

# SPECIFICATION FOR APPRONAL

Customer	:
Product Name	: Piezo Buzzer(Self-drive)
Model Name	: VSI4314F29P

#### Drawing No. : VS20230910007

# Signature of Voise

Approved by	Checkde by	Issued by	Date



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Rev.No.	Date	Page	Description of Revision
1.0	2023/9/11		Preliminary



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		Revision No.	1.0
Model No.: VS	SI4314F29P	Drawing No.	VS2023091000
2. Scope			
contact us when us above.	ecification is applied to the Piezo Bu sing this product for any other applic	•	
contact us when us above.	sing this product for any other applic	•	
contact us when us above.	sing this product for any other applic	•	
contact us when us above. 3. General Cha	sing this product for any other applic	•	
contact us when us above. 3. General Cha 3.1 Out-Diameter	sing this product for any other applic aracteristics : 43 mm	•	
<ul> <li>contact us when us above.</li> <li><b>3. General Cha</b></li> <li>3.1 Out-Diameter</li> <li>3.2 Height</li> </ul>	aracteristics 43 mm 14 mm 11 g	cations than described	

## 4. Electrical and Acoustic Characteristics.

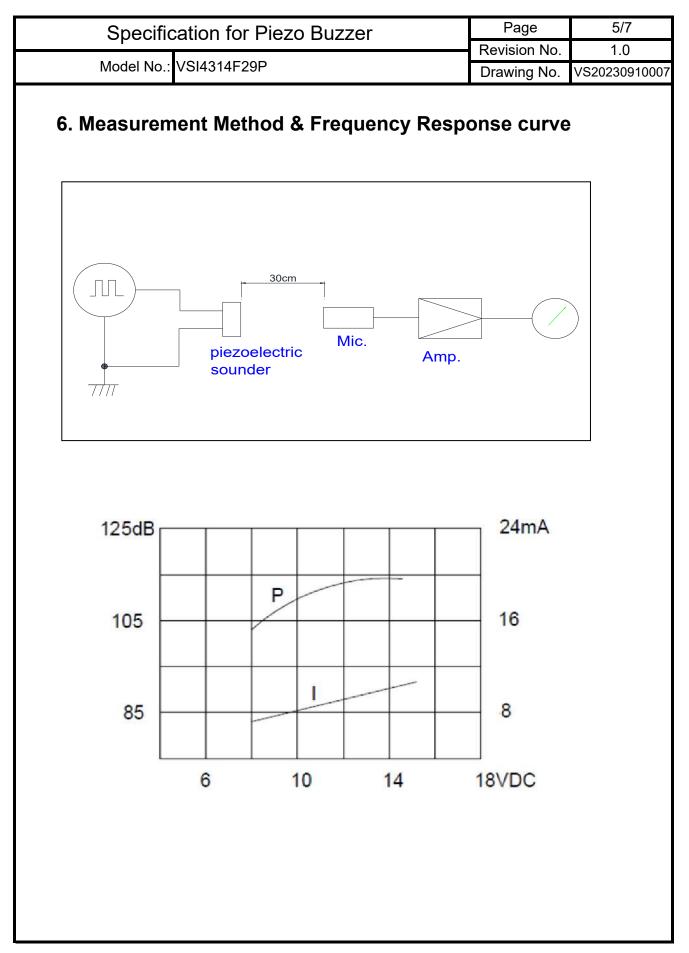
Test condition :15 ~ 35 °C Temp., 25% ~ 75% RH,86~106 kPa Refer to IEC60268-1

No	Items	Specification
1	Rated Voltage	12V DC
2	Working Voltage	3-30V DC
3	Max Rated Current	1 mA/3 VDC, 9 mA/12 VDC, 30 mA/24 VDC
4	Min Sound Preesure Level	85dB-100dB-102dB/3-12VDC-24VDC/30cm
5	Resonant Frequency	2.9±0.5KHz
6	Tone Nature	Continuous
7	Housing Material	ABS (UL 94 V0)
8	Color	Black

