

## **CXA1372BQ/BS**

### **RF Signal Processing Servo Amplifier for CD Player**

#### Description

The CXA1372BQ/BS is a bipolar IC developed for RF signal processing (focus OK, mirror, defect detection, EFM comparator) and various servo control.

#### **Features**

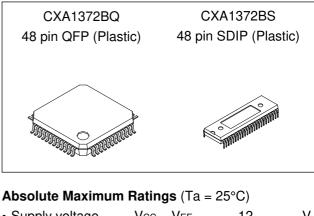
- Dual ±5V and single 5V power supplies
- Low power consumption
- · Fewer external parts
- Disc defect countermeasure circuit
- Fully compatible with the CXA1182 for microcomputer software

#### **Functions**

- · Auto asymmetry control
- Focus OK detection circuit
- Mirror detection circuit
- Defect detection, countermeasure circuit
- · EFM comparator
- · Focus servo control
- Tracking servo control
- Sled servo control

#### Structure

Bipolar silicon monolithic IC



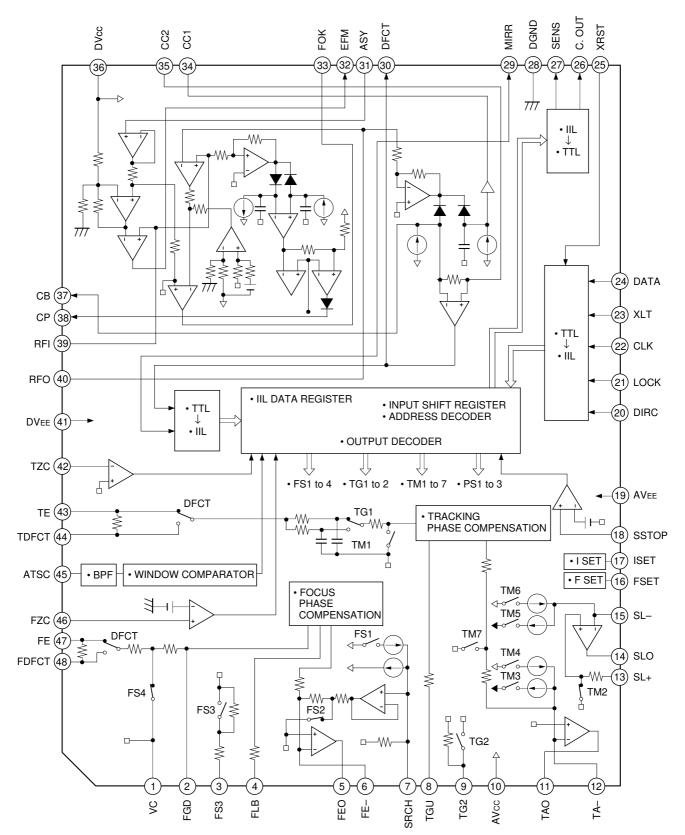
- · Supply voltage  $V_{CC} - V_{EE}$ 12 V
- Operating temperature
  - -20 to +75 °C Topr
- Storage temperature
  - -65 to +150 °C Tstg
- Allowable power dissipation
  - PD 457 (CXA1372BQ) mW
    - 833 (CXA1372BS) mW

#### **Recommended Operating Conditions**

Vcc – Vee	3.6 to 11	V
Vcc – Dgnd	3.6 to 5.5	V

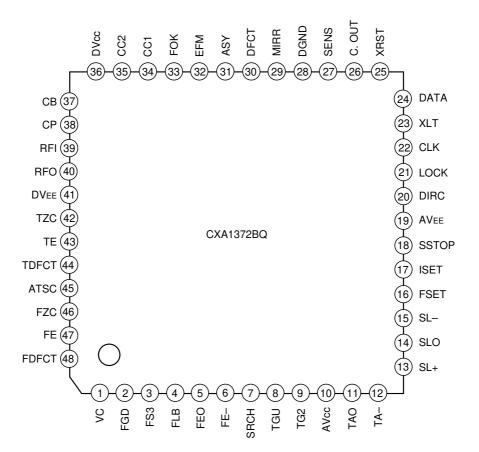
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#### **Block Diagram**

