

SHOULDER

SHOULDER ELECTRONICS LIMITED

SPECIFICATION FOR APPROVAL

						NO 绯	扁号:	200700260	
CUSTOMER 客	户:								
PRODUCT 产	п :			CRYSTAL RES	ONAT()R			
MODEL NO 型	号:			HDBF389A1	lD2a				
PREPARED 编	制:	Fengyu CHECKED 审			审	核:		York	
APPROVED 批	准:	Liji	ating	D A T E	日	期:	20	07-03-13	
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CUSTOMER	名客户	确认意	意见:						
CHECKED	审	核:							
APPROVED	批准	佳:							
DATE	日其	月:							

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1.SCOPE

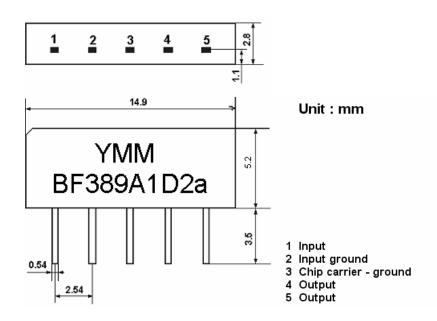
SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

2. Construction

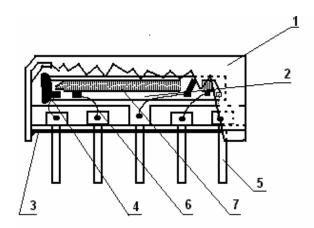
2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS Co. LTD(CHINA)

Type: BF389A1D2a

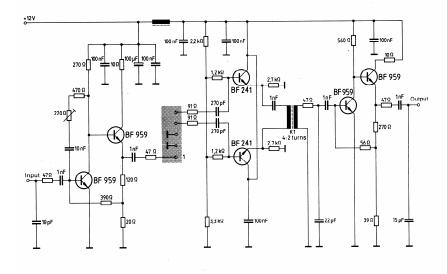


Y: year MM: month



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium tantalate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k Ω in parallel with 3 pF

3. Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows; Ambient temperature : 15°C to 35°C Relative humidity : 25% to 85% Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage. Conditions are as specified elsewhere in these specifications. $-40^{\circ}\text{C} \sim +70^{\circ}\text{C}$	
Reference temperature	+25℃	

3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

3.2 Electrical Characteristics

Source impedance $Zs=50 \Omega$

 $Load impedance \qquad Z_L = 2k \, \Omega \, / / 3pF \qquad \qquad T_A = 25 \, ^{\circ} \! C$

Item		Freq	min	typ	max	
Center frequency (center between 10dB point)		Fo	38.874	38.912	38.950	MHz
Insertion attenuation Reference level		38.922MHz	17.2	18.7	20.2	dB
Dogg bo	ndwidth	B3dB	-	1.5	-	MHz
r ass va	mawiam	B30dB	1	2.7	-	MHz
	30.01~	36.27MHz	43.0	50.0		dB
Cidalaha	36.27~37.31MHz		38.0	41.0		dB
Sidelobe	40.61~41.41MHz		38.0	44.0		dB
41.41~5		50.01MHz	42.0	47.0		dB
Reflected wave signal suppression 1,6 μs 6,0 μs after main pulse (test pulse 250 ns, carrier frequency 38,922 MHz)			42	52	-	dB
Group delay ripple (p-p) 38,12 39,72 (38,11 39,71) MHz			-	35	-	ns
Impedance at 38,922 MHz Input: ZIN = RIN CIN Output: ZOUT = ROUT COUT			-	1.0 25.3 0.9 15.0	-	kΩ pF kΩ pF
Tempe	erature coef	ficient		-18		ppm/k

3.3 Environmental Performance Characteristics

Item	Condition	n	Specifications
High temperature Low temperature	The specimen shall be store $80\pm2^{\circ}\text{C}$ for $96\pm4\text{h}$. Then it standard atmospheric conditions which measurement shall be store -20±3°C for $96\pm4\text{h}$. Then it standard atmospheric conditions	shall be subjected itions for 1h, a made within 1h. at a temperature shall be subjected itions for 1h, a	e of d to fter e of Mechanical characteristics and specifications in
Humidity	which measurement shall be a The specimen shall be store $40\pm2^{\circ}$ C with relative humid for 96 ± 4 h. Then it shall be atmospheric conditions for measurement shall be made v	be satisfied. There shall be no excessive change in	
Thermal shock	The specimen shall be subjected to 8 continuous cycles each as shown below. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h. Temperature Duration $ \begin{array}{c ccccccccccccccccccccccccccccccccccc$		be for

	<u> </u>		1
	3 -40 °C=>+85 °C	2h	
	4 +85 °C	4h	
	5 +85 °C=>+25 °C	0.5h	
	6 +25 °C	1h	
Resistance to	Reflow soldering method		
Soldering	Peak: 255 \pm 5 °C, 220 \pm 5	℃, 40s	
heat	At electrode temperature of	the specimen.	
	300 — Temperature pro		
	Pre-heating 900 100 — 9100 100 — 100 100 — 100 100 — 100 100 10	Slow cooling (Store at room temperature)	
	The specimen shall be pass furnace with the condition profile for 1 time. The specimen shall be atmospheric conditions for measurement shall be made 1.6 mm thick. Base material base epoxy resin.	shown in the above stored at standard 1h, after which the e. Test board shall be	
Solder ability	Immerse the pins melt so for 5 sec.	lder at 260°C+5/-0°C	More then 95% of total area of the pins should be covered with solder

3.4 Mechanical Test

Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm	
	3 directions 2 H each	
Drop	On maple plate from 1 m high 3 times	
		There shall be no
Lead pull	Pull with 1 kg force for 30 seconds	damage.
Lead bend	90° bending with 500g weigh 2 times	

3.5 Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	
	1000pF 4Mohm	There shall be no damage

3.6 Frequency response