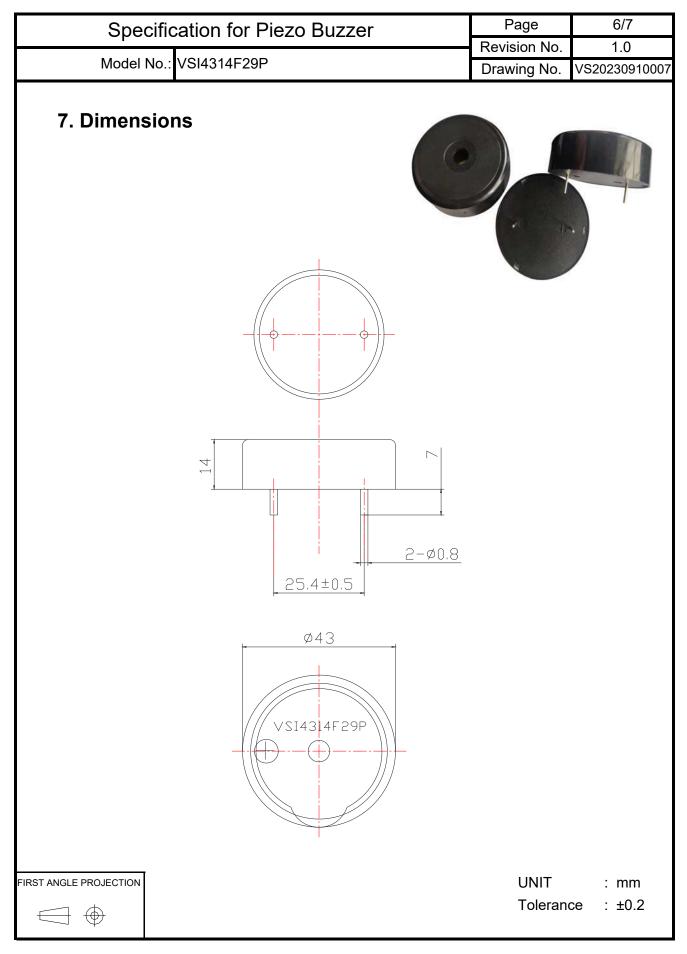


Model No.: VSI4314F29P			Drawing No.	VS202309	
5	<b>(</b> ).	<b>St</b> ne buzzer S.P.L . difference shall be within ±80 any change to be harmful to normal operation			
No	Items	Specification			
1	High Temp.Test	After being woked in a chamber with +70±2 of placed in natural condition for 4h, and then c		nen being	
2	Low Temp.Test	First being worked in a chamber with -30±2 placed in natural condtion for 4h, and then c		then being	
3	Humidity Test	• •	After being placed in a chamber with 90 to 95%R.H. at +40±2 $^\circ\!\!C$ for 100 h and then being placed in natural condition for 4h ,and then check.		
4	Thermal Shock Test	After being worked in a chamber at +70±2 °C shall be placed in a chamber at -30±2 °C for diagram). The test duration is for 5 cycle.after being p 1 hour.and then check.	1 hour(1 cycle is	the below	
5	Vibration Test	Being applied vibration of amplitude of 1.5mm with 10-30Hz band of vibration frequency,X.Y.Z.3 direction.2 hours each, total 6 hours.			
6	Shock Test	Sounder shall be measured aftar being applied shock(490M/s2)for each mutually perpendicular directions to each of 3 times by half sine wave.			
7	Soldering Heat Resistance	Lead terminal are immersed up to 1.5mm from sounder's body in solder both of $+300\pm5$ °C for $3\pm0.5$ °C seconds or 260 $\pm5$ °C for $10\pm$ 1sec,and then sounder shallbe measured after being palaced in natural condition for 4 hours.			
8	Solderability	Lead terminal are immersed in rosin for 5 sec and then immersed in solder bath of 230±5 $^\circ\!\mathrm{C}$ for 3±0.5 $^\circ\!\mathrm{C}$ seconds			
	Terminal Strength	The firce 10 seconds of 9.8N is applied to each terminal in axial direction. No visible damage and cutting off.			











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### 8. Packing

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number ,quantity and outgoing inspection number.

There shall be no mechanical damage on products during in storage.