



规格书编号

SPEC NO :

# 产品规格书

# SPECIFICATION

CUSTOMER 客 户: \_\_\_\_\_

PRODUCT 产 品: **SAW FILTER**

MODEL NO 型 号: **HDBF36A14Dc SIP5Dc**

PREPARED 编 制: \_\_\_\_\_ CHECKED 审 核: \_\_\_\_\_

APPROVED 批 准: \_\_\_\_\_ D A T E 日 期: **2008-11-18**

客户确认 CUSTOMER RECEIVED:

审核 CHECKED	批准 APPROVED	日期 DATE

无锡市好达电子有限公司  
Shoulder Electronics Limited

# 更改历史记录

## History Record

## 1.SCOPE

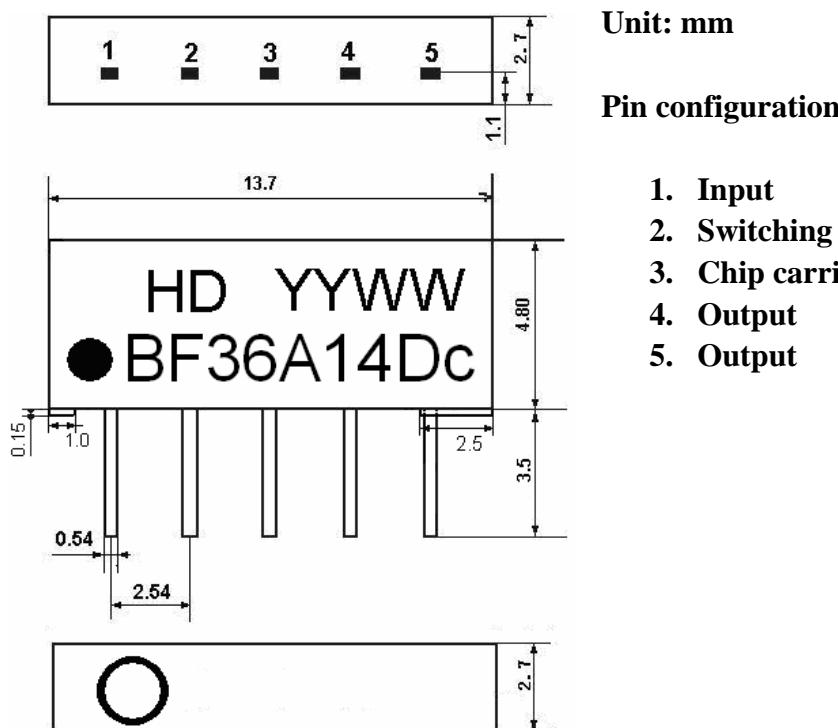
Shoulder's SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal piezoelectrical chip. they are used in electronic equipments such as TV and so on.

## 2.Construction

### 2.1 Dimension and materials

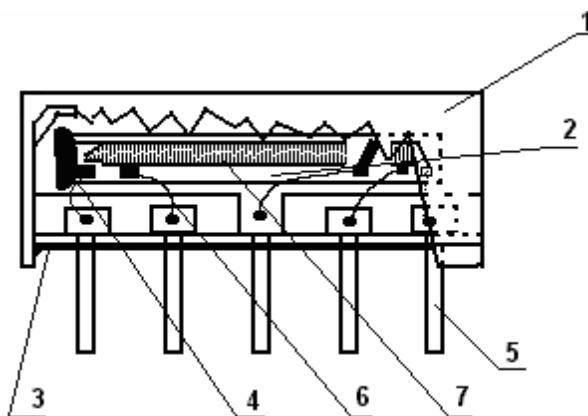
Manufacturer's name :Shoulder Electronics Limited

