

4. 电性能 Electrical Characteristics

	项目 Item	规格 Specification
4.1	声压 Sound Pressure Level	70dB 以上
4.2	静电容量 Electrostatic Capacity (at 100Hz)	9500pF± 30%
4.3	额定电压 Rated Voltage	3Vp-p Square wave
4.4	谐振频率 Resonant Frequency	4.0± 0.5KHz

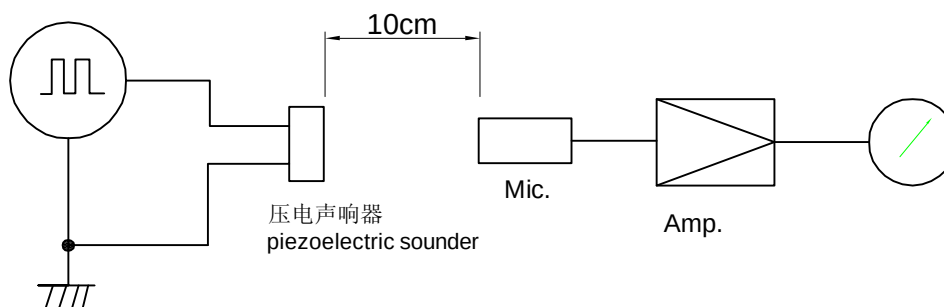
测试条件参见下项

Refer to next item for measuring method.

5. 测试方法 Measuring Method

5.1 声压测试线路 S.P.L. Measuring Circuit

输入信号:3Vp-p,4KHz,方波
Input Signal:3Vp-p,4KHz,Square wave



MIC : ND10 普通声级计或等同品

MIC : ND10 S.P.L. or equivalent

S.G. : DF1010 振荡器或等同品

S.G. : DF1010 Oscillator or equivalent

5.2 测试环境 Measuring Condition

温度+25±3℃, 湿度60±10%R.H.标准测试状态,在没有疑问的场合,可以在温度+5~+35℃,湿度45~85%R.H.的范围内测试.

Part shall be measured under a condition (Temperature :+5 to +35 °C,Humidity :45 to 85%R.H.)unless the standard condition (Temperature :+25 ±3℃,Humidity :60 ±10 %R.H.) is regulated measure.

