B SHOULDER

规格书编号 SPEC NO:

产品规格书 SPECIFICATION

CUSTOMER 客户:	
PRODUCT 产品:	SAW FILTER
MODEL NO 型 号:	HDBF36A4Dc SIP5Dc
PREPARED 编 制:	CHECKED 审 核:
APPROVED 批 准:	DATE

客户确认 CUSTOMER RECEIVED:					
审核 CHECKED	批准 APPROVED	日期 DATE			

无锡市好达电子有限公司 Shoulder Electronics Limited

HDBF36A4Dc SIP5Dc

更改历史记录 History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark
		<u> </u>			



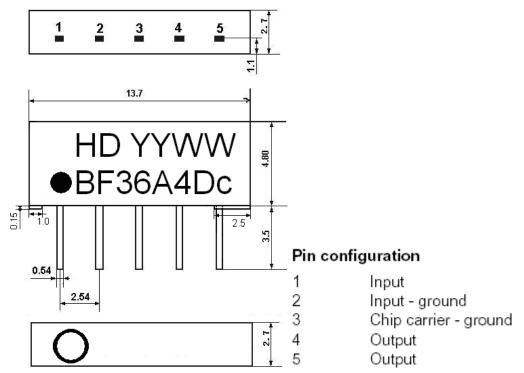
1.SCOPE

SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

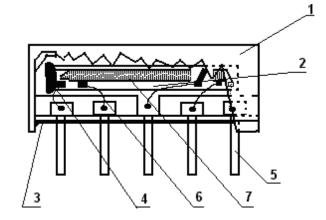
2.Construction

2.1 Dimension and materials

Manufacturer's name : SHOULDER ELECTRONICS Co. LTD(CHINA) Type : BF36A4Dc



YY:year WW:week

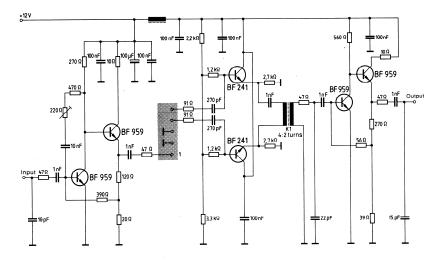


Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	AI

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SAW FILTER

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k Ω in parallel with 3 pF

3.Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified , the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature $:15^{\circ}$ C to 35° C Relative humidity $:25\%$ to 85% Air pressure $:86$ kPa to 106 kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. -20° C ~ $+60^{\circ}$ C	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. -40° C ~ $+70^{\circ}$ C	
Reference temperature	+25°C	

3.1 Maximum Rating

]	DC voltage	VDC	12	V	Betwe	een any to	erminals	
1	AC voltage	Vpp	10	V	Betwe	een any to	erminals	
3.2 E	Electrical Char	acteristics						
Sour	ce impedance		$Zs=50 \Omega$					
Load	limpedance		$Z_L=2k \Omega //3pF$	7		$T_A=25$ °C		
	Item	1	Freq	min	typ	max		
	Center fre	quency	Fo	-	36.17	-	MHz	
	Insertion att Reference		36.17MHz	19.0	21.0	23.0	dB	
	Pass band	lidth	B3dB	-	7.0	-	MHz	
	Pass band	Iwiath	B30dB	-	8.5	-	MHz	
	Relative attenuation		39.67MHz	1.6	3.1	4.6	dB	
			32.67MHz	1.5	3.0	4.5	dB	
	Sidelobe	25.00~	31.70MHz	35.0	42.0	-	dB	
	Sidelobe	40.70~	45.00MHz	34.0	40.0	-	dB	
	Reflected wave signal suppression 1.2 us 6.0 us after main pulse (test pulse 250 ns , carrier frequency 36.17 MHz)		nain pulse ns ,	42.0	52.0		dB	
	Feedthrough signal suppression 1.2 us 6.0 us after main pulse (test pulse 250 ns , carrier frequency 36.17 MHz)		45.0	54.0		dB		
	Group delay ripple (p-p)			-	50	-	ns	
	Tempe	erature coef	ficient		-72		ppm/k	

