Approved by:	
Checked by:	
Issued by:	

SPECIFICATION

PRODUCT: SAW FILTER

MODEL: HD F409AS4



SHOULDER ELECTRONICS LIMITED

1. SCOPE

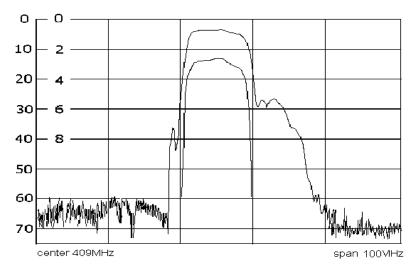
This specification shall cover the characteristics of SAW filter With 409M used for the page system.

2. ELECTRICAL SPECIFICATION

DC Voltage VDC	10V
AC Voltage Vpp	10V50Hz/60Hz
Operation temperature	-20°C to +60°C
Storage temperature	-45°C to +85°C
RF Power Dissipation	0dBm

Electronic Characteristics

2-1. Typical frequency response

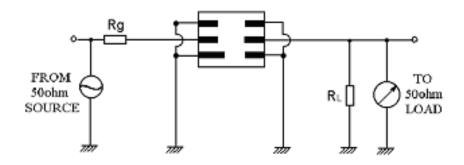


Frequency (MHz)

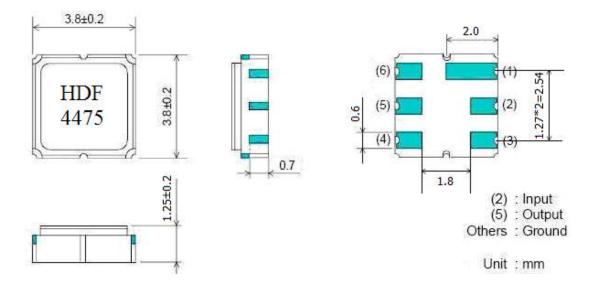
2-2. Electrical characteristics

Part number	F409AS4	Unit
Nominal center frequency (Fo)	409.00	MHz
Insertion Loss		
1.fo-45.8~fo-39.8 MHz	50min.	dB
$2.\text{fo}\pm3.0\text{MHz}$	4.0max.	
3.fo +39.8~ fo +45.8MHz	45min.	
Ripple (with Fo ± 3.0 MHz)	2.0max	dB
Input/Output Impedance(Nominal)	50//0	Ω/pF

2. TEST CIRCUIT



4. DIMENSION



5. ENVIRONMENTAL CHARACTERISTICS

5-1 Temperature cycling

Subject the device to a low temperature of $-40\,^{\circ}\mathrm{C}$ for 30 minutes. Following by a high temperature of $+25\,^{\circ}\mathrm{C}$ for 5 Minutes and a higher temperature of $+85\,^{\circ}\mathrm{C}$ for 30 Minutes. Then release the device into the room conditions for 1 to 2 hours prior to the measurement. It shall meet the specifications in table 1.

5-2 Resistance to solder heat

Submerge the device terminals into the solder bath at 260° C $\pm 5^{\circ}$ C for 10 ± 1 sec. Then release the device into the room conditions for 4 hours. It shall meet the specifications in table 1.

5-3 Solderability

Submerge the device terminals into the solder bath at 245° °C for

5s, More than 95% area of the soldering pad must be covered with new solder. It shall meet the specifications in table 1.

5-4 Mechanical shock

Drop the device randomly onto the concrete floor from the height of 1 m 3 times. the filter shall fulfill the specifications in table 1.

5-5 Vibration

Subject the device to the vibration for 2 hour each in x,y and z axes with the amplitude of 1.5 mm at 10 to 55 hz. The filter shall fulfill the specifications in table 1.

6. REMARK

6.1 Static voltage

Static voltage between signal load & ground may cause deterioration & destruction of the component. Please avoid static voltage.

6.2 Ultrasonic cleaning

Ultrasonic vibration may cause deterioration & destruction of the component. Please avoid ultrasonic cleaning

6.3 Soldering

Only leads of component may be soldered. Please avoid soldering another part of component.

7. Packing

7.1 Dimensions

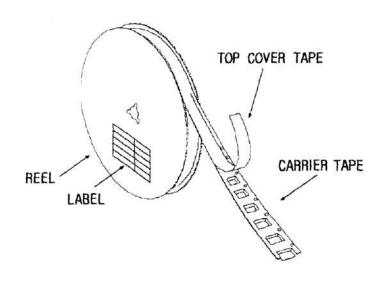
- (1) Carrier Tape: Figure 1
- (2) Reel: Figure 2
- (3) The product shall be packed properly not to be damaged during transportation and storage.

7.2 Reeling Quantity

1000 pcs/reel 7" 3000 pcs/reel 13"

7.3 Taping Structure

(1) The tape shall be wound around the reel in the direction shown below.



(2) Label

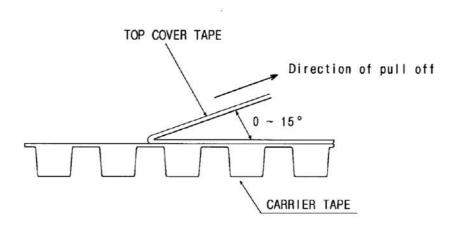
Device Name	
User Product Name	
Quantity	
Lot No.	

(3) Leader part and vacant position specifications.

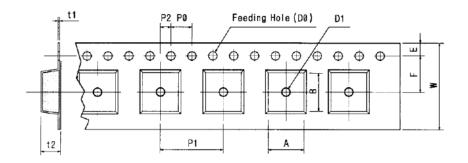
	Vacant Compor	ients Contained	Vacant	Leader Part	
END	00000		0000		START
	150 mm min.		150mm min.	250mm min.	
	TAPE RUNNING DI	RECTION	,		

8. TAPE SPECIFICATIONS

- 8.1 Tensile Strength of Carrier Tape: 4.4N/mm width
- 8.2 Top Cover Tape Adhesion (See the below figure)
 - (1) pull off angle: 0~15° (2) speed: 300mm/min.
 - (3) force: 20~70g



[Figure 1] Carrier Tape Dimensions



Tape Running Direction

[Unit:mm]

W	F	E	P0	P1	P2	D0	D1	t1	t2	A	В
12.00	5.50	1.75	4.00	8.00	2.00	Ø1.50	Ø1.0	0.25	1.65	4.04	4.10
±0.30	±0.10	±0.10	±0.10	±0.10	±0.10		±0.25	±0.05	±0.10	±0.10	±0.10

[Figure 2]