6. 机械性能 Physical Characteristics

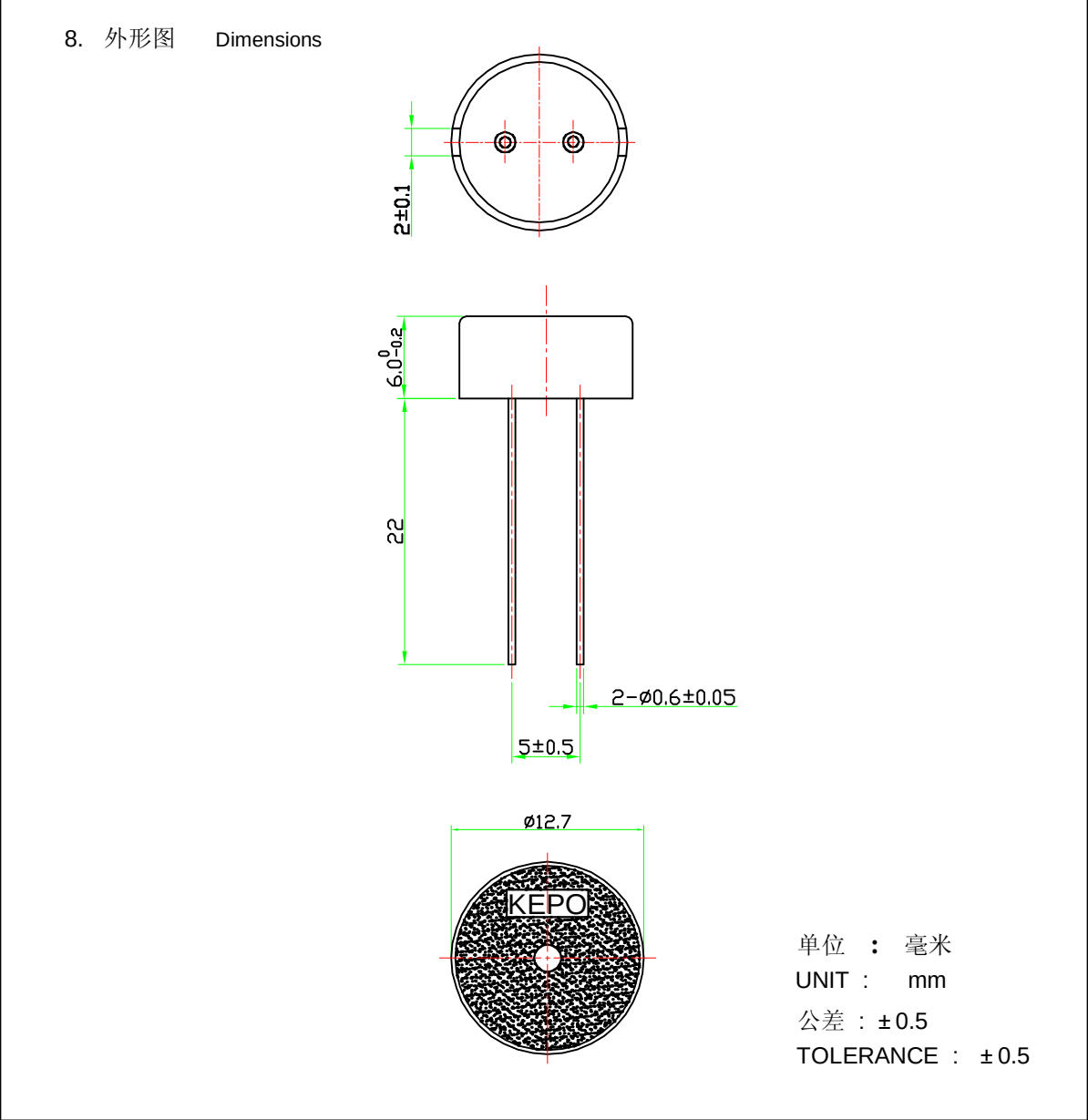
	实验项目 Item	实验条件 Test Condition	实验后规格 Specification
6.1	耐冲击性 Shock	峰值加速度 980m/s^2 , 半正弦波, XYZ三个方向各3次冲击实验后, 测试扬声器。 Sounder shall be measured after being applied shock(980m/s^2) for each three mutually perpendicular directions to each of 3 times by half sine wave.	符合表1的要求 The measured value shall meet Table 1.
6.2	耐振动性 Vibration Resistant	振动频率 $10\sim 55\text{ Hz}$, 1.5mm 全振幅, XYZ三个方向各2小时试验后, 测试扬声器。 Sounder shall be measured after being applied vibration of amplitude of 1.5mm with $10\text{ to }55\text{ Hz}$ band of vibration frequency to each of 3 perpendicular directions for 2 hours.	
6.3	耐焊接性 Soldering Heat Resistance	将扬声器的插针插入(插至距扬声器壳体 1.5mm 处为止) $+350\pm 5^\circ\text{C}$ 的焊锡槽 3 ± 0.5 秒或 $+260\pm 5^\circ\text{C}$ 的焊锡槽 10 ± 1 秒, 然后在常温中放置4小时后, 测试扬声器。 Lead terminal are immersed up to 1.5mm from sounder's body in solder bath of $+350\pm 5^\circ\text{C}$ for 3 ± 0.5 seconds or $+260\pm 5^\circ\text{C}$ for 10 ± 1 seconds, and then sounder shall be measured after being placed in natural condition for 4hours.	
6.4	可焊性 Solderability	先将扬声器的插针浸入松香液5秒钟, 然后浸入 $+260\pm 5^\circ\text{C}$ 熔融的锡槽中 3 ± 0.5 秒。 Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+260\pm 5^\circ\text{C}$ for 3 ± 0.5 seconds.	插针表面90%以上被焊锡润湿.(插针的段面除外) 90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
6.5	插针强度 Terminal Strength Pulling	分别在每个插针的轴向施加9.8牛顿的静荷重10秒。 The force 10 seconds of 9.8N is applied to each terminal in axial direction.	插针没有断开和可见的损伤 No visible damage and cutting off

