

Approved by:

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# ***SPECIFICATION***

**PRODUCT: SAW FILTER**

**MODEL: HDF422C S4**



**SHOULDER ELECTRONICS LIMITED**

## 1. SCOPE

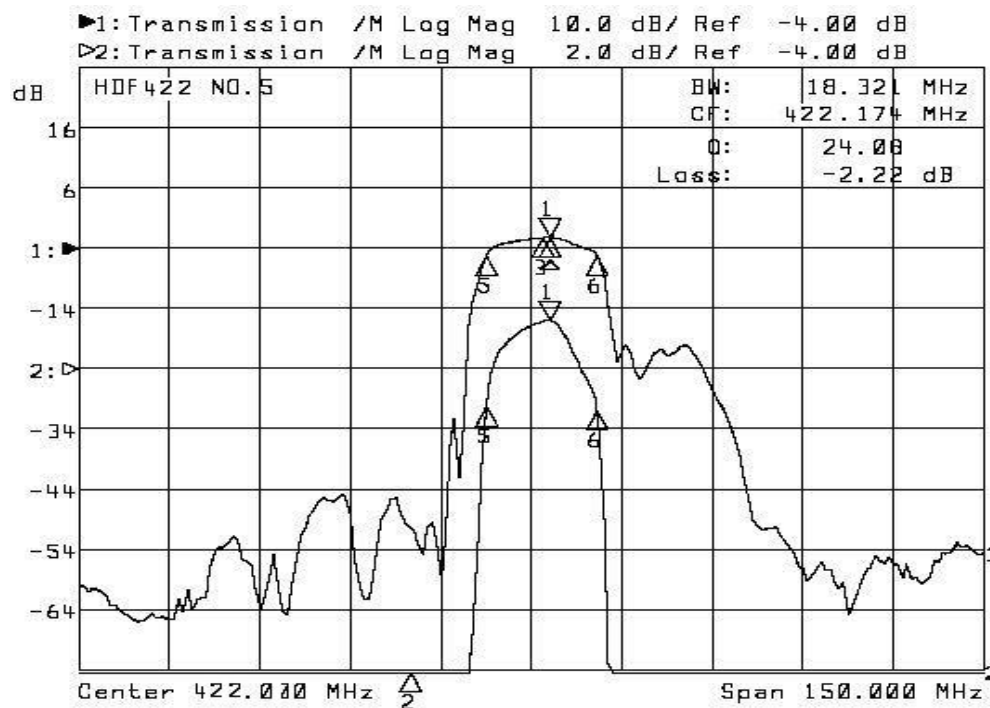
This specification shall cover the characteristics of SAW filter With 422M used for the page system.

## 2. ELECTRICAL SPECIFICATION

DC Voltage VDC	0V
AC Voltage Vpp	10V50Hz/60Hz
Operation temperature	-20°C to +60°C
Storage temperature	-45°C to +85°C
RF Power Dissipation	0dBm

