

SPECIFICATION			
Customer :	QUARTZ-1	受 控	
Applied To :			
Product Name :	Piezo Transducer		
Model Name :	SPT-G1872-K3592		
Drawing No. :	OEM3592R		
Compliance with ROHS(本品符合ROHS指令)			
Signature of Approval			
Signature of KEPO			
Approved by	Checked by	Issued by	Date

ISO9001 Certificate

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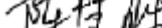
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受控

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1. Scope

This product specification is applied to the piezoelectric sounder in alarm systems. Please contact us when using this product for any other applications than described in the above.

本规格书适用于压电式声响器，通常它用在系统中做报警或提示的声响器用，如果将该产品用于其它领域，请与我们联系。

2. General

2.1 Out-Diameter: 18.4 mm

外径: 18.4 mm

2.2 Height : 7.2mm

高度: 7.2mm

2.3 Weight: 2.0g

重量: 2.0 克

2.4 Operating Temperature range:

-20~+70℃ without loss of function

工作温度: -20~+70℃

2.5 Store Temperature range:

-40~+85℃ without loss of function

储藏温度: -40~+85℃

3. Electrical and Acoustic Characteristics.

Test condition : 15 ~ 35 °C, 25% ~ 85% RH, 860~1060 mbar

测试条件: 15~35 °C, 25%~85%RH, 860~1060mbar

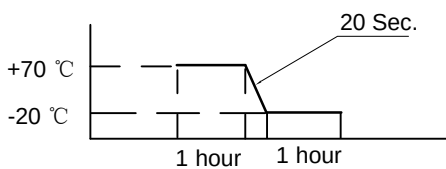
	Items 项目	Specification 规格
1	Rated Voltage 额定电压	3.6Vp-p Square Wave
2	Max.Allowable Voltage 最大输入电压	30Vp-p Square Wave
3	Rated Frequency 额定频率	2.0KHz
4	Min.Sound Pressure Level 额定声压	Min 75dB at 2KHz/3.6Vp-p Square Wave/10cm
5	Capacitance at 100Hz 电容量 (at 100Hz)	28000pF± 30%
6	Case Material/Color 壳体材质/颜色	PPS/BLACK

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4. Reliability Test

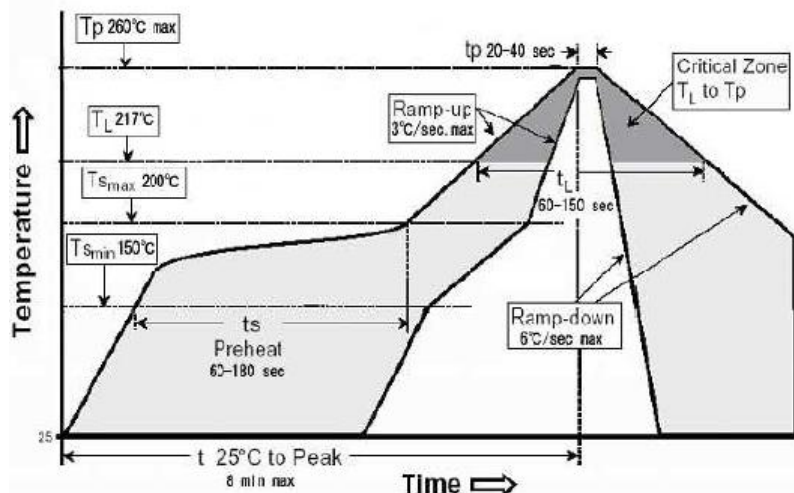
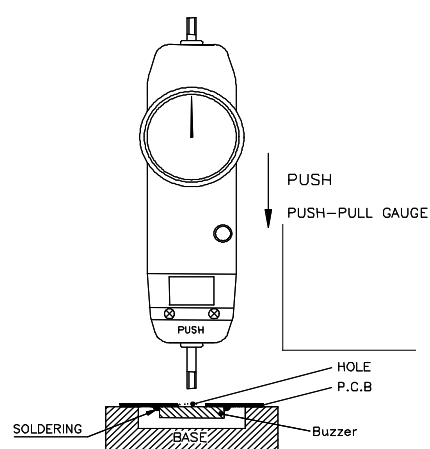
After test(1~9item), the transducer S.P.L . difference shall be within $\pm 10\text{dB}$, and the appearance not exist any change to be harmful to normal operation(e.g. cracks,rusts,damages and especially distortion).

