



规格书编号

SPEC NO :

产品规格书

SPECIFICATION

CUSTOMER 客 户: _____

PRODUCT 产 品: SAW FILTER

MODEL NO 型 号: HDAF389A19Dc SIP5Dc

PREPARED 编 制: CHECKED 审 核: _____

APPROVED 批 准: D A T E 日 期: 2008-5-12

客户确认 CUSTOMER RECEIVED:

审核 CHECKED	批准 APPROVED	日期 DATE

无锡市好达电子有限公司
Shoulder Electronics Limited

更改历史记录 History Record

1.SCOPE

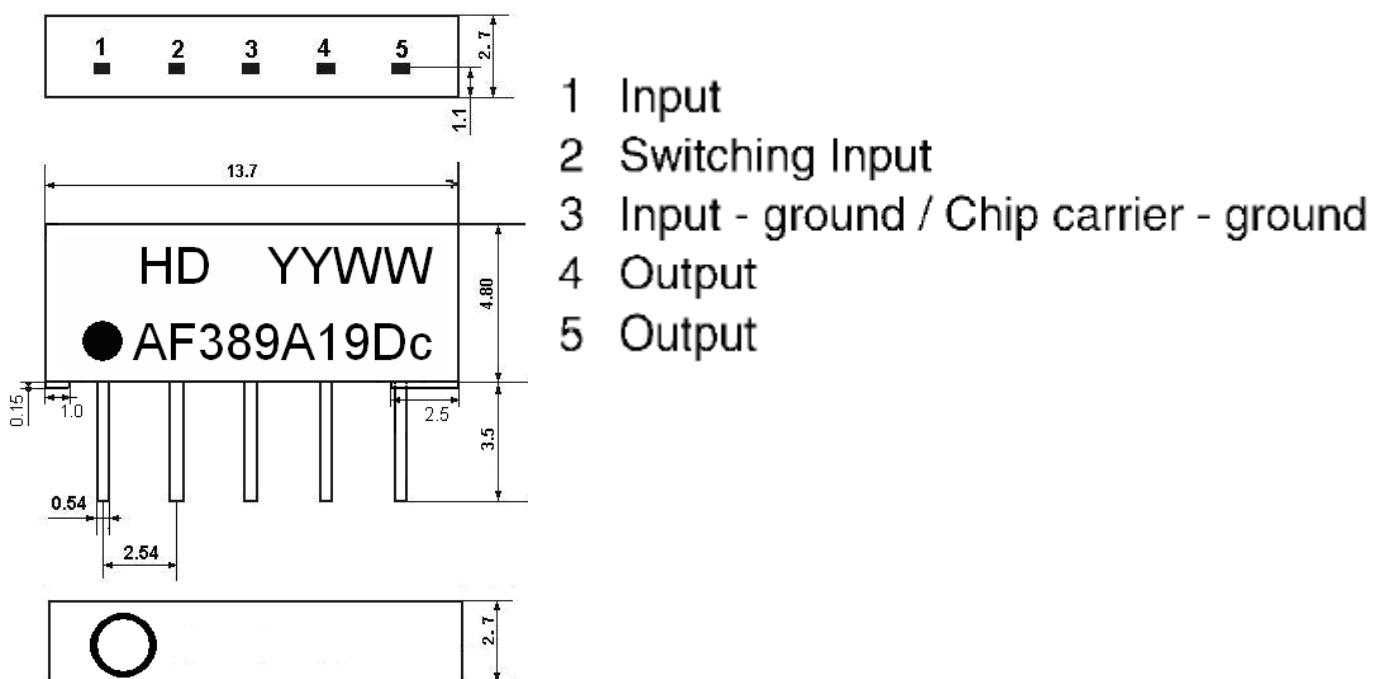
SHOULDER's SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal, piezoelectrical chip. they are used in electronic equipments such as TV and so on.

2.Construction

2.1 Dimension and materials

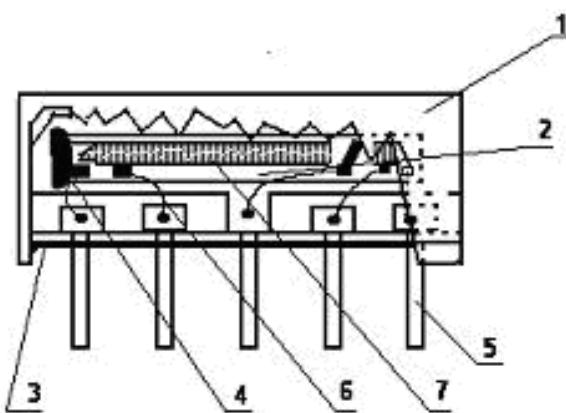
Manufacturer's name :SHOULDER ELECTRONICS Co. LTD(CHINA)

