

Ceramic resonator



SPEC NO.: D100-180526

## **Specification**

TO:STE508 Model Name: Ceramic Resonator **PART NO: ZTB912F** CUSTOMER PART NO.:

Approval sheet:

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#### STRONG ELECTRONICS&TECHNOLOGY LIMITED

Tel:86-755-84528985 Fax: 86-755-84528986 Email:info@strongelectronics.net www.sawfilter.cn

# History Record

| Date   | Part No.                      | SPEC No.     | Description. | Remarks.    |
|--|-------------------------------|--------------|--------------|-------------|
|  | ZTB912F-EN                    |              |              |             |
|  |                               |              |              |             |
|  |                               |              |              |             |
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|  |                               |              |              |             |
|  |                               |              |              |             |
|  |                               | Approved by  | Check by     | Design by   |
| RoHS Compliant<br>Lead free<br>Lead-free soldering | ISO9001:2000<br>ISO14001:2004 | May-15-2007  | May-10-2005  | Jan-16-1999 |
| Reversions   | Total Page                    | Nu cana dana | Liu jun      | Wang hon    |
| CR-002HDIP   |                               | Xu gang dong | Lu jun       | er ang non  |

## SPECIFICATION

## 1 SCOPE

This specification shall cover the characteristics of the ceramic resonator with the type ZTB912F(ZTB912F3AC0-B0).

#### 2 PART NO.

| PART NUMBER      | PREVIOUS PART NUMBER |
|------------------|----------------------|
| ZTB912F3AC0-B0   | ZTB912F              |
| CUSTOMER PART NO | SPECIFICATION NO     |
|                  |                      |

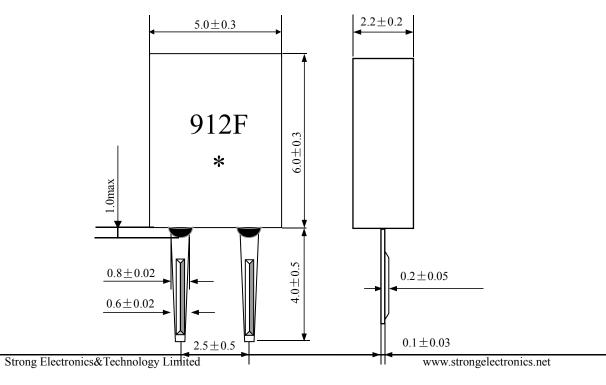
**3 OUTLINE DRAWING AND DIMENSIONS** 

3.1 Appearance: No visible damage and dirt.

3.2 Construction: Leads are fixed on electrode and body is enclosure packaged by plastic shell and resin.

3.3 The products conform to the RoHS directive and nation environmental protection law.

3.4 Dimensions



## \*:EIAJ MONTHLY CODE

### 4 RATING AND ELECTRICAL SPECIFICATIONS

#### 4.1 RATING

| Items                                       | Content         |
|---|-----------------|
| Withstanding Voltage (V)                    | 50 (DC, 1min)   |
| Insulation Resistance Ri, $(M \Omega)$ min. | 100 (10V, 1min) |
| Operating Temperature Range (°C)            | -25~+85         |
| Storage Temperature Range (°C)              | -40~+85         |
|   | 6V DC           |
| Rating Voltage UR (V) max.                  | 15V p-p         |

#### **4.2 ELECTRICAL SPECIFICATIONS**

| Items   | Content                                     |
|---|---|
| Anti-Resonant Frequency (kHz)                           | 923.0                                       |
| Frequency Accuracy (%)                                  | $\pm 0.3$                                   |
| Resonant Impedance Ro $(\Omega)$ max                    | 60  |
| Anti-Resonant Impedance Ro $(k\Omega)$ min              | 20  |
| Static Capacitance (pF)                                 | 180(1±20%)                                  |
| Bandwidth(Fa-Fr), (kHz) min                             | 38  |
| IC  | LA1780 (SANYO)                              |
| Temperature Coefficient of Anti-Resonant                | $\pm 0.3$ (From initial value, -25°C $\sim$ |
| Frequency (%) max                                       | +85°C)                                      |
| Oscillation Frequency<br>Aging Rate (10years) (%) max * | $\pm 0.3$ (From initial value)              |

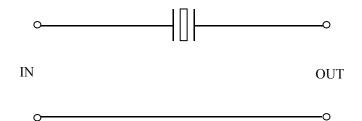
\*Components shall be left in a chamber of  $+85 \pm 2^{\circ}$ C for 1000 hours, then measured after leaving in natural condition for 1 hour.