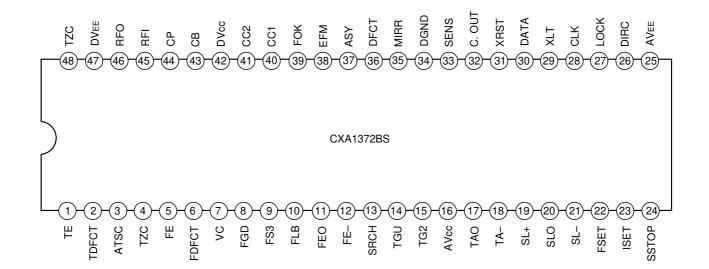


#### **Pin Configuration**

#### CXA1372BQ



CXA1372BS



#### **Pin Description**

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Pin Q	No. S	Symbol	I/O	Equivalent circuit	Description
1	7	VC	I		Center voltage input. For dual power supplies: GND For single power supply: (Vcc + GND)/2
2	8	FGD	I	2 Vcc 147 48k 130k VEE 20μΑ	Connects a capacitor between this pin and Pin 3 to cut high-frequency gain.
3	9	FS3	I		The high-frequency gain of the focus servo is switched through FS3 ON and OFF.
4	10	FLB	I		External time constant to boost the low frequency of the focus servo.
5	11	FEO	0		Focus drive output.
11	17	ΤΑΟ	0	5 11 14 250μA 4 4 4 4 4 4 4 4 4 4 4 4 4	Tracking drive output.
14	20	SLO	0	2.5μA	Sled drive output.
6	12	FE	I	6 147 8 40k ↓ 2.5μA	Inverted input for focus amplifier.

Pin	No.	Symbol	I/O	Equivalent circuit	Description
Q	S		"		Description
7	13	SRCH	I	7 147 147 50k ≥ 3.5µA ↓ ↓ 11µA	External time constant for forming the focus search waveforms.
8	14	TGU	I	$ \begin{array}{c}                                     $	External time constant for selecting the tracking high-frequency gain.
9	15	TG2	I		External time constant for selecting the tracking high-frequency gain.
12	18	TA-	I	147 147 90k 3μA 11μA	Inverted input for tracking amplifier.
13	19	SL+	I		Non-inverted input for sled amplifier.
15	21	SL	I	(15) 147 (15) 147 (15) 147 (15) (15) (147) (15) (15) (147) (15) (15) (147) (15) (147) (15) (147) (15) (147) (15) (147) (147) (15) (147) (15) (147) (15) (147) (15) (147) (15) (147) (15)	Inverted input for sled amplifier.

Pin	No.	Symbol	I/O	Equivalent circuit	Description
Q	S	Symbol	1/0		Description
16	22	FSET	I	147 16 ↓ 147 ↓ 15k ↓ 15k	Sets the peak frequency of focus tracking phase compensation.
17	23	ISET	I		Current is input to determine focus search, track jump, and sled kick level.
18	24	SSTOP	1	147 18 147 W 18 147 W 147 V V	Limit SW ON/OFF signal detection for disc innermost track detection.
20	26	DIRC	I		Used for 1-track jump. Contains a $47k\Omega$ pull-up resistor.
21	27	LOCK	I	20) ↓ ↓ ↓ ↓ 15μA	At "Low" sled overrun prevention circuit operates. Contains a $47k\Omega$ pull-up resistor.
22	28	CLK	I	$\begin{array}{c} 21 \\ 22 \\ 23 \\ 24 \\ 25 \end{array}$	Serial data transfer clock input from CPU. (no pull-up resistor)
23	29	XLT	I	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Latch input from CPU. (no pull-up resistor)
24	30	DATA	I		Serial data input from CPU. (no pull-up resistor)
25	31	XRST	I		Reset input, reset at "Low". (no pull-up resistor)
26	32	C. OUT	0	▲ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Track number count signal output.
27	33	SENS	0	26 27 777 777 777 777	Outputs FZC, AS, TZC and SSTOP through command from CPU.