在1-9项试验后，声响器的声压变化值在 $\pm 10\text{dB}$ 之内，外观无变化（例如：无开裂、生锈、损伤、变形等现象）。

	Item	Specification
1	High Temperature Test 高温试验	After being placed in a chamber with $+85\pm 2\text{ }^{\circ}\text{C}$ for 96h and then being placed in natural condition for 2h, sounder shall be measured. 将产品置于 $+85\pm 2\text{ }^{\circ}\text{C}$ 试验箱内放置96小时，然后在正常大气压条件下恢复2小时后，进行测量
2	Low Temperature Test 低温试验	First being placed in a chamber with $-40\pm 2\text{ }^{\circ}\text{C}$ for 96h, then being placed in natural condition for 2h, sounder shall be measured. 将产品置于 $-40\pm 2\text{ }^{\circ}\text{C}$ 试验箱96小时，然后在正常大气压条件下恢复2小时后，进行测量
3	Humidity Test 潮湿试验	After being placed in a chamber with 90 to 95%R.H. at $+40\pm 2\text{ }^{\circ}\text{C}$ for 48 h and then being placed in natural condition for 2h , sounder shall be measured. 将产品置于湿度为 90-95%R.H，温度为$40\pm 2\text{ }^{\circ}\text{C}$ 试验箱中 48 小时，然后在正常大气压条件下恢复 2小时后，进行测量
4	Thermal Shock Test 热冲击试验	After being worked in a chamber at $+70\text{ }^{\circ}\text{C}$ for 1 hour, then sounder shall be placed in a chamber at $-20\text{ }^{\circ}\text{C}$ for 1 hour(1 cycle is the below diagram). After 6 above cycles, sounder shall be measured after being placed in natural condition for 1 hour. 将产品置于$+70\pm 2\text{ }^{\circ}\text{C}$ 试验箱中，先工作1小时，然后将产品置于$-20\pm 2\text{ }^{\circ}\text{C}$ 试验箱中，再工作1小时，经过6个循环后，在正常大气压条件下恢复1小时，进行测量 
5	Vibration Resistance 振动试验	Sounder shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 30Hz band of vibration frequency to each of 3 perpendicular directions for 2 hour. 振幅为1.5mm，频率为10-30Hz，三个不同轴方向各振动2小时，试验后进行测量。

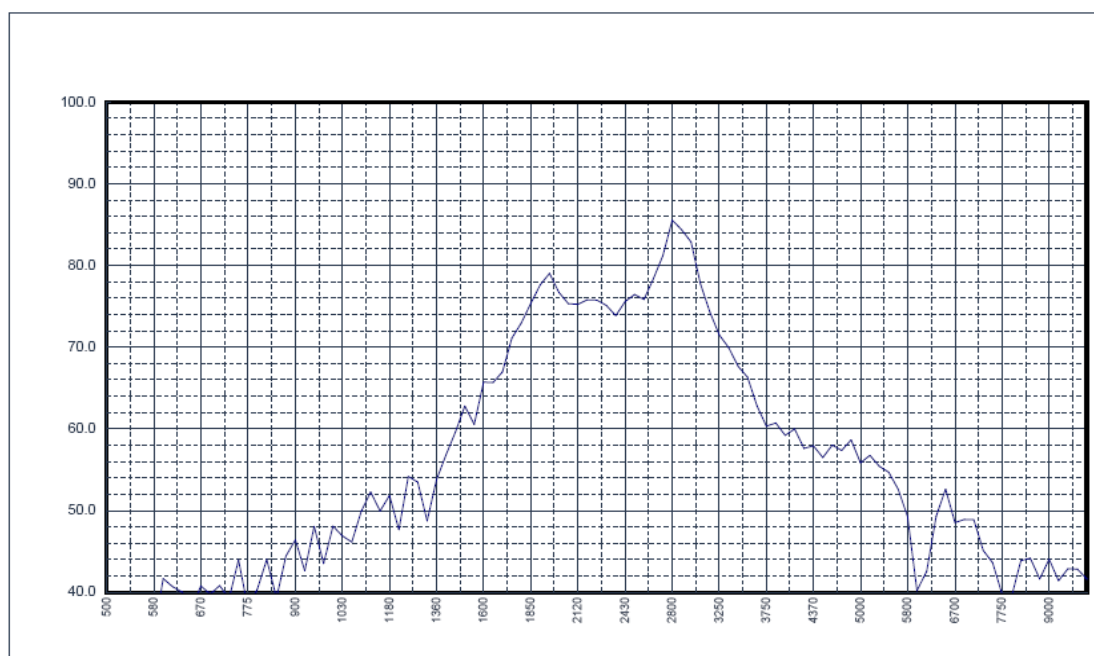
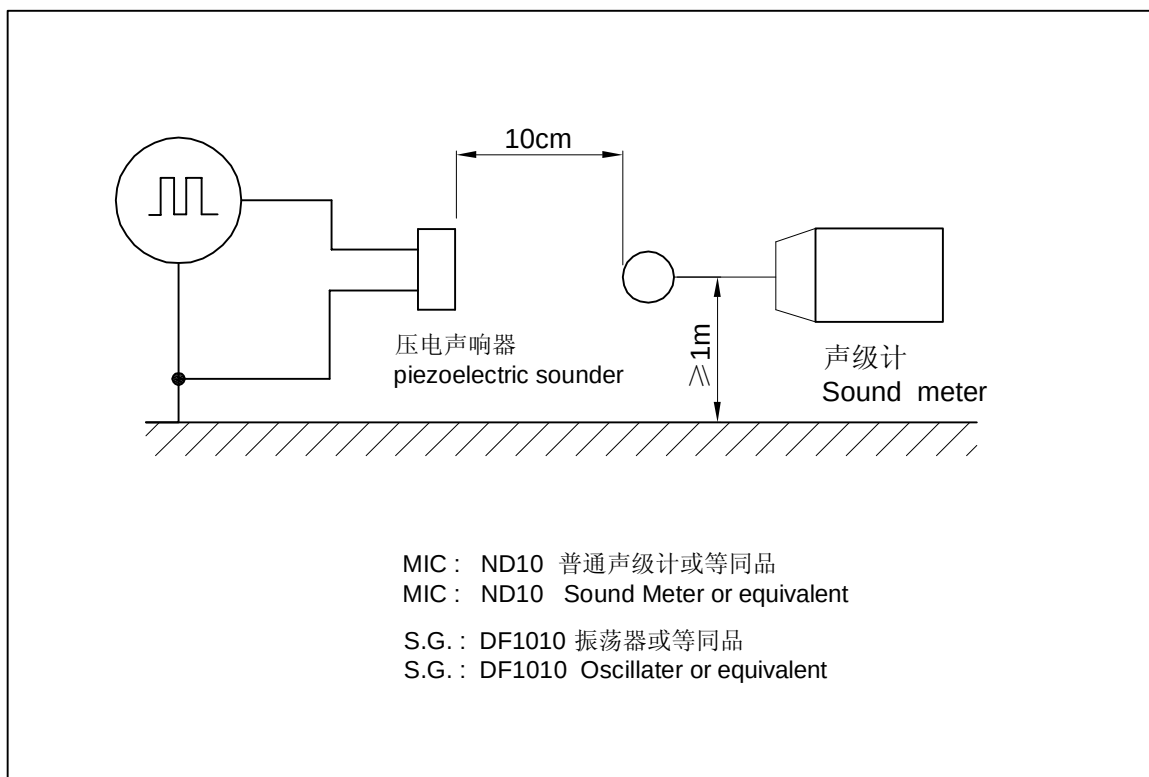
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4. Reliability Test

	Item	Specification
6	Drop Test 跌落试验	Sounder packed in the carton are dropped in six direction from the height of 80cm to the concrete floor. 跌落高度80cm,6个不同方向整箱跌落到水泥地, 试验后进行测量.
7	可焊性试验 Solderability	Lead terminals are immersed in rosin for 5 seconds and the immersed in solder bath of $+235\pm 5^{\circ}\text{C}$ for 3 ± 0.5 seconds. 焊片浸入松香5秒, 然后再浸入 $+235\pm 5^{\circ}\text{C}$ 的锡炉中 3 ± 0.5 秒, 插针表面应覆盖一层光滑明亮的焊料.
8	Reflow Soldering 回流焊接	Recommendable reflow soldering condition is as follows. Note 1; It is requested that reflow soldering should be executed after heat of product goes down to normal temperature. Note 2; Peak reflow temperature of 260°C, with a maximum duration of 60 sec. between 220°C and 260°C  The graph shows Temperature vs Time for reflow soldering. Key parameters include: T_p 260°C max (Peak Temperature), T_L 217°C (Liquidus Temperature), T_{smax} 200°C (Solder Melting Max), T_{smin} 150°C (Solder Melting Min), Ramp-up 3°C/sec max, Ramp-down 6°C/sec max, t_p 20-40 sec (Peak Duration), t_L 60-150 sec (Liquidus Duration), t_s Preheat 60-180 sec (Solder Melting Time), and t 25°C to Peak 8 min max (Total Time).
9	Pad Test 焊片强度测试	Pad Tensile Strength Test Condition, In the pad direction, push the buzzer for 10 sec. with tensile strength of 1.0kg, Refer to the following. 用1.0kg强度,垂直压蜂鸣器10秒,如下图所示.  The diagram illustrates the pad tensile strength test setup. A buzzer is mounted on a base, and a push-pull gauge is used to apply a downward force (PUSH) to the buzzer. The gauge is labeled 'PUSH-PULL GAUGE'. The buzzer is connected to a P.C.B. (Printed Circuit Board) via soldering. The test is performed on a hole in the P.C.B. The base of the buzzer is labeled 'BASE'.