Type : BF36A14Dc



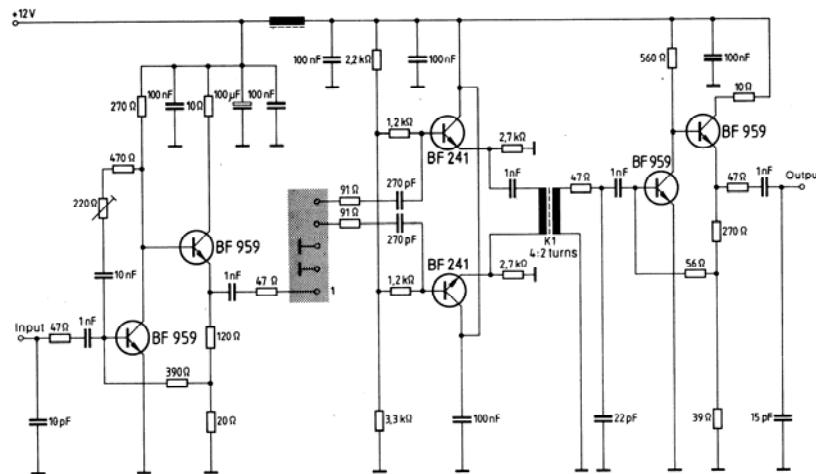
YY:year

WW:week



Components	Materials
1. Outer casing	PPS
2. Substrate	Lithium niobate
3. Base	Epoxy resin
4. Absorber	Epoxy resin
5. Lead	Cu alloy+Au plate
6. Bonding wire	AISI alloy
7. Electrode	Al

## 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter  
Input impedance of the symmetrical post-amplifier:  $2\text{k}\Omega$  in parallel with  $3\text{pF}$

## 3.Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified , the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : $15^{\circ}\text{C}$ to $35^{\circ}\text{C}$ Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. $-40^{\circ}\text{C} \sim +70^{\circ}\text{C}$	
Reference temperature	$+25^{\circ}\text{C}$	

## 3.1 Maximum Rating

<b>DC voltage</b>	<b>VDC</b>	<b>12</b>	<b>V</b>	<b>Between any terminals</b>	
<b>AC voltage</b>	<b>Vpp</b>	<b>10</b>	<b>V</b>	<b>Between any terminals</b>	

## 3.2 Electrical Characteristics

## Characteristics of channel 1 (switching input pin 2 connected to pin 3)

Source impedance  $Z_s=50\Omega$ Load impedance  $Z_L=2k\Omega//3pF$   $T_A=25^\circ C$ 

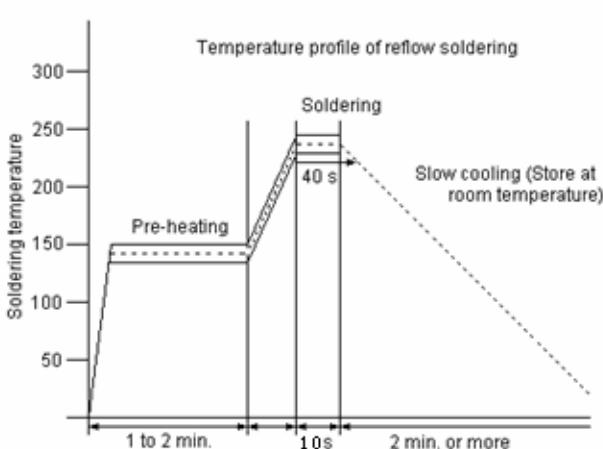
Item	Freq	min	typ	max	
<b>Insertion attenuation</b> Reference level	36.125MHz	20.8	22.3	23.8	dB
<b>Pass bandwidth</b>	B3dB	-	8.0	-	MHz
	B30dB	-	9.5	-	MHz
<b>Sidelobe</b>	25.00~30.90MHz	33.0	38.0	-	dB
	42.00~45.00MHz	31.0	35.0	-	dB
<b>Reflected wave signal suppression</b> 1.2 us ... 6.0 us after main pulse (test pulse 250 ns , carrier frequency 36.125 MHz)	-	50.0	-	-	dB
<b>Group delay ripple (p-p)</b> 32.32~39.93 MHz	-	60	-	-	ns
<b>Temperature coefficient</b>		-72			ppm/k

## Characteristics of channel 2 (switching input pin 2 connected to pin 1)

Source impedance  $Z_s=50\Omega$ Load impedance  $Z_L=2k\Omega//3pF$   $T_A=25^\circ C$ 

