

规格书编号

**SPEC NO:** 

# 产品规格书 SPECIFICATION

CUSTOMER 客 户:							
PRODUCT 产品:	SAW FILTER						
MODEL NO 型 号:	HDAF45A2Dc SIP	<sup>2</sup> 5Dc					
PREPARED 编 制:	CHECKED 审 核	:					
APPROVED 批准:	DATE日期	2007-8-1					
客户确认 CUSTOMER RECEIVED:							
审核 CHECKED	批准 APPROVED	日期 DATE					

# 无锡市好达电子有限公司 Shoulder Electronics Limited

# 更改历史记录 History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark



#### 1.SCOPE

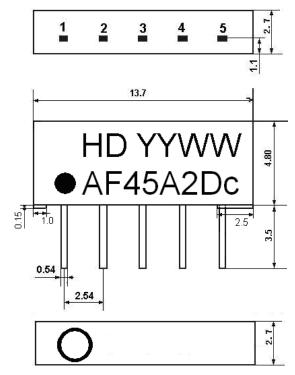
SHOULDER's SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

#### 2.Construction

#### 2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS LTD(CHINA)

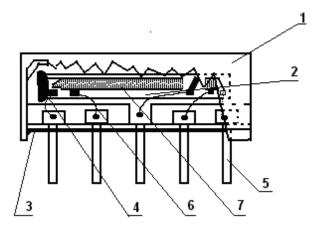
Type: AF45A2Dc



Unit: mm

- 1 Input
- 2 Input ground
- 3 Chip carrier ground
- Output
- 5 Output

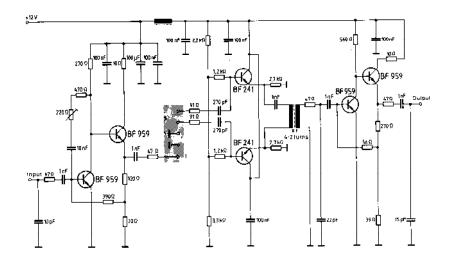
YY:year WW:week



Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al



#### 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter input impedance of the symmetrical post-amplifier: 2 k $\Omega$  in parallel with 3 pF

### 3. Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows;  Ambient temperature : 15°C to 35°C  Relative humidity : 25% to 85%  Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-20^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage.  Conditions are as specified elsewhere in these specifications40°C ~ +70°C	
Reference temperature	+25℃	



#### 3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	V	Between any terminals

#### **3.2 Electrical Characteristics**

Source impedance  $Z_s=50 \Omega$ Load impedance  $Z_L=50 \Omega$ 

 $T_A=25^{\circ}C$ 

					A	
Iten	1	Freq	min	typ	max	
Insertion attenuation Reference level		41.25MHz	14.3	16.3	18.3	dB
		40.95MHz	0	1.5	3.0	dB
		41.55MHz	-0.8	0.7	2.2	dB
		39.17MHz	38.0	42.0	-	dB
Relative att	enuation	45.75MHz	40.0	50.0	-	dB
		42.17MHz	20.0	28.0	-	dB
		39.75MHz	38.0	45.0	-	dB
		47.25MHz	40.0	50.0	-	dB
Sidelobe	35.00~	39.75MHz	35.0	41.0		dB
Sidelobe	45.75~		35.0	48.0		dB
Temperature coefficient			-72		ppm/k	

#### **3.3**Environmental Performance Characteristics

Item	Condition	Specifications
High	The specimen shall be store at a temperature of	
temperature	80±2°C for 96±4h. Then it shall be subjected to	
	standard atmospheric conditions for 1h, after	
	which measurement shall be made within 1h.	
Low	The specimen shall be store at a temperature of	Mechanical
temperature	-20±3°C for 96±4h. Then it shall be subjected to	characteristics and
	standard atmospheric conditions for 1h, after	specifications in
	which measurement shall be made within 1h.	electrical
Humidity	The specimen shall be store at a temperature of	characteristics shall
	40±2℃ with relative humidity of 90% to 96%	be satisfied. There
	for 96±4h. Then it shall be subjected to standard	shall be no
	atmospheric conditions for 1h, after which	excessive change in
	measurement shall be made within 1h.	appearance.
Thermal	The specimen shall be subjected to 8 continuous	
shock	cycles each as shown below. Then it shall be	
	subjected to standard atmospheric conditions for	
	1h, after which measurement shall be made	
	within 1h.	



		Temperature	Duration			
	1	+25°C=>-40°C	0.5h			
	2	-40°C	4h			
	3	-40°C=>+85°C	2h			
	4	+85°C	4h			
	5	+85°C=>+25°C	0.5h			
	6	+25℃	1h			
Resistance to	Reflow	soldering method				
Soldering	Peak: 25	55 ±5 ℃, 220 ±5℃	40s			
heat	At elect	rode temperature of	the specimen.			
	200	Temperature profi	le of reflow soldering			
	300-	Solder	ring			
	Soldering temperature 200 — — — — — — — — — — — — — — — — — —	Pre-heating 1 to 2 min. 10s	Slow cooling (Sto room temper			
	The spe	cimen shall be passe	ed through the re	eflow		
	furnace	with the condition	shown in the a	bove		
	profile f	for 1 time.				
	The sp	pecimen shall be	stored at stan	ndard		
	atmosph	neric conditions for	1h, after which	n the		
	measure	ement shall be made	e. Test board sha	ıll be		
	1.6 mm	thick. Base materia	l shall be glass fa	abric		
		oxy resin.				
Solder ability	Immerse	e the pins melt sol	der at $260^{\circ}\text{C} + 5/$	/-0°C	More then 95%	of
	for 5 sec	С.			total area of	the
					pins should	be
					covered with solo	der

#### **3.4Mechanical Test**

	•	
Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm	There shall be no
	3 directions 2 H each	damage.
Drop	On maple plate from 1m high 3 times	
Lead pull	Pull with 1kg force for 30 seconds	



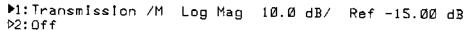
### HDAF45A2Dc SIP5Dc

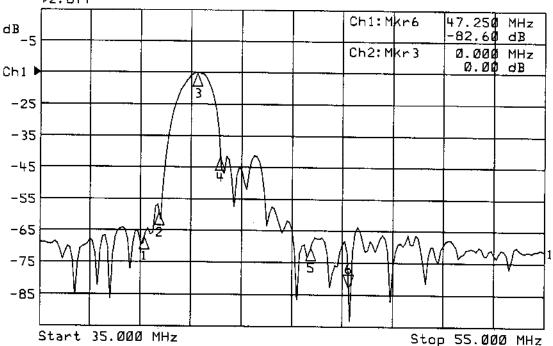
Lead bend	90° bending with 500g weigh 2 times

#### 3.5Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	
	100V 1000pF 4Mohm	There shall be no damage

#### 3.6 Frequency response





Mkr	Freq (MHz)	Ch 1 (dB)	Freq (MHz)	Ch 2 (dB)
1	39.170	-66.83		
2	39.750	-59.13		
3	41.25Ø	-15.08		
4	42.170	-41.68		1
5	45.75Ø	-70.04		
6	47.250	~82.60		
7				
L 8				

