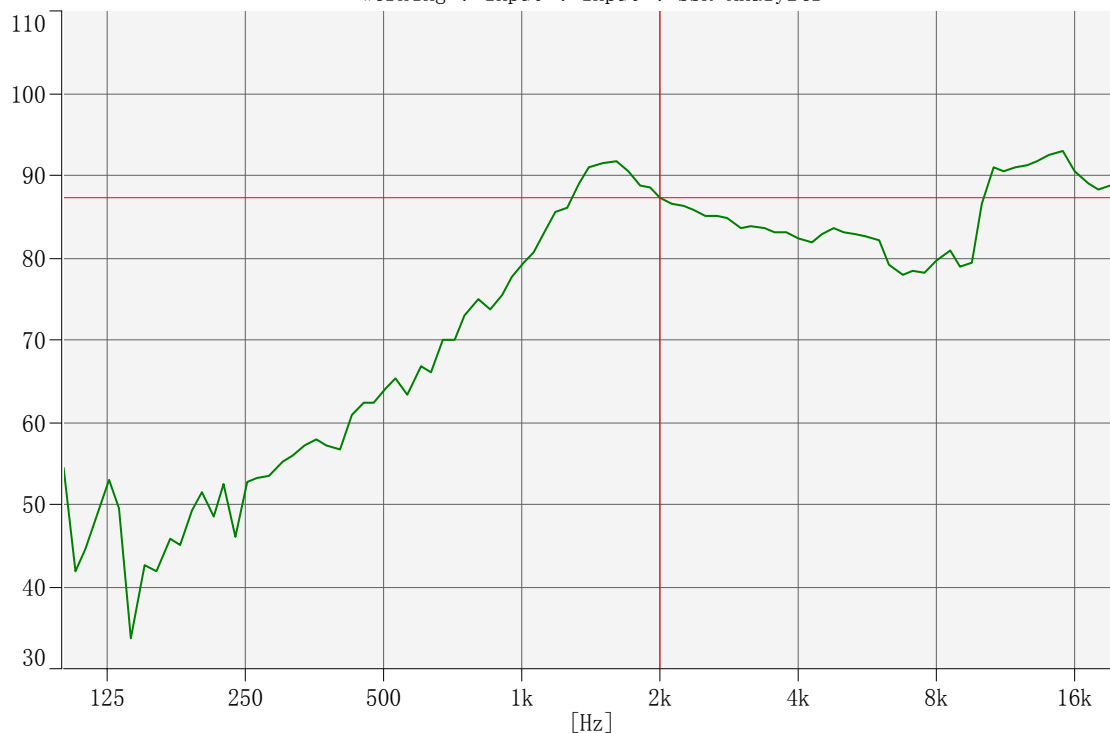
## 5. Measurement Block Diagram & Response curve



[dB/20.0u Pa]

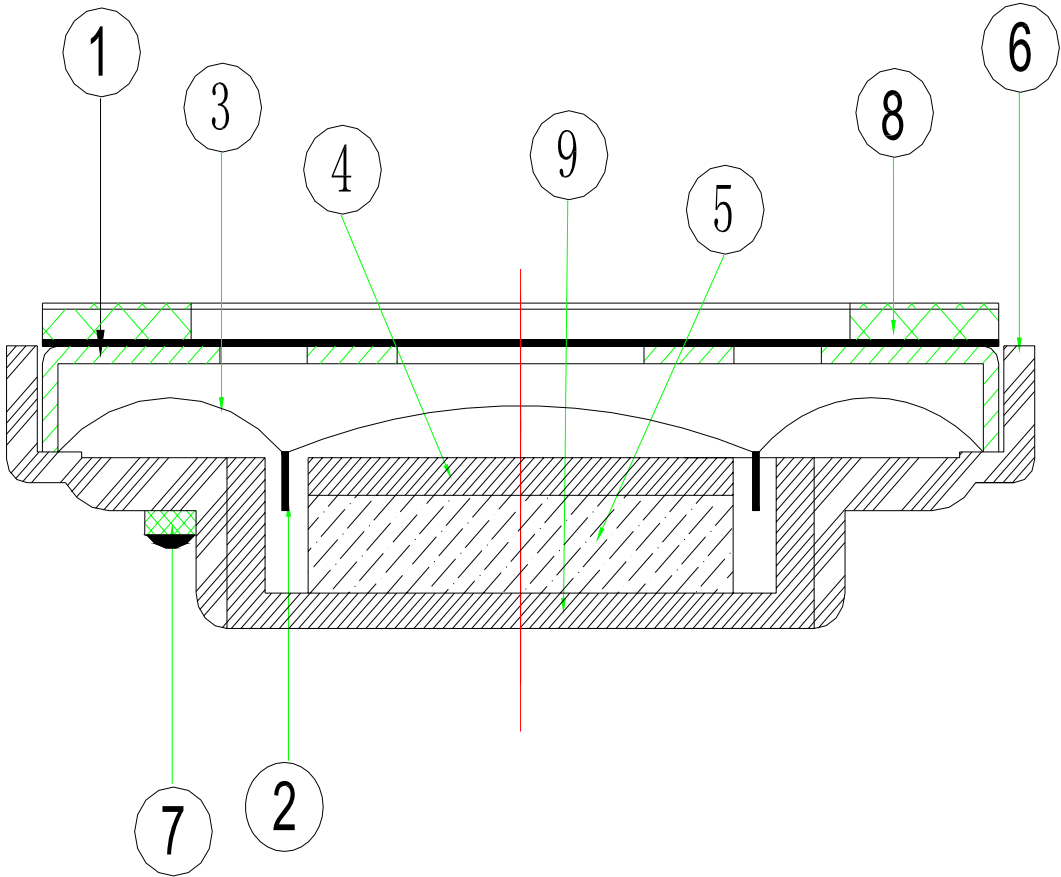
Output Response(Signal 1) - Input (Magnitude)