Item	Freq	min	typ	max	
<b>Insertion attenuation</b> Reference level	36.125MHz	20.8	22.3	23.8	dB
<b>Pass bandwidth</b>	B3dB	-	6.0	-	MHz
	B30dB	-	8.5	-	MHz
<b>Sidelobe</b>	25.00~31.55MHz	31.0	34.0	-	dB
	41.4~45.00MHz	31.0	34.0	-	dB
<b>Reflected wave signal suppression</b> 1.2 us ... 6.0 us after main pulse (test pulse 250 ns , carrier frequency 36.125 MHz)	-	50.0	-	-	dB
<b>Group delay ripple (p-p)</b> 33.59~38.65 MHz	-	60	-	-	ns
<b>Temperature coefficient</b>		-72			ppm/k

### 3.3 Environmental Performance Characteristics

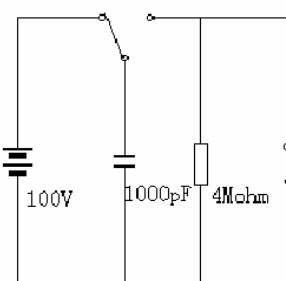
Item	Condition	Specifications																					
High temperature	The specimen shall be store at a temperature of $80\pm2^{\circ}\text{C}$ for $96\pm4\text{h}$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Low temperature	The specimen shall be store at a temperature of $-20\pm3^{\circ}\text{C}$ for $96\pm4\text{h}$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Humidity	The specimen shall be store at a temperature of $40\pm2^{\circ}\text{C}$ with relative humidity of 90% to 96% for $96\pm4\text{h}$ . Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.																						
Thermal shock	<p>The specimen shall be subjected to 8 continuous cycles each as shown below. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.</p> <table border="1"> <thead> <tr> <th></th> <th>Temperature</th> <th>Duration</th> </tr> </thead> <tbody> <tr> <td>1</td> <td><math>+25^{\circ}\text{C} \Rightarrow -40^{\circ}\text{C}</math></td> <td>0.5h</td> </tr> <tr> <td>2</td> <td><math>-40^{\circ}\text{C}</math></td> <td>4h</td> </tr> <tr> <td>3</td> <td><math>-40^{\circ}\text{C} \Rightarrow +85^{\circ}\text{C}</math></td> <td>2h</td> </tr> <tr> <td>4</td> <td><math>+85^{\circ}\text{C}</math></td> <td>4h</td> </tr> <tr> <td>5</td> <td><math>+85^{\circ}\text{C} \Rightarrow +25^{\circ}\text{C}</math></td> <td>0.5h</td> </tr> <tr> <td>6</td> <td><math>+25^{\circ}\text{C}</math></td> <td>1h</td> </tr> </tbody> </table>		Temperature	Duration	1	$+25^{\circ}\text{C} \Rightarrow -40^{\circ}\text{C}$	0.5h	2	$-40^{\circ}\text{C}$	4h	3	$-40^{\circ}\text{C} \Rightarrow +85^{\circ}\text{C}$	2h	4	$+85^{\circ}\text{C}$	4h	5	$+85^{\circ}\text{C} \Rightarrow +25^{\circ}\text{C}$	0.5h	6	$+25^{\circ}\text{C}$	1h	Mechanical characteristics and specifications in electrical characteristics shall be satisfied. There shall be no excessive change in appearance.
	Temperature	Duration																					
1	$+25^{\circ}\text{C} \Rightarrow -40^{\circ}\text{C}$	0.5h																					
2	$-40^{\circ}\text{C}$	4h																					
3	$-40^{\circ}\text{C} \Rightarrow +85^{\circ}\text{C}$	2h																					
4	$+85^{\circ}\text{C}$	4h																					
5	$+85^{\circ}\text{C} \Rightarrow +25^{\circ}\text{C}$	0.5h																					
6	$+25^{\circ}\text{C}$	1h																					
Resistance to Soldering heat	<p>Reflow soldering method            Peak: <math>255\pm5^{\circ}\text{C}</math>, <math>220\pm5^{\circ}\text{C}</math>, 40s            At electrode temperature of the specimen.</p>  <p>The graph illustrates the temperature profile during reflow soldering. The y-axis represents 'Soldering temperature' from 0 to 300 degrees Celsius. The x-axis shows time intervals: '1 to 2 min.', '10s', and '2 min. or more'. The process starts with a 'Pre-heating' phase where the temperature rises from approximately 50°C to about 150°C over 1 to 2 minutes. It then drops sharply to a 'Soldering' peak of 255°C or 220°C within 10 seconds. After the peak, the temperature drops rapidly during 'Slow cooling' back towards room temperature over several minutes.</p>																						

