

规格书编号

SPEC NO:

产品规格书 SPECIFICATION

CUSTOMER 客 户:							
PRODUCT 产品:	SAW FILTER						
MODEL NO 型 号:	HDAF45A2Dc SIP	5Dc					
PREPARED 编 制:	CHECKED 审 核	:					
APPROVED 批准:	DATE 日期	: 2007-8-1					
客户确认 CUSTOMER RECEIVED:							
审核 CHECKED	批准 APPROVED	日期 DATE					

无锡市好达电子有限公司 Shoulder Electronics Limited

更改历史记录 History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark

1.SCOPE

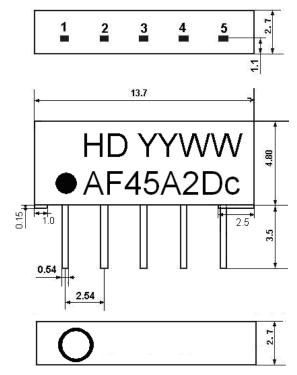
SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

2.Construction

2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS LTD(CHINA)

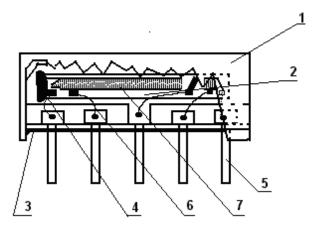
Type: AF45A2Dc



Unit: mm

- 1 Input
- 2 Input ground
- 3 Chip carrier ground
- 4 Output
- 5 Output

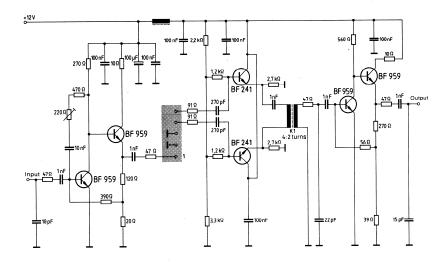
YY:year WW:week



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

SAW FILIER

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k $\!\Omega$ in parallel with 3 pF

3. Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : 15°C to 35°C Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-20^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. $-40^{\circ}\text{C} \sim +70^{\circ}\text{C}$	
Reference temperature	+25°C	



3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

3.2 Electrical Characteristics

Source impedance $Z_s=50 \Omega$ Load impedance $Z_L=50 \Omega$

 $T_A=25\,^{\circ}\!\mathrm{C}$

Iten	1	Freq	min	typ	max	
Insertion attenuation Reference level		41.25MHz	14.3	16.3	18.3	dB
		40.95MHz	0	1.5	3.0	dB
		41.55MHz	-0.8	0.7	2.2	dB
		39.17MHz	38.0	42.0	-	dB
Relative att	enuation	45.75MHz	40.0	50.0	-	dB
		42.17MHz	20.0	28.0	-	dB
		39.75MHz	38.0	45.0	-	dB
		47.25MHz	40.0	50.0	-	dB
Sidelobe	35.00~	39.75MHz	35.0	41.0		dB
Sidelobe	45.75~	55.00MHz	35.0	48.0		dB
Temperature coefficient			-72		ppm/k	

3.3Environmental Performance Characteristics

Item	Condition	Specifications
High	The specimen shall be store at a temperature of	
temperature	80±2°C for 96±4h. Then it shall be subjected to	
	standard atmospheric conditions for 1h, after	
	which measurement shall be made within 1h.	
Low	The specimen shall be store at a temperature of	Mechanical
temperature	-20±3°C for 96±4h. Then it shall be subjected to	characteristics and
	standard atmospheric conditions for 1h, after	specifications in
	which measurement shall be made within 1h.	electrical
Humidity	The specimen shall be store at a temperature of	characteristics shall
	40±2℃ with relative humidity of 90% to 96%	be satisfied. There
	for 96±4h. Then it shall be subjected to standard	shall be no
	atmospheric conditions for 1h, after which	excessive change in
	measurement shall be made within 1h.	appearance.
Thermal	The specimen shall be subjected to 8 continuous	
shock	cycles each as shown below. Then it shall be	
	subjected to standard atmospheric conditions for	
	1h, after which measurement shall be made	
	within 1h.	



		Temperature	Duration				
	1	+25°C=>-40°C	0.5h				
	2	-40℃	4h				
	3	-40°C=>+85°C	2h				
	4	+85°C	4h				
	5	+85°C=>+25°C	0.5h				
	6	+25℃	1h				
Resistance to	Reflow	soldering method					
Soldering	Peak: 25	55 ±5 ℃, 220 ±5℃	, 40s				
heat	At elect	rode temperature of t	the specimen.				
		Temperature profi	le of reflow soldering				
	300-	Solder	ing				
	_و 250—		<u> </u>				
	Soldering temperature	∮ 40 s	Slow cooling (S				
	dwa	Pre-heating	room tempe	erature)			
	g 150—		100				
	를 100 —	}	1				
			1	4 .			
	50 —						
	_						
		1 to 2 min. 10s	2 min. or more				
	The spe	cimen shall be passe	ed through the r	eflow			
	furnace	with the condition	shown in the	above			
	profile f	for 1 time.					
	The sp	pecimen shall be	stored at sta	ndard			
	atmosph	neric conditions for	1h, after which	the			
	measure	ement shall be made	. Test board sh	all be			
	1.6 mm	thick. Base material	shall be glass	fabric			
	base epo	oxy resin.					
Solder ability	Immerse	e the pins melt sol	der at 260°C+5	5/-0°C	More	then 95%	6 of
	for 5 sec	2.			total	area of	the
					pins	should	be
					covere	ed with so	lder

3.4Mechanical Test

	**	
Items	Conditions	Specifications
Vibration	Tibration 600-3300rpm amplitude 1.5mm	
	3 directions 2 H each	damage.
Drop	On maple plate from 1m high 3 times	
Lead pull	Pull with 1kg force for 30 seconds	



HDAF45A2Dc SIP5Dc

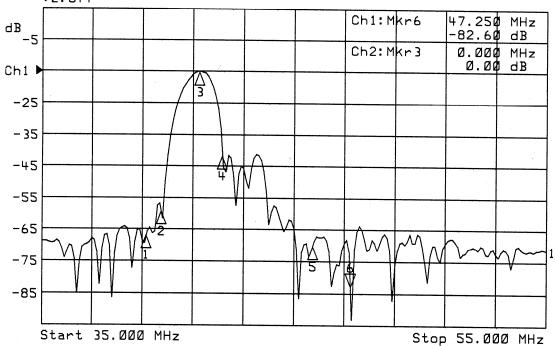
Lead bend	90° bending with 500g weigh 2 times

3.5Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	
	= 1000pF 4Mohm	There shall be no damage

3.6 Frequency response

▶1:Transmission /M Log Mag 10.0 dB/ Ref -15.00 dB ▶2:Off



	Mkr	Freq (MHz)	Ch 1 (dB)	Freq (MHz)	Ch 2 (dB)
-	1	39.170	-66.83		
1	2	39.75Ø	-59.13		
	3	41.25Ø	-15.08		
	4	42.170	-41.68		
-	5	45.75Ø	-70.04		
	6	47.25Ø	-82.60		·
i	7				
	8				