7. 环境性能 Environmental Characteristics

	实验项目 Item	实验条件 Test Condition	实验后规格 Specification
7.1	高温放置 Dry Heat Test (Storage)	放置于温度 $+85 \pm 2^{\circ}\text{C}$ 的烘箱内240小时, 然后取出, 在常温下放置4小时后, 测试声响器。 After being placed in a chamber with $+85 \pm 2^{\circ}\text{C}$ for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	符合表1的要求 The measured value shall meet Table 1.
7.2	低温放置 Cold Test (Storage)	放置于温度 $-40 \pm 2^{\circ}\text{C}$ 的制冷箱内240小时, 然后取出, 在常温下放置4小时后, 测试声响器。 After being placed in a chamber with $-40 \pm 2^{\circ}\text{C}$ for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	
7.3	耐湿性 Humidity	放置于 90%~95% R.H., 温度 $+40 \pm 2^{\circ}\text{C}$ 的环境试验箱内240小时, 然后取出, 在常温下放置4小时后, 测试声响器。 After being placed in a chamber with 90 to 95 %R.H. at $+40 \pm 2^{\circ}\text{C}$ for 240 hours and then being placed in natural condition for 4 hours, sounder shall be measured.	
7.4	温度循环 Temperature Cycle	先放置于温度 $-40 \pm 2^{\circ}\text{C}$ 的制冷箱内30分钟, 然后放置于室温($+20^{\circ}\text{C}$)15分钟后, 放置于 $+80 \pm 2^{\circ}\text{C}$ 的烘箱内30分钟, 再放置于室温($+20^{\circ}\text{C}$)15分钟。 经过以上循环5次, 在常温下放置4小时后, 测试声响器。 After being placed in a chamber at $-30 \pm 2^{\circ}\text{C}$ for 30 minutes, sounder shall be placed at room temperature($+20^{\circ}\text{C}$). After 15 minutes at this temperature, sounder shall be placed in a chamber at $+80 \pm 2^{\circ}\text{C}$. After 30 minutes at this temperature, sounder shall be returned to room temperature ($+20^{\circ}\text{C}$) for 15 minutes. After 5 above cycles, sounder shall be measured after being placed in natural condition for 4 hours.	
7.5	连续运行试验 Run continuously test	在20Vp-p/4KHz Square wave 条件下, 连续工作240小时, 然后取出, 在常温下放置4小时后, 测试声响器 Run continuously for 240 hours with input signal 20Vp-p, 4KHz Square wave, sounder shall be measured after being placed in natural condition for 4 hours.	

表 1 Table 1

项 目 Item	试验后变化量 Specification after test
声压级 Sound Pressure Level	初始值 $\pm 10\text{dB}$ Initial Value $\pm 10\text{dB}$



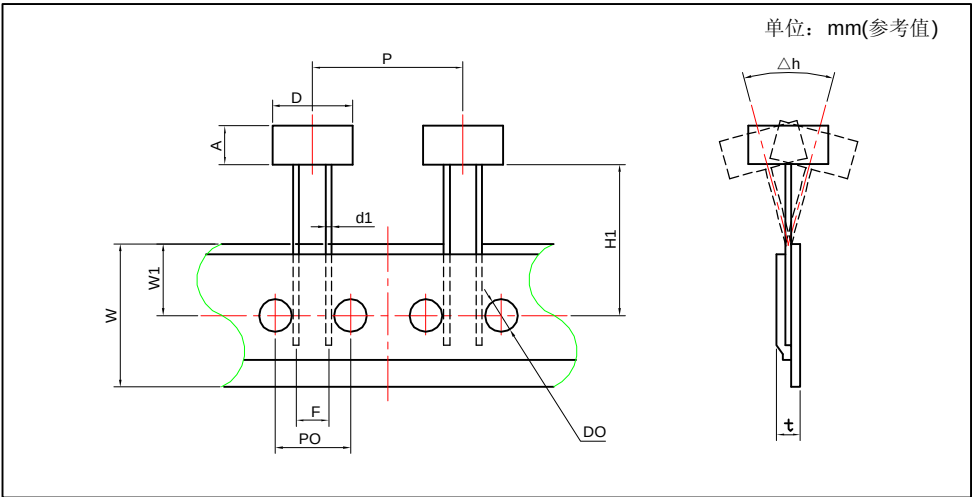
4	Piezop-Element 蜂鸣片	1	H65	
			Piezo Ceramic	
3	Case 壳体	1	—PC— PBT(G20)	
2	Pin 插针	2	H62	
1	PCB 印制板	1	FR-4	
No.	Part Name 型号	Q'TY 数量	Material 材质	Remarks 备注

9. 包装标准 Packaging Standard

9.1 产品的最小包装是纸箱(500pcs/箱),它应该清楚的标明型号,数量,出厂检验批号.
在运输及储存的过程中,产品必须不会受到机械损伤.

