

Ceramic resonator



SPEC NO.: D100-180526

Specification

TO:STE508 Model Name: Ceramic Resonator **PART NO: ZTB912F** CUSTOMER PART NO.:

Approval sheet:

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History Record

Date	Part No.	SPEC No.	Description.	Remarks.
	ZTB912F-EN			
		Approved by	Check by	Design by
RoHS Compliant Lead free Lead-free soldering	ISO9001:2000 ISO14001:2004	May-15-2007	May-10-2005	Jan-16-1999
Reversions	Total Page	Nu cana dana	Liu jun	Wang hon
CR-002HDIP		Xu gang dong	Lu jun	er ang non

SPECIFICATION

1 SCOPE

This specification shall cover the characteristics of the ceramic resonator with the type ZTB912F(ZTB912F3AC0-B0).

2 PART NO.

PART NUMBER	PREVIOUS PART NUMBER
ZTB912F3AC0-B0	ZTB912F
CUSTOMER PART NO	SPECIFICATION NO

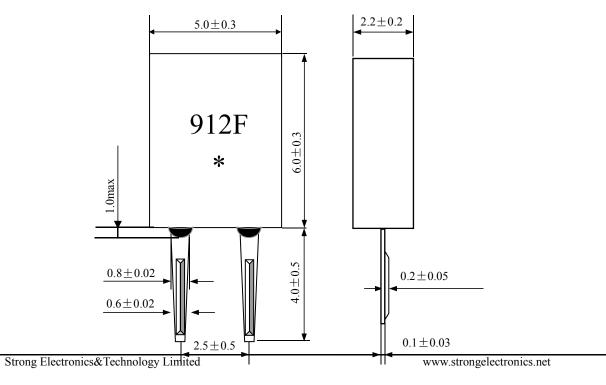
3 OUTLINE DRAWING AND DIMENSIONS

3.1 Appearance: No visible damage and dirt.

3.2 Construction: Leads are fixed on electrode and body is enclosure packaged by plastic shell and resin.

3.3 The products conform to the RoHS directive and nation environmental protection law.

3.4 Dimensions



*:EIAJ MONTHLY CODE

4 RATING AND ELECTRICAL SPECIFICATIONS

4.1 RATING

Items	Content
Withstanding Voltage (V)	50 (DC, 1min)
Insulation Resistance Ri, $(M \Omega)$ min.	100 (10V, 1min)
Operating Temperature Range (°C)	-25~+85
Storage Temperature Range (°C)	-40~+85
	6V DC
Rating Voltage UR (V) max.	15V p-p

4.2 ELECTRICAL SPECIFICATIONS

Items	Content
Anti-Resonant Frequency (kHz)	923.0
Frequency Accuracy (%)	± 0.3
Resonant Impedance Ro (Ω) max	60
Anti-Resonant Impedance Ro $(k\Omega)$ min	20
Static Capacitance (pF)	180(1±20%)
Bandwidth(Fa-Fr), (kHz) min	38
IC	LA1780 (SANYO)
Temperature Coefficient of Anti-Resonant	± 0.3 (From initial value, -25°C \sim
Frequency (%) max	+85°C)
Oscillation Frequency Aging Rate (10years) (%) max *	± 0.3 (From initial value)

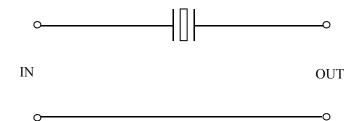
*Components shall be left in a chamber of $+85 \pm 2^{\circ}$ C for 1000 hours, then measured after leaving in natural condition for 1 hour.

5 MEASUREMENTS

5.1 Measurement Conditions

Parts shall be measured under a condition (Temp. : $20 \degree C \pm 15 \degree C$, Humidity : $65\%\pm20\%$ R.H.) unless the standard condition(Temp. : $25 \degree C \pm 3 \degree C$, Humidity : $65\%\pm5\%$ R.H.) is regulated to measure.

5.2 Test Circuit



6 PHYSICAL AND ENVIRONMENTAL CHARACTERISTICS



Ceramic resonator

No.	Item	Conditio	n of Test	Performance Requirement
6.1	Humidity	R H for 96 h resonators shall be measured after 1		It shall fulfill Table 1.
6.2	High Temperature Exposure	Subject the resonator t resonator shall be measu natural conditions for 1h	01	It shall fulfill Table 1.
6.3	Low Temperature Exposure	Subject the resonator to resonator shall be measu natural conditions for 1h	red after being placed in	It shall fulfill Table 1.
6.4	Temperature Cycling		ing of blow table was r shall be measured after onditions for 1h. Time $30\pm 3 \text{ min}$ $30\pm 3 \text{ min}$	It shall fulfill Table 1.
6.5	Vibration	Subject the resonator to vibration for 2h.Each in x y and z axis with the amplitude of 1.5mm, The frequency shall be varied uniformly between the limits of 10Hz-55Hz-10Hz and then resonator shall be measured.		It shall fulfill Table 1.
6.6	Mechanical Shock		heasured after 3 times the height of 70cm on	No visible damage and it shall fulfill Table 1.
6.7	Resistance to Soldering Heat	Lead terminals are immersed up to 2 mm from filter's body in soldering bath of $260 \degree C \pm 5 \degree C$ for $10s \pm 1s$ and then resonator shall be measured after being placed in natural conditions for 1h.		It shall fulfill Table 1.
6.8	Solder-abilit y	Lead terminals are imm filter's body in solderin for $3s \pm 0.5s$.	-	More than 95% of the terminal surface of the filter shall be covered with fresh solder.