Type : AF389A19Dc



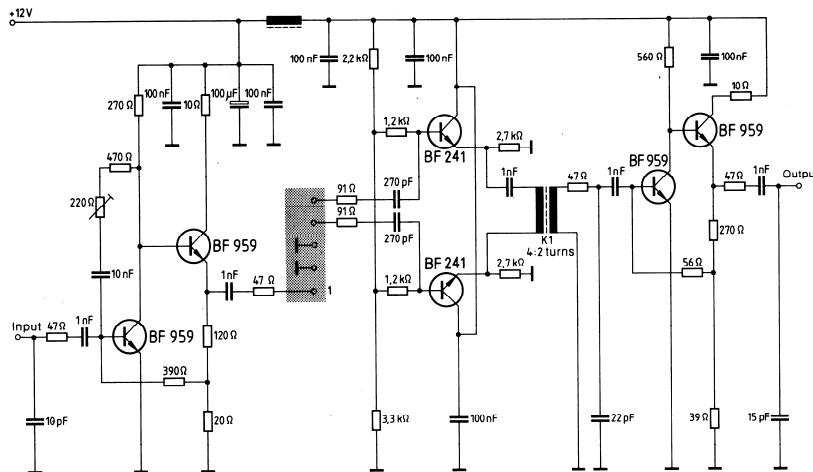
YY: year

WW: week



Components	Materials
1. Outer casing	PPS
2. Substrate	Lithium niobate
3. Base	Epoxy resin
4. Absorber	Epoxy resin
5. Lead	Cu alloy+Au plate
6. Bonding wire	AlSi alloy
7. Electrode	Al

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter

Input impedance of the symmetrical post-amplifier: 2 kΩ in parallel with 3 pF

3.Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified , the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : 15°C to 35°C Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. -20°C ~ +60°C	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. -40°C ~ +70°C	
Reference temperature	+25°C	

3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

3.2 Electrical Characteristics

CHARACTERISTICS OF CHANNEL 1(SWITCHING INPUT PIN 2 CONNECTED TO GROUND PIN 3)

Source impedance $Z_s=50\Omega$

Load impedance $Z_L=2k\Omega//3pF$

$T_A=25^\circ C$

Item	Freq	min	typ	max	
Insertion attenuation Reference level	34.40MHz	13.0	15.5	17.0	dB
Relative attenuation	38.90MHz	43	57	-	dB
	35.32MHz	27	38	-	dB
	32.90MHz	36	50	-	dB
	40.40MHz	43	52	-	dB
Sidelobe	25.00~30.30MHz	38	44	-	dB
	30.30~32.90MHz	27	33	-	dB
	38.90~45.00MHz	37	45	-	dB
Temperature coefficient		-72			ppm/k

CHARACTERISTICS OF CHANNEL 2(SWITCHING INPUT PIN 2 CONNECTED TO GROUND PIN1)

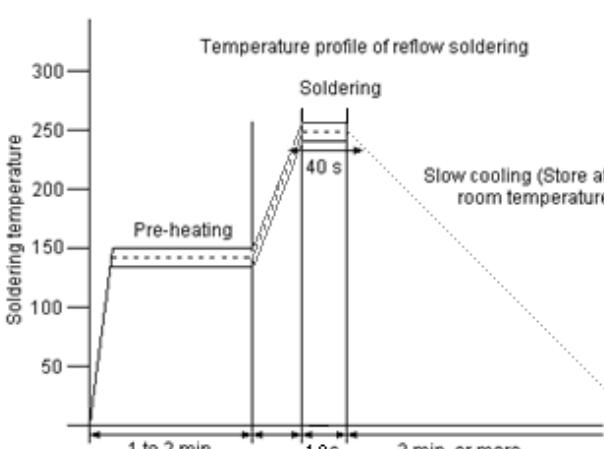
Source impedance $Z_s=50\Omega$

Load impedance $Z_L=2k\Omega//3pF$

$T_A=25^\circ C$

Item	Freq	min	typ	max	
Insertion attenuation Reference level	33.40MHz	14.9	16.4	17.0	dB
Relative attenuation	32.35MHz	-0.7	0.3	1.3-	dB
	32.40MHz	-	0.1	-	dB
	32.90MHz	-1.4	-0.4	0.4	dB
	38.90MHz	42	56	-	dB
	34.47MHz	23	27	-	dB
	30.90MHz	40	48	-	dB
	40.40MHz	41	50	-	dB
	40.90MHz	44	55	-	dB
	41.40MHz	44	56	-	dB
Sidelobe	25.00~30.90MHz	37	41	-	dB
	38.90~45.00MHz	38	43	-	dB
Temperature coefficient		-72			ppm/k