	<p>The specimen shall be passed through the reflow furnace with the condition shown in the above profile for 1 time.</p> <p>The specimen shall be stored at standard atmospheric conditions for 1h, after which the measurement shall be made. Test board shall be 1.6 mm thick. Base material shall be glass fabric base epoxy resin.</p>	
Solder ability	Immerse the pins melt solder at 260°C+5/-0°C for 5 sec.	More then 95% of total area of the pins should be covered with solder

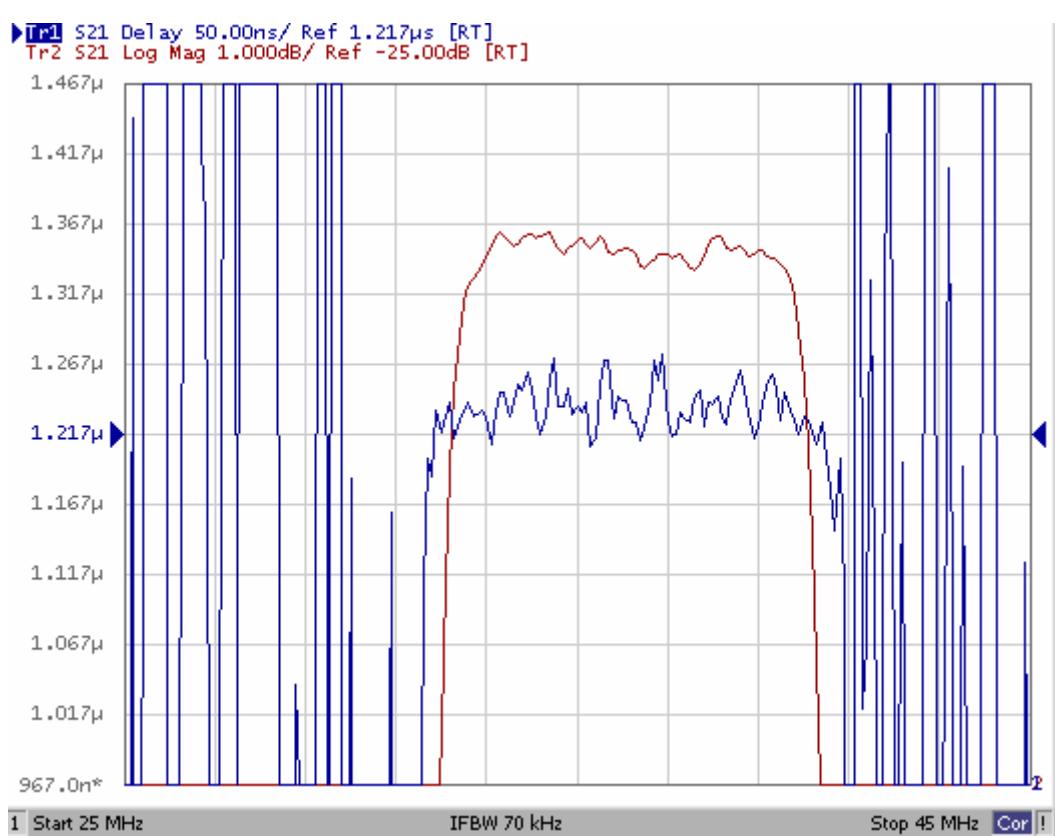
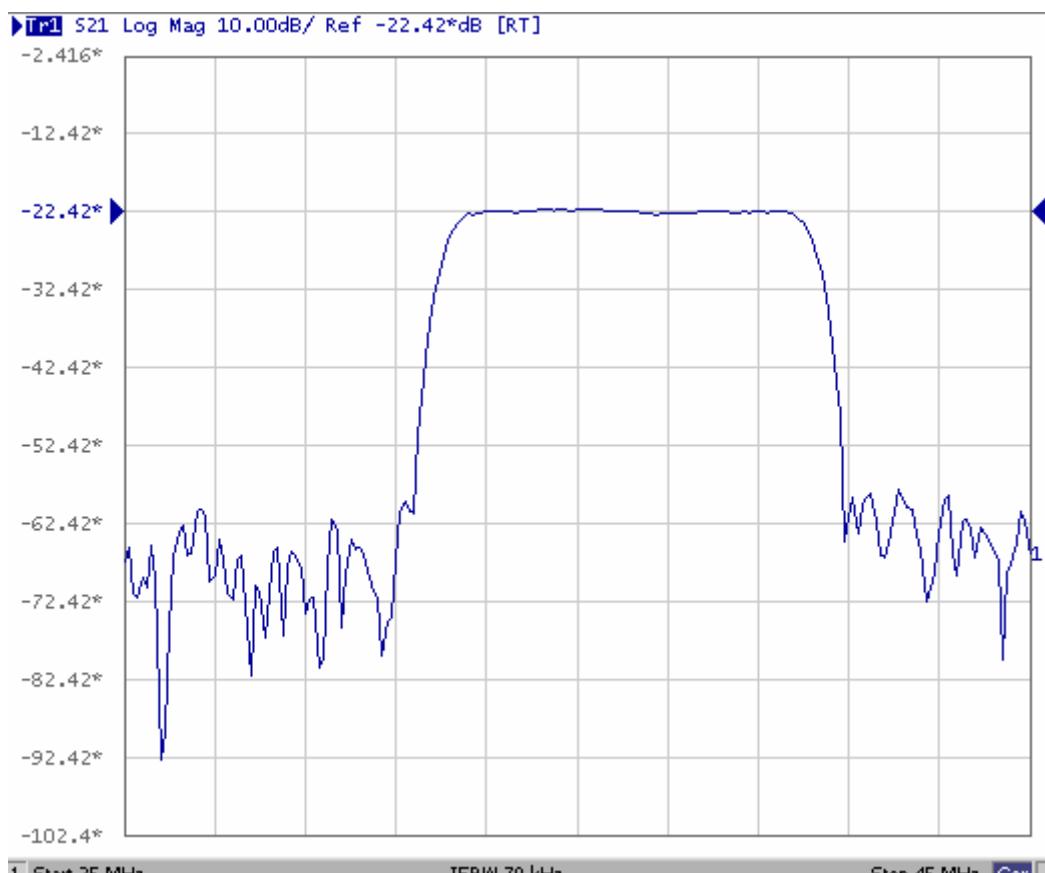
### 3.4 Mechanical Test