6. ENVIRONMENTAL TEST

No	Itom	Condition of Test	Performance
No.	Item	Condition of Test	Requirements
6.9	Terminal Strength	Force of 5N is applied to each lead in	No visible damage
6.9.1	Terminal Pulling	axial direction for $10s \pm 1s$.	and it shall fulfill
		When force of 5N is applied to each	Table 1.



6.9.2	Terminal Bending	lead in axial direction, the lead shall	
		folded up 90 ° from the axial	
		direction and folded back to the axial	
		direction. The speed of folding shall	
		be each 3s.	

Table 1

Item	Specification after test
Resonant Frequency Change △ Fa/Fa (%) max	± 0.3
The limits in the above table are referenced	to the initial measurements.

7. PACKAGE

To protect the products in storage and transportation, it is necessary to pack them (outer and inner package) .On paper pack, the following requirements are requested. 7.1 Dimensions and Mark



NO.	Name	Quantity
1	Package	1
2	Box	2
3	Inner Box	40
4	Belt	2.9 m
5	Adhesive tape	1.2 m
6	Label	1
$\overline{7}$	Certificate of approval	1
8	Company name ,Address etc.	

7.2 Section of Package

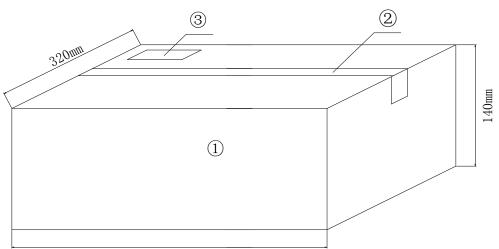
Package is made of corrugated paper with thickness of 0.8cm.Package has 2 boxes, each has 20 inner boxes.

7.3 Quantity of Package

Per plastic bag	500 pieces
Per inner box	3 plastic bags
Per package	40 inner boxes
(60000 pieces of	piezoelectric ceramic part)

7.4 Inner Package

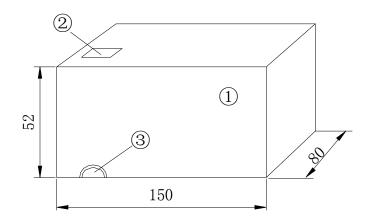




420mm

NO.	Name	Quantity
1	Inner package	1
2	Adhesive tape	1.2 m
3	Label	1

7.5 Inner Box Dimensions



NO.	Name	Quantity
1	Inner Box	1

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2	Label	1
3	QC Label	1

8. EIAJ Monthly Code

2011/2013/2015/2017		2012/2014/2016/2018			
MONTH	CODE	MONTH	CODE		
JAN	А	JAN	N		
FEB	В	FEB	Р		
MAR	С	MAR	Q		
APR	D	APR	R		
MAY	Е	MAY	S		
JUN	F	JUN	Т		
JUL	G	JUL	U		
AUG	Н	AUG	V		
SEP	J	SEP	W		
OCT	K	OCT	Х		
NOV	L	NOV	Y		
DEC	М	DEC	Z		

9. OTHER

9.1 Caution

9.1.1 Don't apply excess mechanical stress to the component and terminals at soldering. Do not use this product with bend.



9.1.2 Do not clean or wash the component for it is not hermetically sealed.

8.1.3 Do not use strong acidity flux, more than 0.2wt% chlorine content, in flow soldering.

9.1.4 Don't be close to fire.

9.1.5 All kinds of re-flow soldering must not be applied on the component.

9.1.6 This specification mentions the quality of the component as a single unit. Please insure the component is thoroughly evaluated in your application circuit

9.1.7 Expire date (Shelf life) of the products is six months after delivery under the conditions of a sealed and an unopened package. Please use the products within six months after delivery. If you store the products for a long time (more than six months), use carefully because the products may be degraded in the solderability or rusty. Please confirm solderability and characteristics for the products regularly.

9.1.8 Please contact us before using the product as automobile electronic component.

9.2 Notice

9.2.1 Please return one of this specification after your signature of acceptance.

9.2.2 When something gets doubtful with this specification, we shall jointly work to get an agreement.