Working : Input : Input : SSR Analyzer



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6. Structure



9	Yoke	1	SPC	
8	Gasket	1	unwoven fabric	With wet adhesive
7	Terminal	1	Epoxy PCB	
6	Frame	1	PBT	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PEN	
2	Voice Coil	1	Copper	
1	Cap	1	SUS304	
No.	Part Name	Q'ty	Material	Remarks

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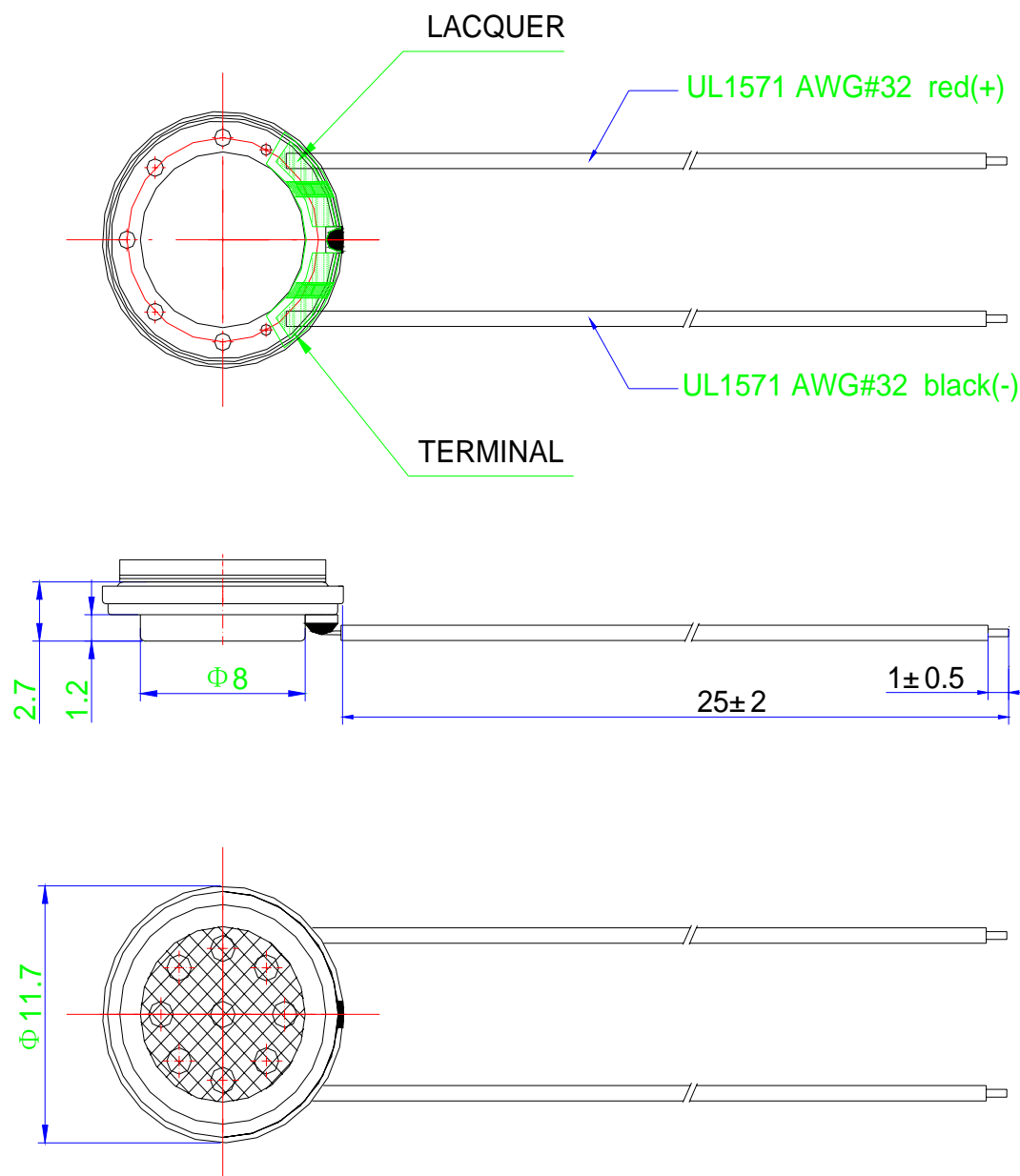
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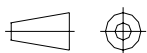
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## 7. Dimensions