Pin	No.	Symbol	I/O	Equivalent circuit	Description
Q	S	- Cymbol			
29	35	MIRR	0		MIRR comparator output. (DC voltage: 10kΩ load connected)
38	44	CP	I		Connects MIRR hold capacitor. Non-inverted input for MIRR comparator.
34	40	CC1	0	$ \begin{array}{c} \stackrel{\wedge}{3} 147 \\ \hline 37 \\ \hline \end{array} \\ {} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	DEFECT bottom hold output.
35	41	CC2	I		Input for DEFECT bottom hold output with capacitance coupled.
30	36	DFCT	0		DEFECT comparator output. (DC voltage: $10k\Omega$ load connected)
37	43	СВ	I		Connects DEFECT bottom hold capacitor.
31	37	ASY	I		Auto asymmetry control input.
32	38	EFM	0	32 4.8k Current source depending on power supply (Vcc to DGND)	EFM comparator output. (DC voltage: 10kΩ load connected)
33	39	FOK	0	20k 33 147 33 7 7	FOK comparator output. (DC voltage: 10kΩ load connected)

Pin	No.	Cumbal			Description
Q	S	Symbol	I/O	Equivalent circuit	Description
39	45	RFI	I		Input for RF summing amplifier output with capacitance coupled.
40	46	RFO	0	$\begin{array}{c} (39) \\ \hline \\ (40) \\ \hline \\ (40)$	RF summing amplifier output. Check point of eye pattern.
42	48	TZC	I	42 7μA 147 147 75k ≥ 15k ≥	Tracking zero-cross comparator input.
43	1	TE	I		Tracking error input.
44	2	TDFCT	I		Connects a capacitor for time constant during defect.
45	3	ATSC	I	Vcc ↓ 470k 45 ↓ 470k ↓ 470k ↓ 470k ↓ 47P	Window comparator input for ATSC detection.
46	4	FZC	I	46 147 ↓ 147 ↓ 147 ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Focus zero-cross comparator input.
47	5	FE	I	47 470k	Focus error input.
48	6	FDFCT	I		Connects a capacitor for time constant during defect.

# **Electrical Characteristics**

(Ta = 25°C, Vcc = 2.5V, VEE = -2.5V, D. GND = -2.5V)