3.3Environmental Performance Characteristics

Item	Condition	Specifications
High	The specimen shall be store at a temperature of	
temperature	$80\pm2^{\circ}$ C for 96±4h. Then it shall be subjected to	
	standard atmospheric conditions for 1h, after	
	which measurement shall be made within 1h.	
Low	The specimen shall be store at a temperature of	Mechanical
temperature	-20 ± 3 °C for 96 \pm 4h. Then it shall be subjected to	characteristics and
	standard atmospheric conditions for 1h, after	specifications in
	which measurement shall be made within 1h.	electrical
Humidity	The specimen shall be store at a temperature of	characteristics shall
	40±2°C with relative humidity of 90% to 96%	be satisfied. There
	for 96±4h. Then it shall be subjected to standard	shall be no

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	atmospheric conditions for 1h, after which measurement shall be made within 1h.				excessive change in
Thermal		cimen shall be subj		nuoua	appearance.
shock	-	each as shown belo			
SHOCK	•				
	0	d to standard atmos r which measuren	-		
	within 1		lient shan be	maue	
	within 1	Temperature	Duration	1	
	1	$+25^{\circ}C = > -40^{\circ}C$	0.5h	-	
	2	-40°C	4h	-	
	3	-40°C=>+85°C	2h	-	
	4	+85℃	4h	-	
	5	+85℃=>+25℃	0.5h	-	
	6	+85°C->+25°C	1h	-	
Resistance to		soldering method	111		
Soldering		5 ± 5 °C, 220 ± 5 °C	40s		
heat		rode temperature of 1			
neat	At ciccu		the specificit.		
		Temperature profi	le of reflow soldering		
	300-	Solder	ring		
	<u>_</u> 250 —	/	5.		
	arnpra 200 — 200 — 150 — 150 —	40 s Slow cooling (Store at			
	a 200 —	Dro booting	room temp	erature)	
	5 150 —	Pre-heating	1. A.		
	Je 100		1. A A A A A A A A A A A A A A A A A A A		
	0.00			N.	
	50 -				
	-		-		
	1 to 2 min. 10s 2 min. or more				
	The specimen shall be passed through the reflow				
	furnace with the condition shown in the above				
	profile for 1 time.				
	The specimen shall be stored at standard				
	atmospheric conditions for 1h, after which the				
	measurement shall be made. Test board shall be			all be	
	1.6 mm thick. Base material shall be glass fabric				
	base epoxy resin.				
Solder ability		Immerse the pins melt solder at $260^{\circ}C+5/-0^{\circ}C$			More then 95% of
	for 5 sec	for 5 sec.			total area of the
					pins should be
					covered with solder

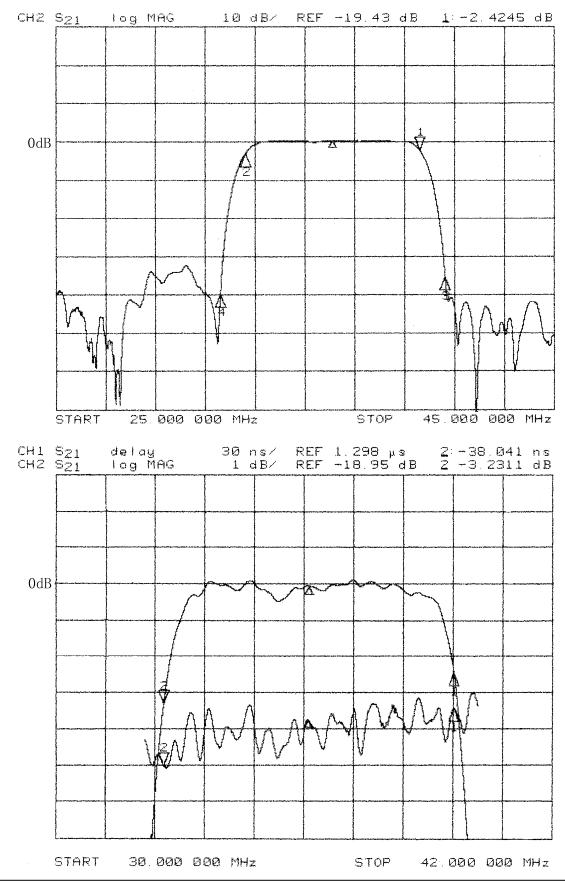
3.4Mechanical Test

Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm	
	3 directions 2 H each	
Drop	On maple plate from 1m high 3 times	
		There shall be no
Lead pull	Pull with 1kg force for 30 seconds	damage.
Lead bend	90° bending with 500g weigh 2 times	

3.5Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	
		There shall be no damage

3.6 Frequency response:



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