## **5 MEASUREMENTS**

5.1 Measurement Conditions

Parts shall be measured under a condition (Temp. :  $20 \degree C \pm 15 \degree C$ , Humidity :  $65\%\pm20\%$  R.H.) unless the standard condition(Temp. :  $25 \degree C \pm 3 \degree C$ , Humidity :  $65\%\pm5\%$  R.H.) is regulated to measure.

5.2 Test Circuit



6 PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS



Ceramic resonator

| No. | Item                               | Conditio  | n of Test   | Performance<br>Requirement  |
|-----|------------------------------------|---|---|---|
| 6.1 | Humidity                           | R H for 96 h resonators shall be measured after 1   |   | It shall fulfill Table 1.   |
| 6.2 | High<br>Temperature<br>Exposure    | Subject the resonator t<br>resonator shall be measu<br>natural conditions for 1h  | 01  | It shall fulfill Table 1.   |
| 6.3 | Low<br>Temperature<br>Exposure     | Subject the resonator to<br>resonator shall be measu<br>natural conditions for 1h   | red after being placed in   | It shall fulfill Table 1.   |
| 6.4 | Temperature<br>Cycling             |   | ing of blow table was<br>r shall be measured after<br>onditions for 1h.<br>Time<br>$30\pm 3 \text{ min}$<br>$30\pm 3 \text{ min}$ | It shall fulfill Table<br>1.  |
| 6.5 | Vibration                          | Subject the resonator to vibration for 2h.Each in x y and z axis with the amplitude of 1.5mm, The frequency shall be varied uniformly between the limits of 10Hz-55Hz-10Hz and then resonator shall be measured.      |   | It shall fulfill Table<br>1.  |
| 6.6 | Mechanical<br>Shock                |   | heasured after 3 times<br>the height of 70cm on   | No visible damage<br>and it shall fulfill<br>Table 1.   |
| 6.7 | Resistance<br>to Soldering<br>Heat | Lead terminals are immersed up to 2 mm from filter's body in soldering bath of $260 \degree C \pm 5 \degree C$ for $10s \pm 1s$ and then resonator shall be measured after being placed in natural conditions for 1h. |   | It shall fulfill Table<br>1.  |
| 6.8 | Solder-abilit<br>y                 | Lead terminals are imm<br>filter's body in solderin<br>for $3s \pm 0.5s$ .  | -   | More than 95%<br>of the terminal<br>surface of the filter<br>shall be covered<br>with fresh solder. |

## 6. ENVIRONMENTAL TEST

| No    | Itom              | Condition of Test                      | Performance          |
|-------|-------------------|--|----------------------|
| No.   | Item              | Condition of Test                      | Requirements         |
| 6.9   | Terminal Strength | Force of 5N is applied to each lead in | No visible damage    |
| 6.9.1 | Terminal Pulling  | axial direction for $10s \pm 1s$ .     | and it shall fulfill |
|       |                   | When force of 5N is applied to each    | Table 1.             |



| 6.9.2 | Terminal Bending | lead in axial direction, the lead shall |  |
|-------|------------------|---|--|
|       |                  | folded up 90 ° from the axial           |  |
|       |                  | direction and folded back to the axial  |  |
|       |                  | direction. The speed of folding shall   |  |
|       |                  | be each 3s.                             |  |

Table 1

| Item   | Specification after test     |
|--|------------------------------|
| Resonant Frequency Change<br>△ Fa/Fa (%) max | $\pm 0.3$                    |
| The limits in the above table are referenced | to the initial measurements. |