FIRST ANGLE PROJECTION



UNIT : mm

Tolerance :  $\pm 0.2$

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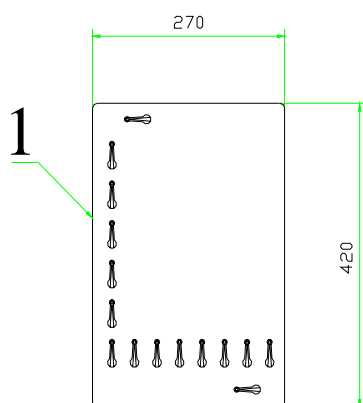
Revision No.

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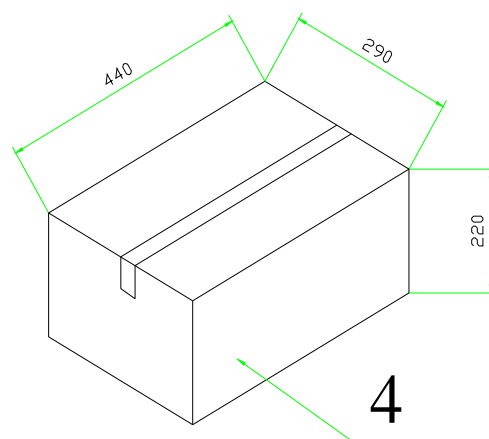
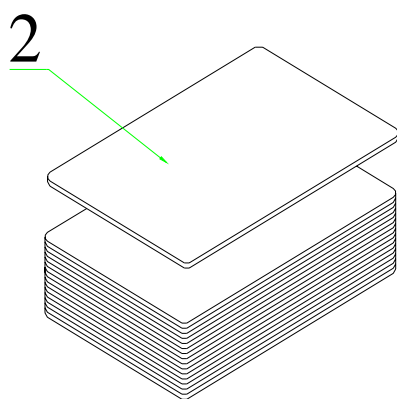
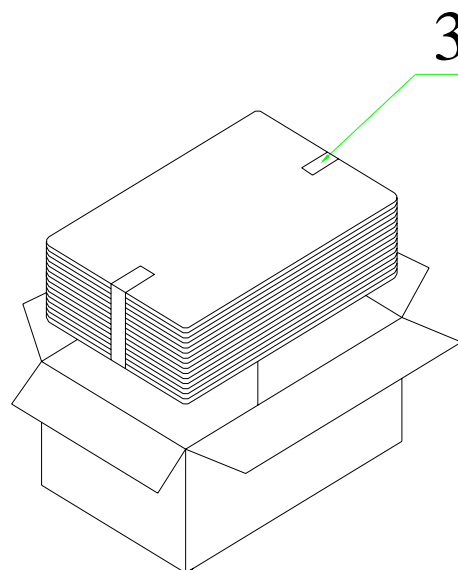
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## 8. Packing



100Pcs



QTY: 2000Pcs

440 x290 x220



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