3.3 Environmental Performance Characteristics

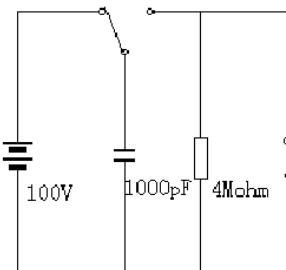
Item	Condition	Specifications																					
High temperature	The specimen shall be stored at a temperature of $80 \pm 2^\circ\text{C}$ for $96 \pm 4\text{h}$. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Low temperature	The specimen shall be stored at a temperature of $-20 \pm 3^\circ\text{C}$ for $96 \pm 4\text{h}$. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Humidity	The specimen shall be stored at a temperature of $40 \pm 2^\circ\text{C}$ with relative humidity of 90% to 96% for $96 \pm 4\text{h}$. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Thermal shock	<p>The specimen shall be subjected to 8 continuous cycles each as shown below. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.</p> <table border="1"> <thead> <tr> <th></th> <th>Temperature</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>$+25^\circ\text{C} \Rightarrow -40^\circ\text{C}$</td> <td>0.5h</td> </tr> <tr> <td>2</td> <td>-40°C</td> <td>4h</td> </tr> <tr> <td>3</td> <td>$-40^\circ\text{C} \Rightarrow +85^\circ\text{C}$</td> <td>2h</td> </tr> <tr> <td>4</td> <td>$+85^\circ\text{C}$</td> <td>4h</td> </tr> <tr> <td>5</td> <td>$+85^\circ\text{C} \Rightarrow +25^\circ\text{C}$</td> <td>0.5h</td> </tr> <tr> <td>6</td> <td>$+25^\circ\text{C}$</td> <td>1h</td> </tr> </tbody> </table>		Temperature	Duration	1	$+25^\circ\text{C} \Rightarrow -40^\circ\text{C}$	0.5h	2	-40°C	4h	3	$-40^\circ\text{C} \Rightarrow +85^\circ\text{C}$	2h	4	$+85^\circ\text{C}$	4h	5	$+85^\circ\text{C} \Rightarrow +25^\circ\text{C}$	0.5h	6	$+25^\circ\text{C}$	1h	Mechanical characteristics and specifications in electrical characteristics shall be satisfied. There shall be no excessive change in appearance.
	Temperature	Duration																					
1	$+25^\circ\text{C} \Rightarrow -40^\circ\text{C}$	0.5h																					
2	-40°C	4h																					
3	$-40^\circ\text{C} \Rightarrow +85^\circ\text{C}$	2h																					
4	$+85^\circ\text{C}$	4h																					
5	$+85^\circ\text{C} \Rightarrow +25^\circ\text{C}$	0.5h																					
6	$+25^\circ\text{C}$	1h																					
Resistance to Soldering heat	<p>Reflow soldering method Peak: $255 \pm 5^\circ\text{C}$, $220 \pm 5^\circ\text{C}$, 40s At electrode temperature of the specimen.</p>  <p>The graph illustrates the temperature profile during reflow soldering. The Y-axis is 'Soldering temperature' ranging from 0 to 300 degrees Celsius. The X-axis shows time intervals: '1 to 2 min.', '10s', and '2 min. or more'. The process starts with 'Pre-heating' (solid line) where the temperature rises from ~150°C to a peak of ~250°C over 1-2 minutes. It then drops sharply during 'Soldering' (dashed line) within 10 seconds. After soldering, the temperature drops slowly during 'Slow cooling (Store at room temperature)' (dotted line) over several minutes.</p>																						

	<p>The specimen shall be passed through the reflow furnace with the condition shown in the above profile for 1 time.</p> <p>The specimen shall be stored at standard atmospheric conditions for 1h, after which the measurement shall be made. Test board shall be 1.6 mm thick. Base material shall be glass fabric base epoxy resin.</p>	
Solder ability	<p>Immerse the pins melt solder at 260°C+5/-0°C for 5 sec.</p>	More then 95% of total area of the pins should be covered with solder