Electronic Characteristics

### 2-1. Typical frequency response

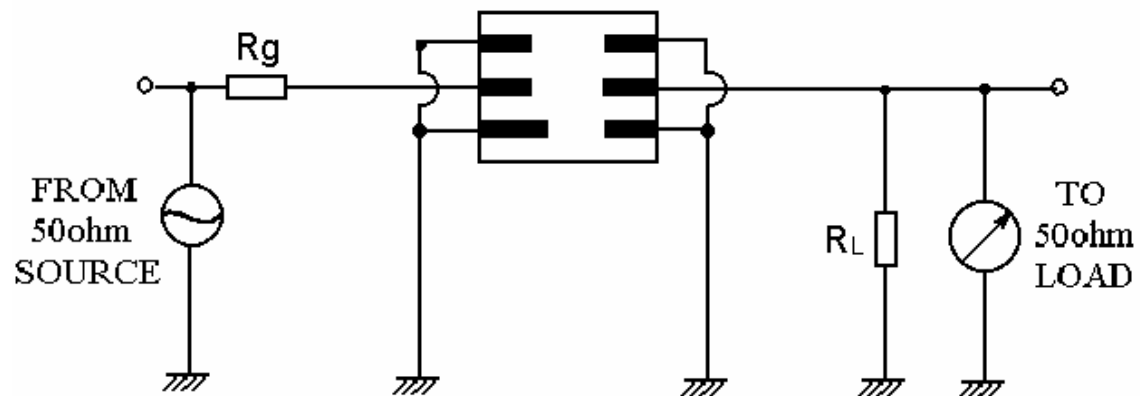


### 2-2. Electrical characteristics

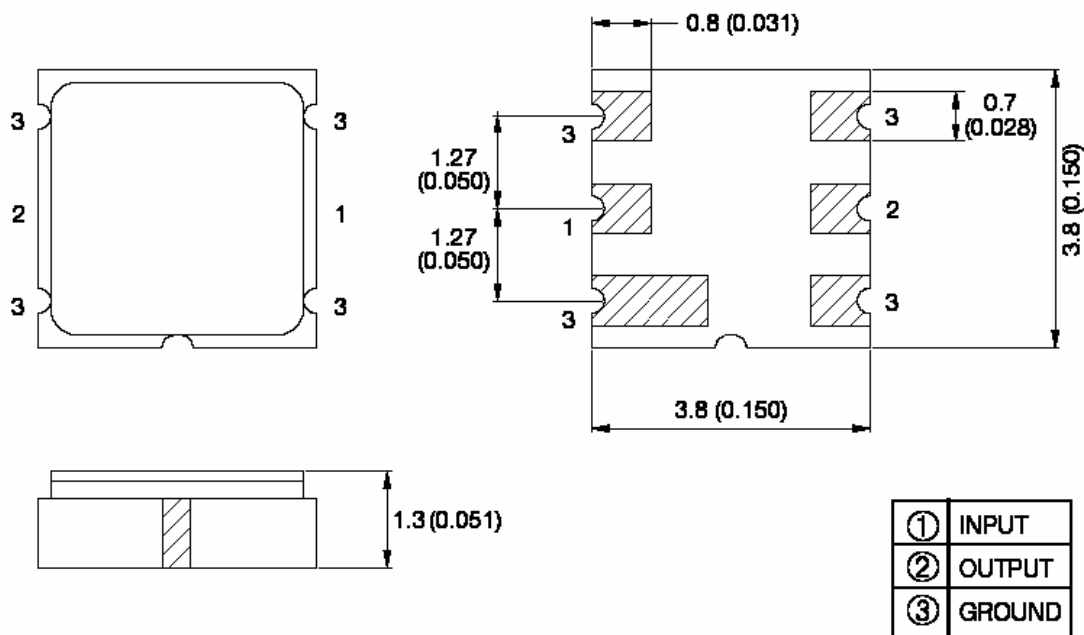
Part number	F422CS4	Unit
Center frequency( $F_0$ )	422.0	MHz
Insertion loss $F_0-100\text{MHz}\sim F_0-40.8\text{MHz}$ At $F_0$ $F_0+40.8\text{MHz}\sim F_0+100\text{MHz}$	50 min. 4.5 max. 50 min.	dB
Passband ripple	2.0max.	dB
Passband Width	+/- 8.0 min.	dB
Input/Output Impedance(Nominal)	50//0	$\Omega$ /pF

(Note: Operating temperature Range:-20°C to +60°C)

### 3. TEST CIRCUIT



### 4. DIMENSION



### 5. ENVIRONMENTAL CHARACTERISTICS

#### 5-1 Temperature cycling

Subject the device to a low temperature of  $-40^{\circ}\text{C}$  for 30 minutes. Following by a high temperature of  $+25^{\circ}\text{C}$  for 5 Minutes and a higher temperature of  $+85^{\circ}\text{C}$  for 30 Minutes. Then release the device into the room conditions for 1 to 2 hours prior to the measurement. It shall meet the specifications in table 1.

#### 5-2 Resistance to solder heat

Submerge the device terminals into the solder bath at  $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for  $10 \pm 1$  sec. Then release the device into the room conditions for 4 hours. It

shall meet the specifications in table 1.

#### 5-3 Solderability

Submerge the device terminals into the solder bath at  $245^{\circ}\text{C} \pm 5^{\circ}\text{C}$  for 5s, More than 95% area of the soldering pad must be covered with new solder. It shall meet the specifications in table 1.