Symbol         Site and condition         Solution         Deals condition         Deals condition         Deals condition         Deal condition         Sector         Secto												Aggette-	Description of output				
Optime         SI S2 S3 S4 S5 S6 S7 S8 S9         E1         E2         E4         Method         Method         Method         Method         Method         Method         Method         Method         Method         P24           Icc         I<	ltem		Symbol -	-	N N	Sonal	lion	C V	Blas	condi	tion	nent nent	waveform and measurement		Tvn	VeW	llnit
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	urrent con:	sumption	E					00				19, 41		-24	-17	۳	ШA
VFEOF         SG = 10kHz, 40mVp-p         S	DC volta	age gain	GFEO					08				5	V1 = 10Hz, 100mVp-p GFE0 = 20 log (Vout/Vin)	18.0	21.0	24.0	B
VFE01         0         1         0         0         1         0         0         1         0         0         1         0         0         1         0         0         1         0         0         1         0         1         0         1         0         1         0         1         0         1         0         1         0         1         0         1 <td></td> <td>ybno.</td> <td>VFEOF</td> <td></td> <td></td> <td></td> <td></td> <td>00</td> <td></td> <td></td> <td></td> <td>2</td> <td>SG = 10kHz, 40mVp-p Difference in gain when SD = 00 and SD = 08</td> <td></td> <td></td> <td>-35</td> <td>Вb</td>		ybno.	VFEOF					00				2	SG = 10kHz, 40mVp-p Difference in gain when SD = 00 and SD = 08			-35	Вb
VFE02         0         1         08         1         5         V1 = -0.5Vbc         1.2           VFE03         0         0         1         1         5         V1 = 0.5Vbc         1.2           VFE04         0         0         1         1         5         V1 = 0.5Vbc         1.2           VFE04         0         0         1         1         5         V1 = 0.5Vbc         1.2           VFE04         0         0         1         0         1         5         V1 = 0.5Vbc         1.2           VFE04         1         0         0         1         2         1         2         64.0           VFE04         1         0         1         2         1         2         44.0           VFE0         1         2         0         *         2         40.0         1.6           VFE0         1         2         2         1         1         2         10         11.6           VFE0         1         2         1         1         1         1         1         1         1           VFE0         1         2         1         1         1 <td></td> <td>utput voltage</td> <td>VFE01</td> <td></td> <td></td> <td></td> <td></td> <td>08</td> <td></td> <td></td> <td></td> <td>ъ</td> <td>Ш</td> <td>2.0</td> <td></td> <td></td> <td>&gt;</td>		utput voltage	VFE01					08				ъ	Ш	2.0			>
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VFE04         0         0         0         1         0         0         1         0         0         1         0         0         1         0         0         0         0         0         0         0         0         0         0         0         0         0         0         0         5 $-0.5$ Vac		utput voltage	VFE03					08				ъ	Ш	1.2			>
VSRCH1         I </td <td></td> <td>output voltage</td> <td>VFE04</td> <td></td> <td></td> <td></td> <td></td> <td>08</td> <td></td> <td></td> <td></td> <td>ъ</td> <td>11</td> <td></td> <td></td> <td>-1 i2</td> <td>&gt;</td>		output voltage	VFE04					08				ъ	11			-1 i2	>
VERCHZ         I         I         I         5         360	Search	n output voltage	Vsrch1					02				ъ		-640		-360	2 m
VFZCVECCCCGND//2SENS39GTEO $\times$ <td< td=""><td>Search</td><td>n output voltage</td><td>Vsrch2</td><td></td><td></td><td></td><td></td><td>03</td><td></td><td></td><td></td><td>5</td><td></td><td>360</td><td></td><td>640</td><td>کر سر</td></td<>	Search	n output voltage	Vsrch2					03				5		360		640	کر سر
	FZC t	hreshold value	Vfzc					00			*	27	(Vcc + DGND)/2 = SENS value when E4 is varied.	39	50	61	лч И
VTEOF       V2 = 10kHz, 40mVp-p         VTEOF       00       11       Difference in gain when SD = 00 and SD = 25         VTEO1       0       25       11       V2 = -0.5Vbc         VTEO2       0       25       11       V2 = -0.5Vbc         VTEO3       0       25       11       V2 = 0.5Vbc         VTE04       0       25       11       V2 = 0.5Vbc         VTE04       0       0       25       11       V2 = 0.5Vbc         VTE04       1       11       V2 = 0.5Vbc       1       V2         VUMP1       1       1       V2 = 0.5Vbc       1       V2	DC	oltage gain	Gтео					25				11	V2 = 10Hz, -500mVp-p Gтео = 20 log (Vout/Vin)	11.6	13.3	17.6	В
VTeo1       0       0       25       11 $V_2 = -0.5V_{DC}$ VTeo2       0       0       25       11 $V_2 = 0.5V_{DC}$ VTeo3       0       0       25       11 $V_2 = 0.5V_{DC}$ VTeo3       0       0       25       11 $V_2 = 0.5V_{DC}$ VTeo4       0       0       25       11 $V_2 = -0.5V_{DC}$ VTeo4       1       25       11 $V_2 = -0.5V_{DC}$ VJUMP1       1       1 $V_2 = 0.5V_{DC}$ 11         VJUMP2       1       2       11 $V_2 = 0.5V_{DC}$ 1	ERVO	through	Итеоғ					00				÷	V <sub>2</sub> = 10kHz, 40mVp-p Difference in gain when SD = 00 and SD = 25			-39	dB
VTE02       0       0       25       11 $V_2 = 0.5V_{DC}$ VTE03       1       0       0       25       11 $V_2 = -0.5V_{DC}$ VTE04       1       0       0       25       11 $V_2 = -0.5V_{DC}$ VTE04       1       1 $V_2 = -0.5V_{DC}$ 11 $V_2 = -0.5V_{DC}$ VJUMP1       1       25       11 $V_2 = 0.5V_{DC}$ 11         VJUMP2       1       2       2       11 $V_2 = 0.5V_{DC}$		output voltage	<b>V</b> тео1			0		25				11		2.0			7
VTE03       O       O       O       Z5       T1       V2 = $-0.5$ Vbc         VTE04       V       O       O       Z5       T1       V2 = $-0.5$ Vbc         VJUMP1       V       O       O       Z5       T1       V2 = $0.5$ Vbc         VJUMP2       O       O       Z5       T1       V2 = $0.5$ Vbc         VJUMP2       O       O       Z6       T1       V2 = $0.5$ Vbc		output voltage	Vтео2			0		25				÷	Ш			-2.0	>
VTE04     O     O     O     Z5     T1     V2 = 0.5Vbc       VJUMP1     P     P     P     P     P     P       VJUMP2     P     P     P     P     P     P		output voltage	Vтеоз			-	0	25				1	П	1.2			>
VJUMP1         11           VJUMP2         28           VJUMP2         11		output voltage	<b>V</b> тео4			•	0	 25				11	Ш			-1.2	>
VJUMP2 28 11	dmnc	output voltage	VJUMP1					 2C				11		-640		-360	M۷
	dmnc	Jump output voltage	VJUMP2					28				=		360		640	۸m