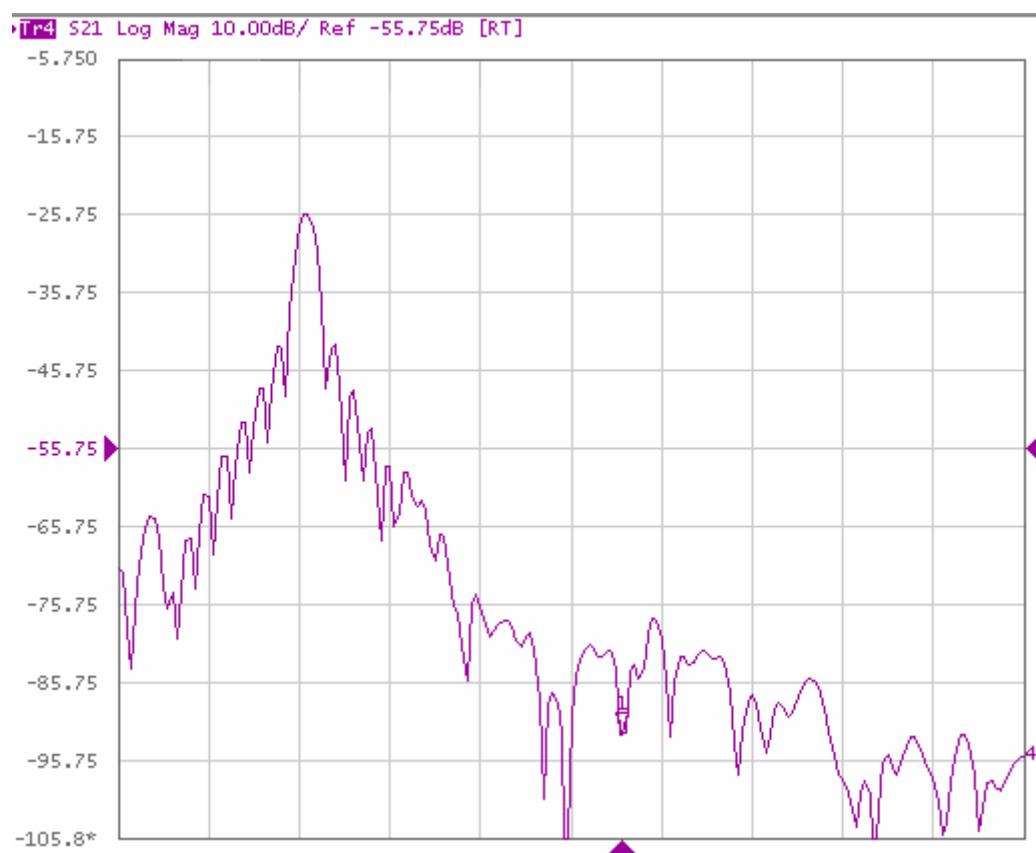
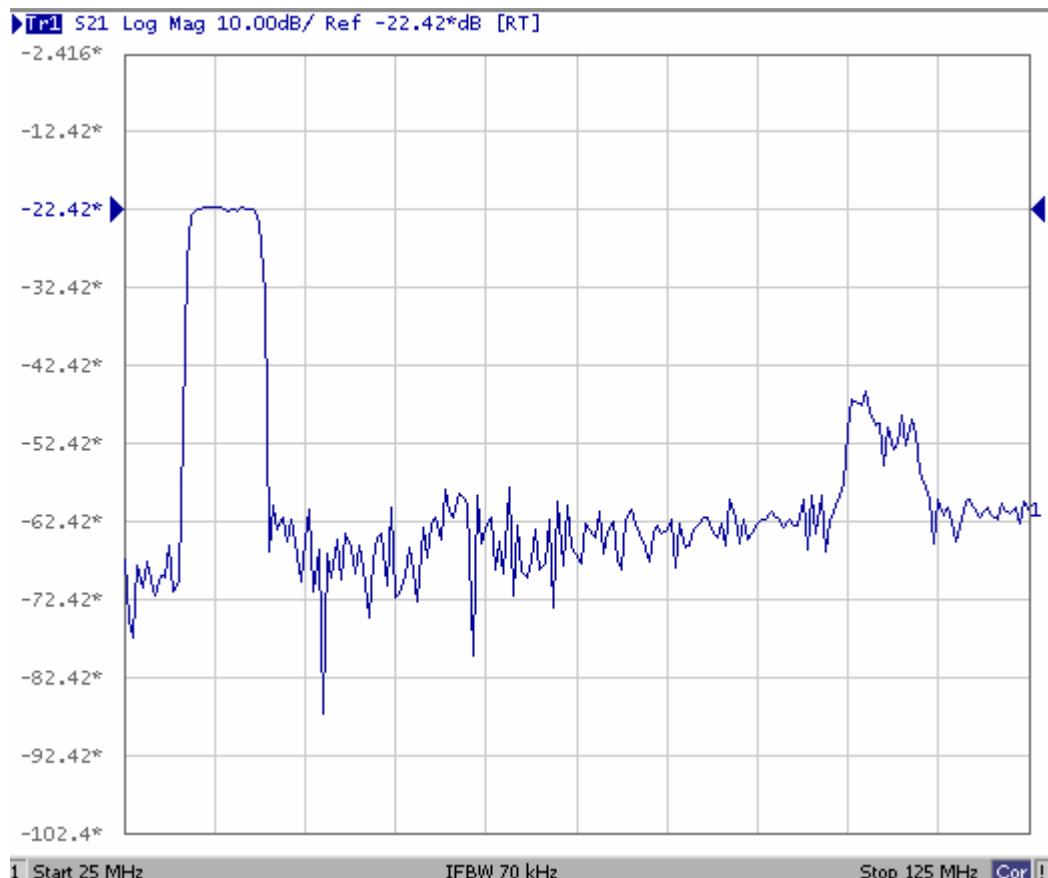
Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm 3 directions 2 H each	There shall be no damage.
Drop	On maple plate from 1 m high 3 times	
Lead pull	Pull with 1 kg force for 30 seconds	
Lead bend	90° bending with 500g weigh 2 times	

### 3.5 Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode  	There shall be no damage

## 3.6 Frequency response of channel 1:





## Frequency response of channel 2:

