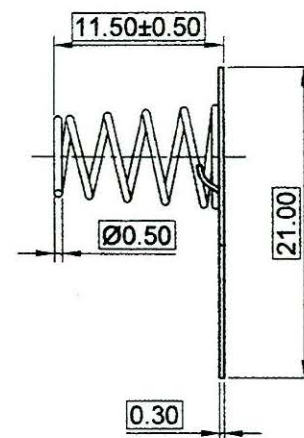
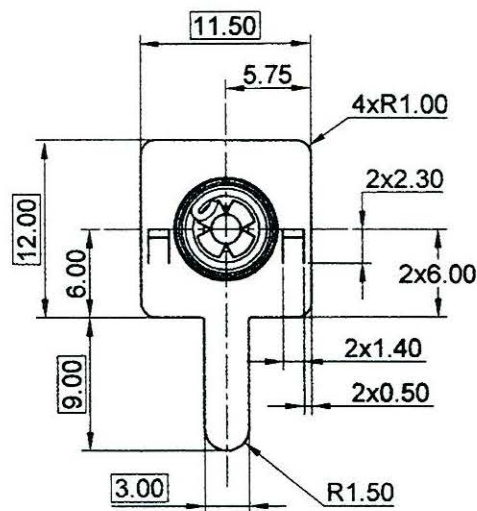
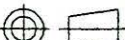


NOTES

- (1) PART NO. : 228C CATHODE
- (2) CONTACTS MATERIAL: 0.30MM THICK IRON NICKEL PLATED
- (3) SPRING MATERIAL: Ø0.50MM SPRING STEEL NICKEL PLATED
EFFECTIVE NUMBER OF TURNS 5
- (4) TOLERANCE: ISO 2768-M, UNLESS OTHERWISE SPECIFIED
- (5) PROCESS CORNER R=0.30MM
- (6) SURFACE NO BURRS, NO GREASE
- (7) RoHS COMPLIANT

3					
2					
1					
NO.	MODIFICATION		DATE	SCALE	2:1
General Tolerances			 The Third Angle Projection	UNIT	MM
0 ~ >3	± 0.10	30 ~ >120 ± 0.30		MAT'L	SEE NOTES
3 ~ >6	± 0.10	120 ~ >400 ± 0.50		DATE	DEC. 25. 2002
6 ~ >30	± 0.20	Angle: ± 3°			

SHOGYO INTERNATIONAL CORP.

#228C CATHODE

BATTERY CONTACT