3.4 Mechanical Test

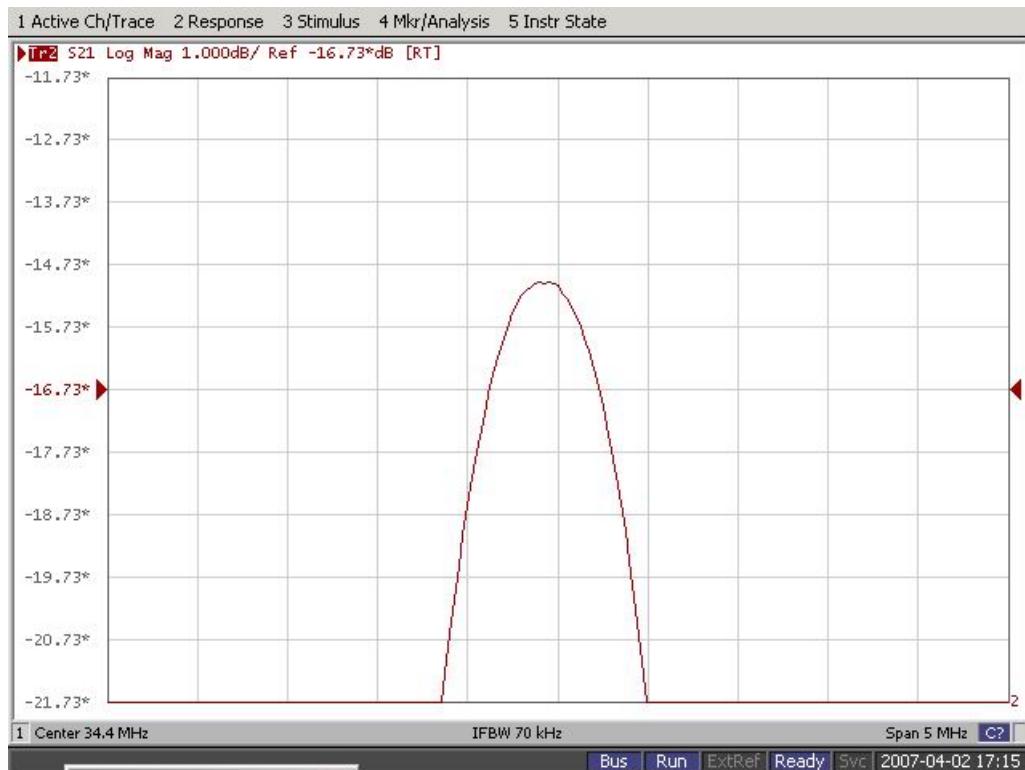
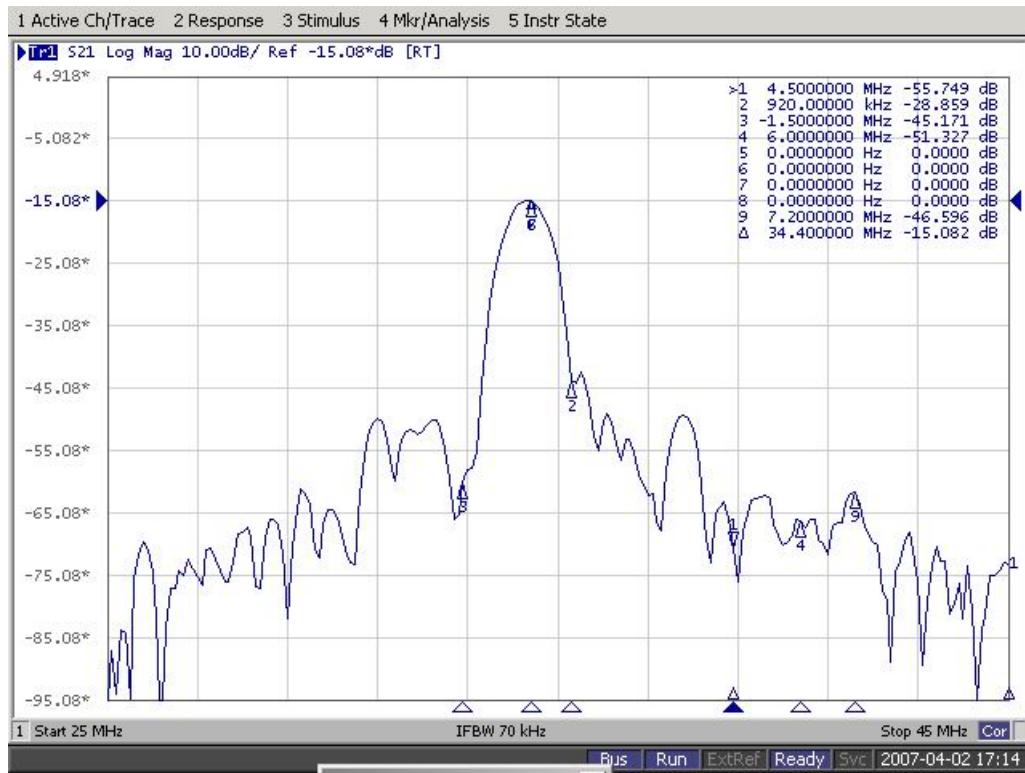
Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm 3 directions 2 H each	There shall be no damage.
Drop	On maple plate from 1m high 3 times	
Lead pull	Pull with 1kg force for 30 seconds	
Lead bend	90° bending with 500g weigh 2 times	

3.5 Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	 <p>There shall be no damage</p>

3.6 Frequency response

Frequency response of channel 1



Frequency response of channel 2

