

CUSTOMER 客户:

规格书编号

**SPEC NO:** 

# 产品规格书 SPECIFICATION

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PRODUCT 产品:	SAW FILTER	
MODEL NO 型 号:	HDIF389B1M SI	P5K
PREPARED 编 制:	CHECKED 审 核	亥:
APPROVED 批准:	<b>DATE</b> 日 期	月: 2004-8-15
客户确认 CUSTOMER R	ECEIVED:	
审核 CHECKED	批准 APPROVED	日期 DATE

# 无锡市好达电子有限公司 Shoulder Electronics Limited



# 更改历史记录 History Record

更改日期 Date	规格书编号 Spec. No.	产品型号 Part No.	客户产品型号 Customer No.	更改内容描述 Modify Content	备注 Remark

#### 1.SCOPE

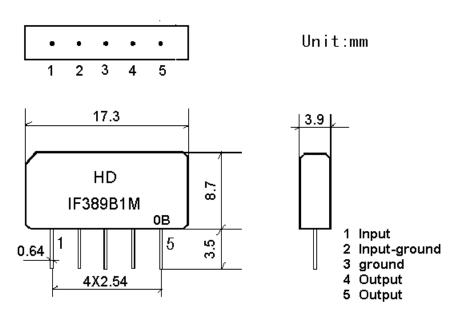
SHOULDER'S SAW filter series have broad line up products meeting all broadcast standard including NTSC,PAL and SECAM systems. These filters are composed of two interdigital transducers on a single-crystal. piezoelectrical chip. they are used in electronic equipments such as TV and so on.

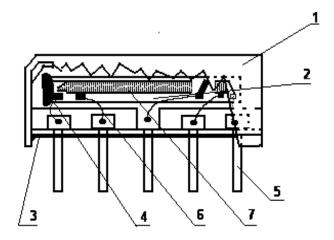
#### 2.Construction

#### 2.1 Dimension and materials

Manufacturer's name: SHOULDER ELECTRONICS Co. LTD(CHINA)

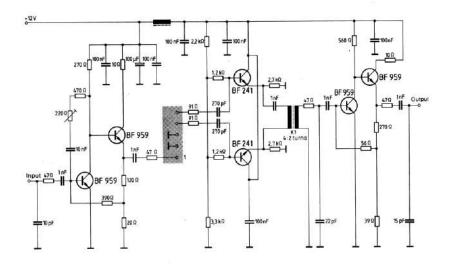
**Type : IF389B1M** 





Components	Materials
1.Outer casing	PPS
2.Substrate	Lithium niobate
3.Base	Epoxy resin
4.Absorber	Epoxy resin
5.Lead	Cu alloy+Au plate
6.Bonding wire	AlSi alloy
7.Electrode	Al

#### 2.2. Circuit construction, measurement circuit



Test circuit for SIP-5 filter Input impedance of the symmetrical post-amplifier: 2 k $\!\Omega$  in parallel with 3 pF

### 3. Characteristics

Items	Conditions	Specifications
Standard atmospheric conditions	Unless otherwise specified, the standard rang of atmospheric conditions for making measurements and tests is as follows;  Ambient temperature : 15°C to 35°C  Relative humidity : 25% to 85%  Air pressure : 86kPa to 106kPa	
Operating temperature rang	Operating temperature rang is the rang of ambient temperatures in which the filter can be operated continuously. $-10^{\circ}\text{C} \sim +60^{\circ}\text{C}$	There shall be no damage.
Storage temperature rang	Storage temperature rang is the rang of ambient temperatures at which the filter can be stored without damage.  Conditions are as specified elsewhere in these specifications. $-40^{\circ}\text{C} \sim +70^{\circ}\text{C}$	
Reference temperature	+25°C	



#### 3.1 Maximum Rating

DC voltage	VDC	12	V	Between any terminals
AC voltage	Vpp	10	$\mathbf{V}$	Between any terminals

#### **3.2 Electrical Characteristics**

Source impedance

Zs=50  $\Omega$ 

Load impedance

 $ZI = 2k \Omega //3pF$ 

 $T_{\Lambda}=25^{\circ}C$ 

pedance ZL-2K 32 // Spr		1 A-23 C				
Item	S	Freq	Min	typ	max	
Insertion attenuation Reference level		37.4MHz	16.1	17.6	19.1	dB
		38.9MHz	4.2	5.7	7.2	dB
		34.47MHz	2.3	3.8	5.3	dB
Relative attenuation		32.4MHz	18.8	20.3	-	dB
		33.4MHz	19.4	20.9	-	dB
		30.9MHz	44.0	58		dB
		40.4MHz	42.0	52		dB
		41.4MHz	42.0	50		dB
Sidelobe	25.00~	30.90MHz	35.0	45		dB
Sidelobe	40.40~	45.00MHz	35.0	42		dB
Temperature coefficient			-72	·	Ppm/k	

#### **3.3** Environmental Performance Characteristics

Item	Condition	Specifications
High temperature  Low temperature	The specimen shall be store at a temperature of $80\pm2^{\circ}\mathbb{C}$ for 96±4h. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.  The specimen shall be store at a temperature of $-20\pm3^{\circ}\mathbb{C}$ for 96±4h. Then it shall be subjected to standard atmospheric conditions for 1h, after	Mechanical
Humidity	which measurement shall be made within 1h.  The specimen shall be store at a temperature of 40±2°C with relative humidity of 90% to 96% for 96±4h. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	characteristics and specifications in electrical characteristics shall be satisfied. There
Thermal shock	The specimen shall be subjected to 8 continuous cycles each as shown below. Then it shall be subjected to standard atmospheric conditions for 1h, after which measurement shall be made within 1h.	shall be no excessive change in appearance.



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Resistance to Soldering Peak: $255 \pm 5$ °C, $220 \pm 5$ °C, $40$ s heat At electrode temperature of the specimen.  Temperature profile of reflow soldering Soldering	
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Temperature profile of reflow soldering  Soldering	
300 — Soldering	
300 — Soldering	
ğ <sup>250</sup>	
Different Production of the second process and the second process ar	
40 s Slow cooling (Store at room temperature)	
9 150 Pre-heating	
in the second se	
8 100 -	
50 -	
1 to 2 min, 10s 2 min, or more	
The specimen shall be passed through the reflow	
furnace with the condition shown in the above	
profile for 1 time.	
The specimen shall be stored at standard	
atmospheric conditions for 1h, after which the	
measurement shall be made. Test board shall be	
1.6 mm thick. Base material shall be glass fabric	
base epoxy resin.	
Solder ability Immerse the pins melt solder at 260°C+5/-0°C More then 95	% of
for 5 sec. total area of	the
pins should	be
covered with s	older



#### **3.4 Mechanical Test**

Items	Conditions	Specifications
Vibration	600-3300rpm amplitude 1.5mm	
	3 directions 2 H each	
Drop	On maple plate from 1 m high 3 times	
		There shall be no
Lead pull	Pull with 1 kg force for 30 seconds	damage.
Lead bend	90° bending with 500g weigh 2 times	

#### 3.5 Voltage Discharge Test

Item	Condition	Specifications
Surge	Between any two electrode	
	1000pF 4Mohm	There shall be no damage



#### 3.6 Frequency response