## 7. PACKAGE

To protect the products in storage and transportation, it is necessary to pack them (outer and inner package) .On paper pack, the following requirements are requested. 7.1 Dimensions and Mark



| NO.            | Name                       | Quantity |
|----------------|----------------------------|----------|
| 1              | Package                    | 1        |
| 2              | Box                        | 2        |
| 3              | Inner Box                  | 40       |
| 4              | Belt                       | 2.9 m    |
| 5              | Adhesive tape              | 1.2 m    |
| 6              | Label                      | 1        |
| $\overline{7}$ | Certificate of approval    | 1        |
| 8              | Company name ,Address etc. |          |

7.2 Section of Package

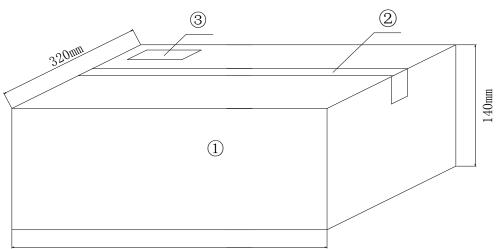
Package is made of corrugated paper with thickness of 0.8cm.Package has 2 boxes, each has 20 inner boxes.

7.3 Quantity of Package

| Per plastic bag  | 500 pieces                   |
|------------------|------------------------------|
| Per inner box    | 3 plastic bags               |
| Per package      | 40 inner boxes               |
| (60000 pieces of | piezoelectric ceramic part ) |

7.4 Inner Package

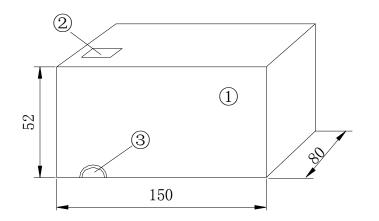




| 420mm |
|-------|
|-------|

| NO. | Name          | Quantity |
|-----|---------------|----------|
| 1   | Inner package | 1        |
| 2   | Adhesive tape | 1.2 m    |
| 3   | Label         | 1        |

## 7.5 Inner Box Dimensions



| NO. | Name      | Quantity |
|-----|-----------|----------|
| 1   | Inner Box | 1        |

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| 2 | Label    | 1 |
|---|----------|---|
| 3 | QC Label | 1 |

## 8. EIAJ Monthly Code

| 2011/2013/2015/2017 |      | 2012/2014/2016/2018 |      |  |  |
|---------------------|------|---------------------|------|--|--|
| MONTH               | CODE | MONTH               | CODE |  |  |
| JAN                 | А    | JAN                 | N    |  |  |
| FEB                 | В    | FEB                 | Р    |  |  |
| MAR                 | С    | MAR                 | Q    |  |  |
| APR                 | D    | APR                 | R    |  |  |
| MAY                 | Е    | MAY                 | S    |  |  |
| JUN                 | F    | JUN                 | Т    |  |  |
| JUL                 | G    | JUL                 | U    |  |  |
| AUG                 | Н    | AUG                 | V    |  |  |
| SEP                 | J    | SEP                 | W    |  |  |
| OCT                 | K    | OCT                 | Х    |  |  |
| NOV                 | L    | NOV                 | Y    |  |  |
| DEC                 | М    | DEC                 | Z    |  |  |

## 9. OTHER

#### 9.1 Caution

9.1.1 Don't apply excess mechanical stress to the component and terminals at soldering. Do not use this product with bend.



9.1.2 Do not clean or wash the component for it is not hermetically sealed.

8.1.3 Do not use strong acidity flux, more than 0.2wt% chlorine content, in flow soldering.

9.1.4 Don't be close to fire.

9.1.5 All kinds of re-flow soldering must not be applied on the component.

9.1.6 This specification mentions the quality of the component as a single unit. Please insure the component is thoroughly evaluated in your application circuit

9.1.7 Expire date (Shelf life) of the products is six months after delivery under the conditions of a sealed and an unopened package. Please use the products within six months after delivery. If you store the products for a long time (more than six months), use carefully because the products may be degraded in the solderability or rusty. Please confirm solderability and characteristics for the products regularly.

9.1.8 Please contact us before using the product as automobile electronic component.

9.2 Notice

9.2.1 Please return one of this specification after your signature of acceptance.

9.2.2 When something gets doubtful with this specification, we shall jointly work to get an agreement.