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number, quantity and outgoing inspection number.
There shall be no mechanical damage on products during transportation and/or in storage.

名 称 Name	代 号 Symbol	尺 寸 Dimension	公 差 Tolerance	参 考 preference
产品直径 Product Diameter	D	Ø12.7	±0.5	
产品高度 Product Height	A	6.0	$\begin{smallmatrix} 0 \\ -0.2 \end{smallmatrix}$	
插针直径 Pin Diameter	d1	Ø0.6	±0.05	
产品间距 Product Distance	P	25.4	±0.5	
纸带孔间距 Paper Tape Hole Distance	PO	12.7	±0.2	
插针间距 Pin Distance	F	5.0	±0.5	
偏移量 Excursion	△h	0	±1.0	
纸带宽 Paper Tape Width	W	18.0	±0.5	
定位间距 Orientation Distance	W1	9.0	±0.5	
产品上限位置 Upper Limit Place	H1	26.0 max.		
孔直径 Hole Diameter	DO	Ø4.0	±0.2	
纸带厚度 Paper Tape Thickness	t	0.6	±0.2	





Picture 1 500PCS



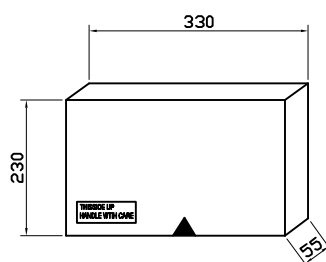
Picture 2 500PCS



Picture 3 5000PCS



Picture 4 5000PCS



Picture 2

Q'TY : 500 PCS
SIZE :330x55x230mm

Eligibility Certificate		42
Company Name : NingBo KEPO Electronics co.,LTD		
P/N :	QTY :	
Production Date :	Inspector :	
Shipment Date :		
Lot Number :		
ROHS Compliance		
76		

Lable

Q'TY:5000PCS(10 Box)
SIZE:490X360X315mm

10. 警告 Cautions

如果产品使用于下列高可靠性的装置时,请与我们联系,以免对人的生命,财产和身体造成损害.

Please contact us before using our products for the undermentioned applications requiring especially high reliability in order to prevent defects which might directly cause damage to other party's life, body or property(listed below).

- (1)Aircraft equipment 飞行设备
- (2)Aerospace equipment 航天设备
- (3)Undersea equipment 潜水设备
- (4)Medical equipment 医疗设备
- (5)Transportation equipment (automobiles, trains ,ships) 交通设施
- (6)Traffic signal equipment 交通信号设备
- (7)Disaster prevention/crime prevention equipment 防灾害/防犯罪设备
- (8)Data-processing equipment 数据处理设备
- (9)Applications of similar complexity or reliability requirements comparable to the applications listed in the above 以及与上述相类似或可靠性要求更高的设备

11. 注意事项 Cautions for Use

- 11.1 如果产品所承受的机械应力超过规定的值,元件可能被破坏.

The component may be damaged if mechanical stress over this specification is applied.

- 11.2 请注意保护工作电路不会因失误,跌落和温度变化而产生浪涌电压.

Please pay attention to protect operating circuit from surge voltage provided by something of force such as failing ,shock and temperature changing.

- 11.3 请注意永远不要给压电声响器施加直流电压.

Please pay attention never to be applied DC voltage to piezo sounder.

- 11.4 该声响器不适合洗涤,因为它不密封.

Washing of the component is not acceptable. Because it is not sealed.

- 11.5 在使用烙铁的情况下,应注意烙铁头的温度应该保持在+350℃以下,并且焊接时间控制在3秒内.

In case of using solder iron for soldering, the top of soldering iron's temperature should be kept less than +350 ℃.Moreover the soldering time should be also kept with in 3seconds.

12. 版本 Revision

版本号 Rev.No.	日期 DATE	纸张 PAGE	简述描述 DESCRIPTION	标记 SIGN
1.0	2005.11.08	/	primary	
1.1	2006.05.26	5	Change case high to short	
1.1	2006.05.26	5	Change pin rigidity to soft	
1.2	2008.02.21	5	Change Material	
1.3	2008.07.03	7	Change Packing Size	
1.3	2008.07.03	1	Add Reflow condition	

11. Remarks

The products must be measured up to Rank A of Fujitsu General Group on the restriction of the use of certain hazardous substance.

The Data of Rank A please refer to accessory.