B SHOULDER

规格书编号

SPEC NO :

产规书 SPECIFICATION

CUSTOMER 客户:	
PRODUCT 产品:	SAW FILTER
MODEL NO型号:	HDF470C F11
PREPARED 编制:	CHECKED 审核:
APPROVED 批准:	DATE 日 期: 2006-5-11

客户确认 CUSTOMER RECEIVED:				
审核 CHECKED	批准 APPROVED	日期 DATE		

无锡市好达电子股份有限公司 Shoulder Electronics Limited

更改历史记录

History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark

SAW FILTER

1. SCOPE

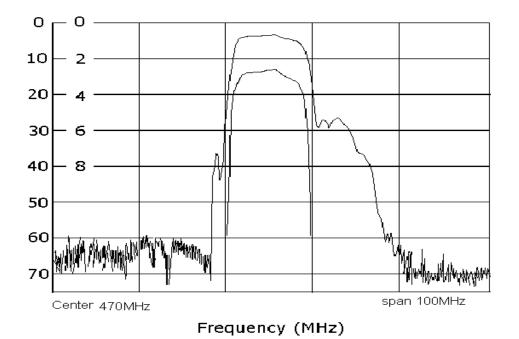
This specification shall cover the characteristics of SAW filter With F470C used for the pager system.

2. ELECTRICAL SPECIFICATION

DC Voltage VDC	10V
AC Voltage Vpp	10V50Hz/60Hz
Operation temperature	-20°C to +60°C
Storage temperature	-45°C to +85°C
RF Power Dissipation	0dBm

Electronic Characteristics

2-1. Typical frequency response



2-2.Electrical characteristics

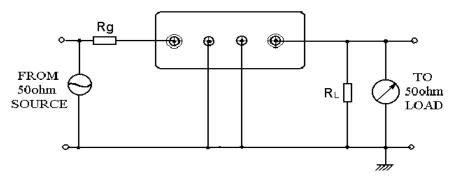
Part number	F470C	Unit
Nominal center frequency (Fo)	470	MHz
Insertion Loss		
1.fo-55~fo-45 MHz	50min.	dB
2.fo ± 5.0 MHz	5.0max.	
3.fo +45~ fo +55MHz	45min.	

SAW FILTER

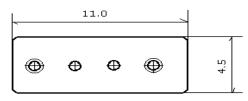
HDF470C F11

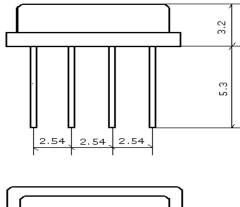
Ripple (with Fo ±3.0MHz)	2.0max	dB	
Input/Output Impedance(Nominal)	50//0	Ω/pF	

3. TEST CIRCUIT



4. **DIMENSION**







5. ENVIRONMENTAL CHARACTERISTICS

5-1 High temperature exposure

SAW FILTER

Subject the device to +85°C for 16 hours. Then release the filter into the room conditions

for 24 hours prior to the measurement. It shall fulfill the specifications in table 1.

5-2 Low temperature exposure

Subject the device to -20°C for 16 hours. Then release the device into the room conditions

for 24 hours prior to the measurement. It shall fulfill the specifications in table 1.

5-3 Temperature cycling

Subject the device to a low temperature of -40°C for 30 minutes. Following by a high

temperature of +80°C for 30 Minutes. Then release the device into the room conditions

for 24 hours prior to the measurement. It shall meet the specifications in table 1.

5-4 Resistance to solder heat

Dip the device terminals no closer than 1.5mm into the solder bath at 260°C ±10°C for

10±1 sec. Then release the device into the room conditions for 4 hours. The device shall

meet the specifications in table 1.

5-5 Solderability

Subject the device terminals into the solder bath at 245°C ±5°C for 5s, More than 95%

area of the terminals must be covered with new solder. It shall meet the specifications in table 1.

5-6 Mechanical shock

Drop the device randomly onto the concrete floor from the height of 1m 3 times. the device shall fulfill the specifications in table 1.

5-7 Vibration

Subject the device to the vibration for 1 hour each in x,y and z axes with the amplitude of 1.5 mm at 10 to 55 Hz. The device shall fulfill the specifications in table 1.

5-8 Lead fatigue

5-8-1 Pulling test

Weight along with the direction of lead without an shock 1kg. The device shall satisfy all the initial Characteristics.

5-8-2 Bending test

Lead shall be subject to withstand against 90°C bending with 450g weight in the direction

of thickness. This operation shall be done toward both direction. The device shall show no evidence of damage and shall satisfy all the initial electrical characteristics.

6. REMARK

6.1 Static voltage



Static voltage between signal load & ground may cause deterioration & destruction of the component. Please avoid static voltage.

6.2 Ultrasonic cleaning

Ultrasonic vibration may cause deterioration & destruction of the component. Please avoid ultrasonic cleaning

6.3 Soldering

Only leads of component may be soldered. Please avoid soldering another part of component.