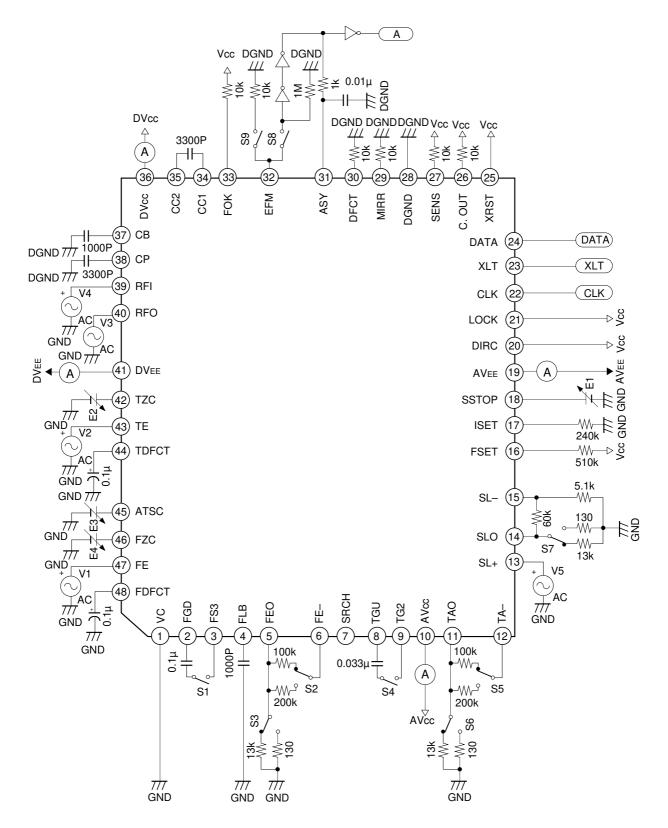
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ļ,	l yp.	-26	26	0									-25			-356			
A i n	MIN.	-45	7	-20	50		2.0		2.0		-750	450	-40			-400	2.2		
Bias condition Measure- Description of output	wavetorm and measurement method	*(Vcc + DGND)/2 = SENS	value when E3 is varied.	$*(V_{CC} + DGND)/2 = SENS$ value when E2 is varied.	V5 = 10Hz, 20mVp-p Open loop gain	$V_5 = 10 \text{kHz}$ , 100mVp-p Difference in gain when SD = 00 and SD = 25	V5 = 1.0VDC	V5 = -1.0Vbc	V5 = 1.0VDC	V5 = -1.0Vbc			*(Vcc + DGND)/2 = SENS value when E1 is varied.			(Vcc + DGND)/2 = value between Pins 39 and 40 when V4 is varied.		V4 = 1Vp-p - 375mVbc	
Measure-	ment point	27	27	27	14	14	14	14	14	14	14	14	27	27	26	33	33	33	
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	ltem	ATSC threshold value	ATSC threshold value	TZC threshold value	DC voltage gain	Feedthrough	Max. output voltage	Max. output voltage	Max. output voltage	Max. output voltage	Kick output voltage	Kick output voltage	SSTOP threshold value	SENS Low level	COUT Low level	FOK threshold value	High level voltage	Low level voltage	
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2	.0N	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	