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5. Measurement Block Diagram & Response curve



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6. Structure

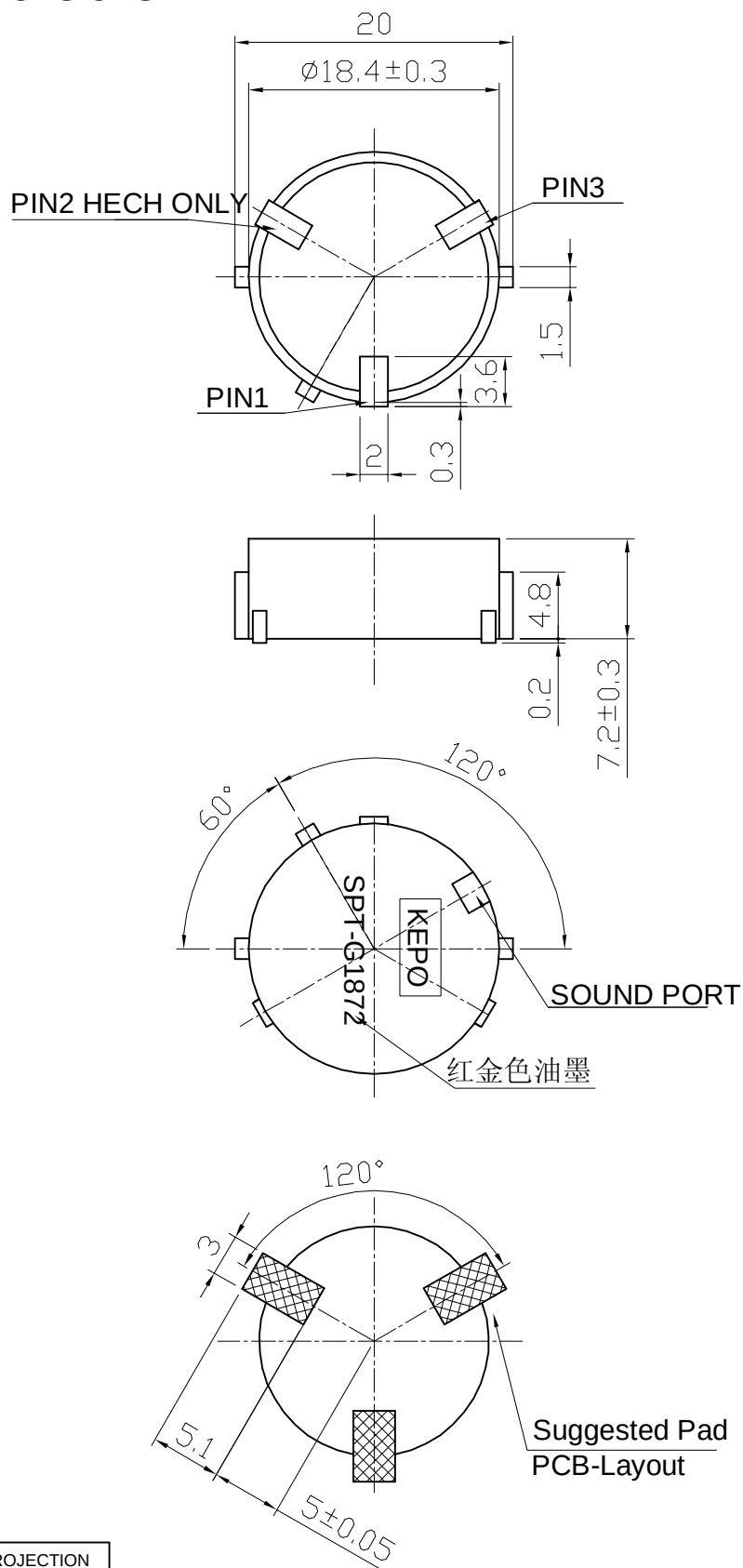


2	pin 焊片	3		
1	Case 壳体	1	PPS/BLACK	
No.	Part Name 型号	Q'TY 数量	Material 材质	Remarks 备注