#### 5-4 Mechanical shock

Drop the device randomly onto the concrete floor from the height of 1 m 3 times. the filter shall fulfill the specifications in table 1.

#### 5-5 Vibration

Subject the device to the vibration for 2 hour each in x,y and z axes with the amplitude of 1.5 mm at 10 to 55 hz. The filter shall fulfill the specifications in table 1.

## 6. REMARK

#### 6.1 Static voltage

Static voltage between signal load & ground may cause deterioration & destruction of the component. Please avoid static voltage.

#### 6.2 Ultrasonic cleaning

Ultrasonic vibration may cause deterioration & destruction of the component. Please avoid ultrasonic cleaning

#### 6.3 Soldering

Only leads of component may be soldered. Please avoid soldering another part of component.

## 7. Packing

#### 7.1 Dimensions

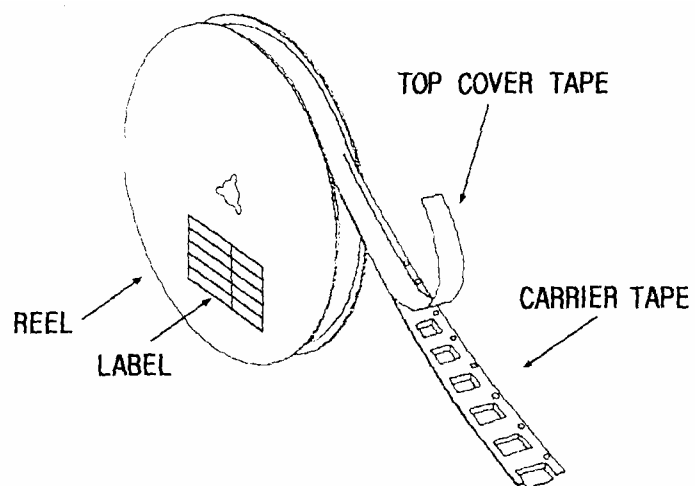
- (1) Carrier Tape: Figure 1
- (2) Reel: Figure 2
- (3) The product shall be packed properly not to be damaged during transportation and storage.

#### 7.2 Reeling Quantity

1000 pcs/reel 7''  
3000 pcs/reel 13''

#### 7.3 Taping Structure

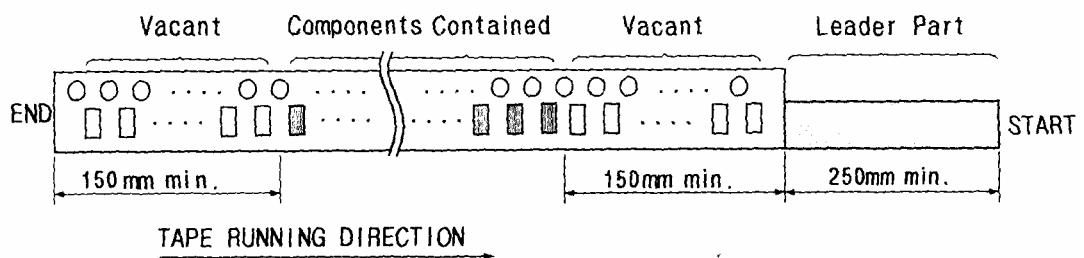
- (1) The tape shall be wound around the reel in the direction shown below.



## (2) Label

Device Name	
User Product Name	
Quantity	
Lot No.	

