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openioalien ter opeaner	Revision No.	1.2
Model No. : KP1838SP1-E880-4401	Drawing No.	KFC4401

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1. Scope

This specification is applied to the dynamic speaker which is used all of the electrical acoustic product.

- -- compact, rich sound
- -- applications: mobile phone, PDA, notebook computer, etc. ..

2. General

2.1 Out-Diameter : 18 mm
2.2 Height : 4 mm
2.3 Weight : 2 g
2.4 Operating Temperature range:

-20 ~+70 ℃ without loss of function

2.5 Store Temperature range:

-40 ~+85 ℃ without loss of function

3. Electrical and Acoustic Characteristics.

Test condition: $15 \sim 35$ °C, $25\% \sim 85\%$ RH, $860\sim1060$ mbar

No	Items	Specification		
1	Impedance	$8~\Omega~\pm 15\%~$ (1Vrms at 1KHz)		
2	Sound Pressure Level	90 dB ± 3dB (0.1W/0.1M- at 1KHz)		
3	Resonance Frequency	800 Hz ± 20%		
4	Frequency Range	Fo ~20KHz		
5	Input Power	Rated 0.5 W / Max. 0.8 W		
6	Distortion	10% Max. at 2kHz/0.894Vrms		
7	Buss and Rattle	Should not be audible buzzes, rattles when the 2V sine wave signal swept at frequency range.		
8	Polarity	When supplied plus D.C. voltage to (+) terminal, the cone diaphragm must move to forward.		

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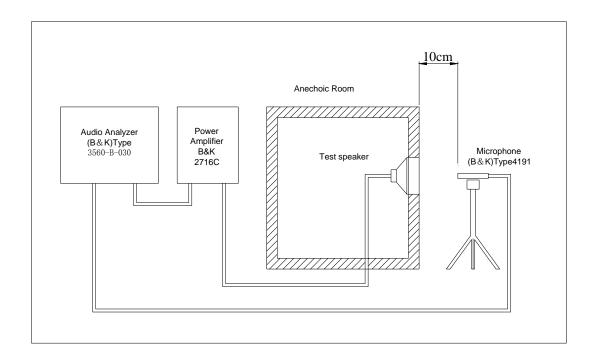
4. Reliability Test

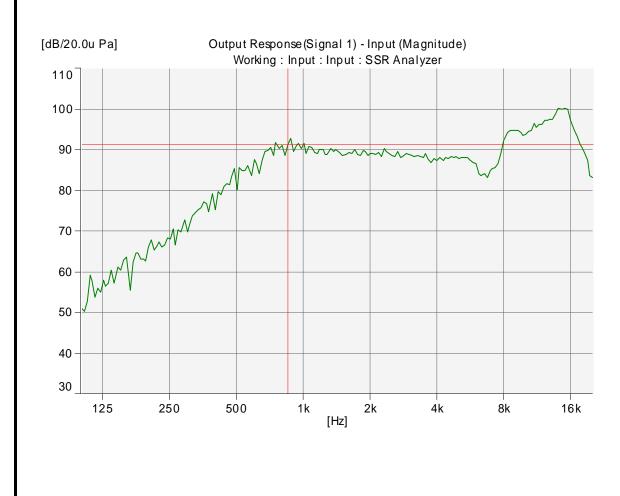
After test(1~7item), the speaker S.P.L . difference shall be within $\pm 3 dB$, and the appearance not exist any change to be harmful to normal operation (e.g. cracks,rusts,damages and especially distortion).

No	Items	Specification
1	High Temperature Test	After being placed in a chamber with +85 ±3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
2	Low Temperature Test	After being placed in a chamber with -40 ± 3 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
3	Humidity Test	After being placed in a chamber with 85 to 90%R.H. at +40±2 °C for 96 hours and then being placed in natural condition for 1 hour, speaker shall be measured.
4	Thermal Shock Test	After being placed in a chamber at +70 °C for 1 hour, then speaker shall be placed in a chamber at -20 °C for 1 hour(1 cycle is the below diagram). After 4 above cycles, speaker shall be measured after being placed in natural condition for 10 Sec +70 °C -20 °C 1 hour 1 hour
5	Vibration Test	After being applied vibration of amplitude of 1.5mm with 10 to55Hz band of vibration frequency to each of 3 perpendicular directions for 1 hour, then placed in natural condition for 1 hour, speaker shall be measured.
6	Drop Test	The speaker when mounted in the jig which weight 85g~100g, shall with stand 15 times random drops from a height of 1.5 meter to a concrete floor faced with 5mm thick hard wood board.and be nothing mechanical damage.
7	Load test	After being applied loading white noise with input power 0.5W(2Vrms.) for 96 hours, then placed in natural condition for 1 hour, speaker shall be measured.
8	Insulation test	When they are measured with DC 100V the insulation resistance between v.c. terminal and frame must be more than 1 $\text{M}\Omega$

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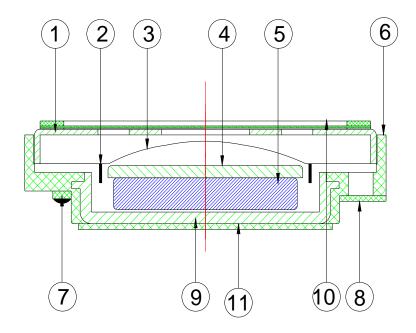
5. Measurement Block Diagram & Response curve





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6. Structure



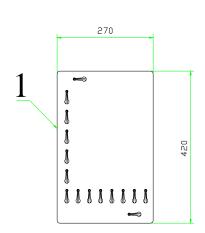
11	Cushion	1	PET	绝缘胶片
10	gasket	1	unwoven fabirc	800+2B
9	YOKE	1	SPC	
8	Screen	1	unwoven fabirc	
7	Terminal	1	Epoxy PCB	
6	Frame	1	PBT	
5	Magnet	1	Nd-Fe-B	
4	Plate	1	SPC	
3	Diaphragm	1	PEN	
2	Voice Coil	1	Copper	
1	Cap	1	SUS304	
No.	Part Name	Q'ty	Material	Remarks

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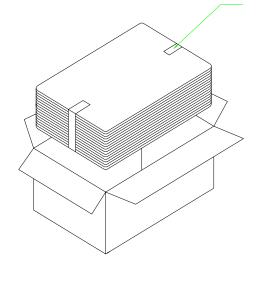
7. Dimensions UL1571 AWG32# Red(+) UL1571 AWG32# Black(-) Ф12.0 Ф18.0 1.0± 0.2 15±2 FIRST ANGLE PROJECTION UNIT : mm Tolerance: ±0.2

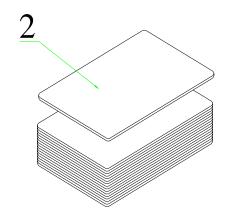
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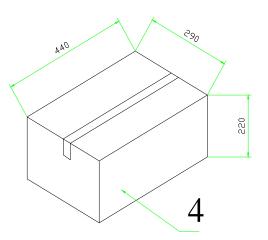
8. Packing



100Pcs







QTY: 2000Pcs 440 x290 x220