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7. Dimensions



FIRST ANGLE PROJECTION

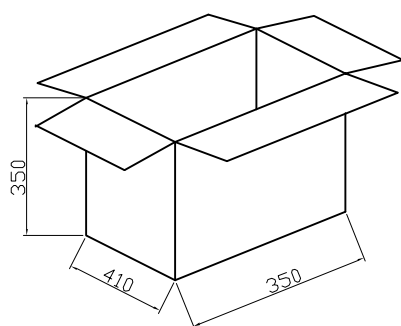
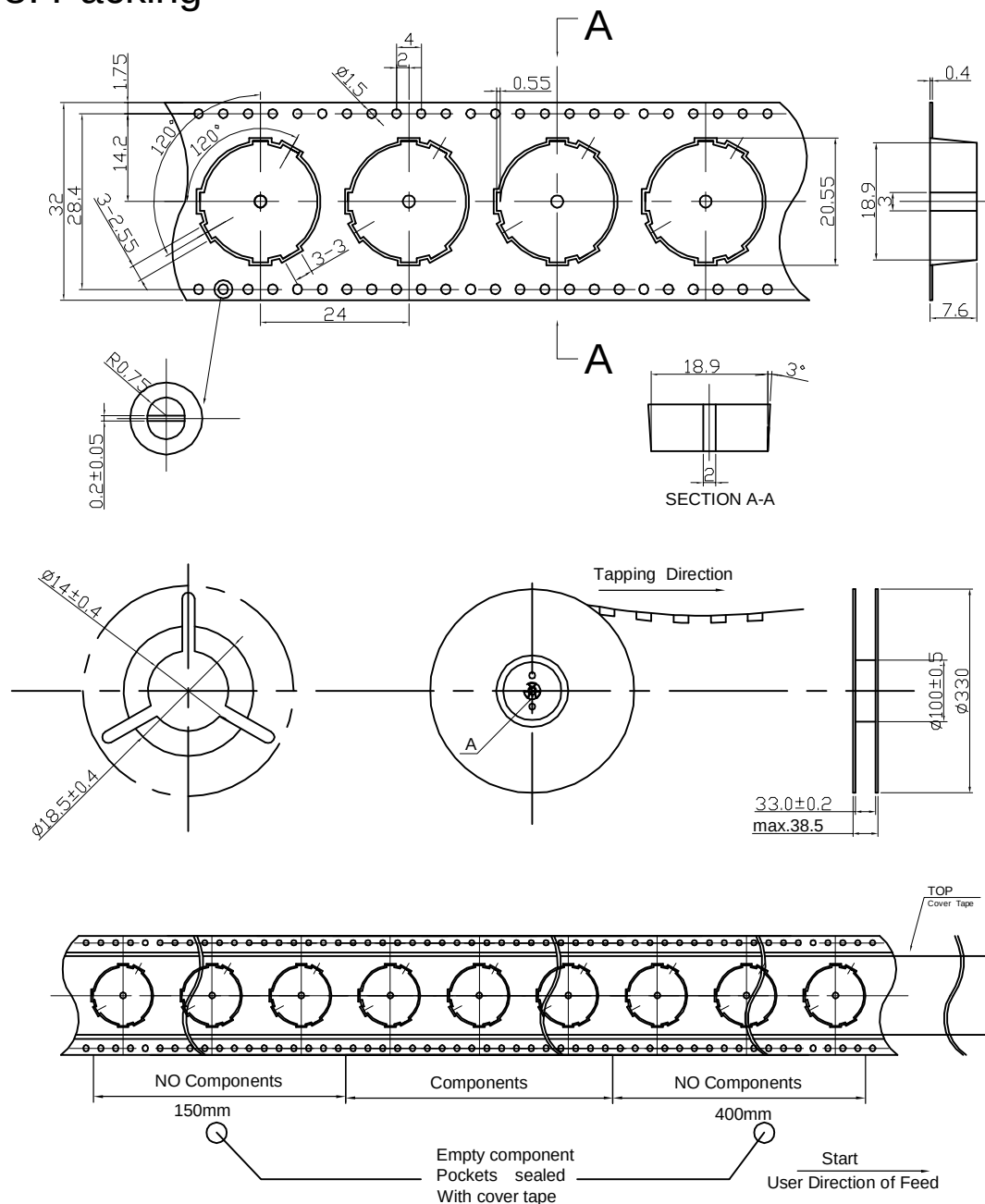


UNIT : mm

Tolerance : ± 0.5

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8. Packing



NOTES:

- 1.360 PCS per coil
 - 2.Total 10 coil per carton
 - 3.Total 3600 PCS carton
 - 4.Volume:350X410X350
- NET WEIGHT:7.2KG
GROSS WEIGHT:10KG

