

# SPECIFICATION FOR APPRONAL

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Product Name : Piezo Buzzer(Self-drive)

Model Name : Piezo Buzzer(Self-drive)

Drawing No. : VS20140620005

# Signature of Voise

Approved by	Checkde by	Issued by	Date



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<u> </u>	Revision No.	1.0
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### 1. Revision

Rev.No.	Date	Page	Description of Revision
1.0	2014/6/20		Preliminary
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## 2. Scope

This product specification is applied to the Magnetic Buzzer in alarm systems. Please contact us when using this product for any other applications than described in the above.

#### 3. General Characteristics

3.1 Out-Diameter : 14 mm
 3.2 Height : 7.5 mm
 3.3 Weight : 2 g

3.4 Operating Temperature :  $-20\sim+70^{\circ}$ C without loss of function 3.5 Store Temperature :  $-30\sim+80^{\circ}$ C without loss of function

## 4. Electrical and Acoustic Characteristics.

Test condition :15 ~ 35 °C Temp., 25% ~ 75% RH,86~106 kPa Refer to IEC60268-1

No	Items	Specification
1	Rated Voltage	12V DC
2	Working Voltage	3-16V DC
3	Max Rated Current	8mA/12VDC
4	Min Sound Preesure Level	85dB/12VDC/10cm
5	Resonant Frequency	4.0±0.5KHz
6	Tone Nature	Continuous
7	Housing Material	PBT
8	Color	Black



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# 5. Reliability Test

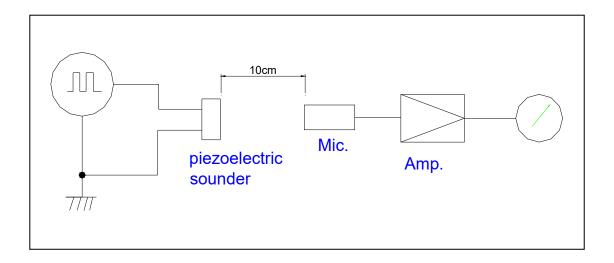
After test(1~7item), the buzzer S.P.L . difference shall be within ±8dB, and the appearance not exist any change to be harmful to normal operation

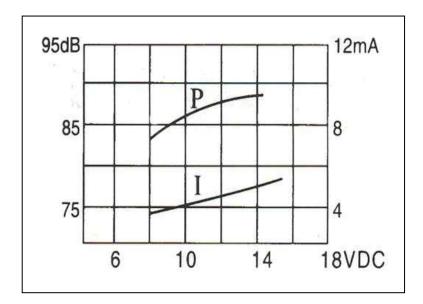
No	Items	Specification
1	High Temp.Test	After being woked in a chamber with +70±2 °C for 100h and then being placed in natural condition for 2h, and then check.
2	Low Temp.Test	First being worked in a chamber with -30±2 $^{\circ}$ C for 100h and then being placed in natural condtion for 2h, and then check.
3	Humidity Test	After being placed in a chamber with 90 to 95%R.H. at +40±2 ℃ for 100 h and then being placed in natural condition for 2h ,and then check.
4	Thermal Shock Test	After being worked in a chamber at +70±2 ℃ for 1 hour, then sounder shall be placed in a chamber at -30±2 ℃ for 1 hour(1 cycle is the below diagram).  The test duration is for 10 cycle.after being placed in natural condition for 1 hour.and then check.
5	Vibration Test	Being applied vibration of amplitude of 1.5mm with 10-30Hz band of vibration frequency,X.Y.Z.3 direction.2 hours each, total 6 hours.
6	Drop Test	Free drop fram 1.0 meter height to a board 20mm thick hard wood board. and be nothing mechanical damage. tatol 6 times.
7	Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of +260±5℃ for 3±0.5 seconds.
8	Terminal Strength Pulling	The force 10 seconds of 9.8N is applied go each terminal in axial direction.



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# 6. Measurement Method & Frequency Response curve







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7. Dimens	<b>L</b>		Drawing No.	VS20140620005
6,57,5±0,3	7.6±0.1	<b>v</b> s Ø0,7	VOISE 51147812F4	10
	Ø14			
FIRST ANGLE PROJECTION			UNIT Tolera	: mm nce : ±0.2



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# 8. Packing

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number ,quantity and outgoing inspection number.

There shall be no mechanical damage on products during in storage.