## (3) Leader part and vacant position specifications.



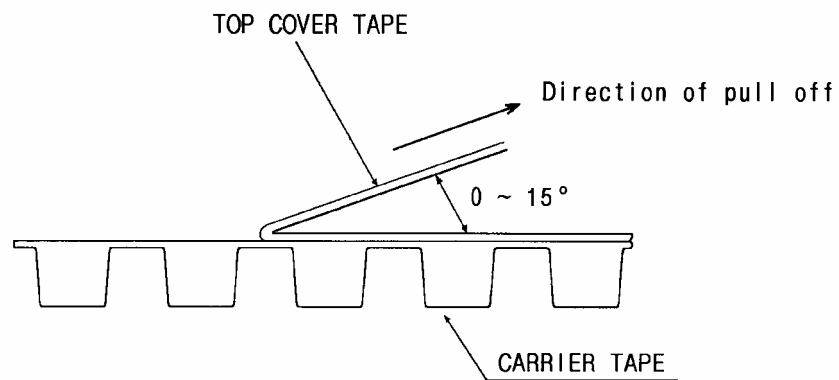
# 8. TAPE SPECIFICATIONS

8.1 Tensile Strength of Carrier Tape: 4.4N/mm width

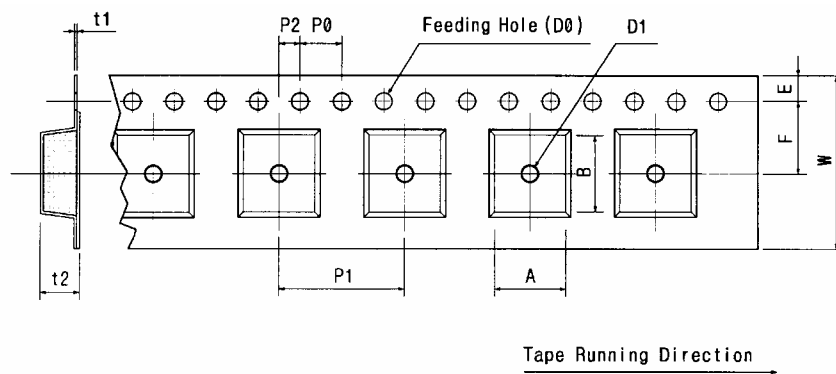
8.2 Top Cover Tape Adhesion (See the below figure)

- (1) pull off angle: 0~15°
- (2) speed: 300mm/min.

(3) force: 20~70g



[Figure 1] Carrier Tape Dimensions

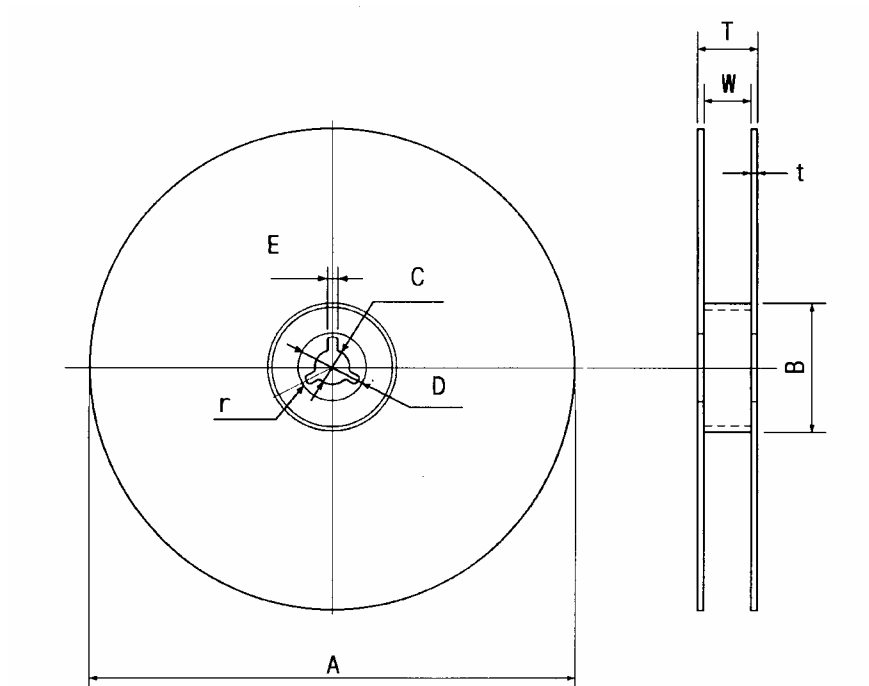


[Unit:mm]

W	F	E	P0	P1	P2	D0	D1	t1	t2	A	B
12.00 ±0.30	5.50 ±0.10	1.75 ±0.10	4.00 ±0.10	8.00 ±0.10	2.00 ±0.10	Ø1.50	Ø1.0 ±0.25	0.25 ±0.05	1.65 ±0.10	4.04 ±0.10	4.10 ±0.10

[Figure 2]

[Unit:mm]



A	B	C	D	E	W	t	r
Ø330	Ø100	Ø13	Ø21	2	13	3	1.0
±1.0	±0.5	±0.5	±0.8	±0.5	±0.3	max.	max.