#### SONY

		>	>	kHz	Vp-p	d-d/	>	>	kHz	kHz	d-d/	d-d/	۲ سر	٨	>	>	d-d/	d-d/
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۽ ب	- yp.												0	50				
Ai5		1.8		30		1.8	1.8			2.5		1.8	-50	0	1.2			1.8
	method	$V_4 = 10 \text{kHz}$	1.0Vp-p - 0.4Vbc	V4 = 800mVp-p - 0.4V <sub>DC</sub>	V1 - 10kHz - 0.4VnC				V/ - 0 8Vn-n - 375mVnn		V4 = 50Hz + 375mVpc	(square wave)	V4 = 750kHz, 0.7Vp-p	V4 = 750kHz, 0.7Vp-p + 0.25Vpc	V/ – 750kHz 0 7Vn-n		V1 – 750kHz	7
Aeasure-	point	29	29	29	29	29	30	30	30	30	30	30	31	31	32	32	А	A
Bias condition Measure-	E1 E2 E3 E4																	
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		High level voltage	Low level voltage	Max. operating frequency	Min. input operating voltage	Max. input operating voltage	High level output voltage	Low level output voltage	Min. operating frequency	Max. operating frequency	Min. input operating voltage	Max. input operating voltage	Duty 1	Duty 2	High level output voltage	Low level output voltage	Min. input operating voltage	Max. input operating voltage
				ROR	HIM				ECT	DEF					V	EFN		
		38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54

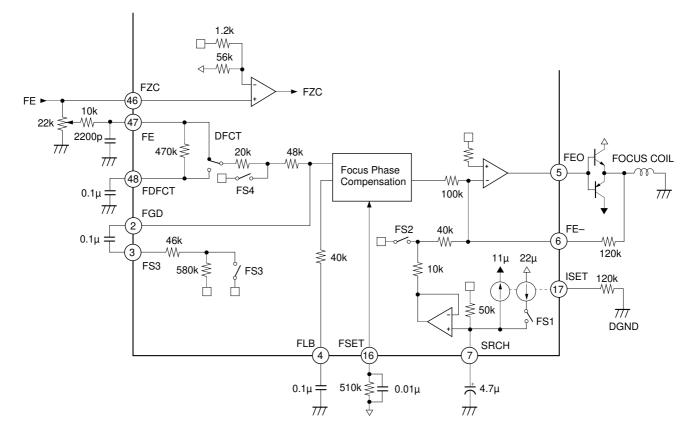
CXA1372BQ/BS

#### **Electric Characteristics Measurement Circuit**



#### **Description of Functions**

#### **Focus Servo**



The above figure shows a block diagram of the focus servo.

Ordinarily the FE signal is input to the focus phase compensation circuit through a  $20k\Omega$  and  $48k\Omega$  resistance; however, when DFCT is detected, the FE signal is switched to pass through a low-pass filter formed by the internal  $470k\Omega$  resistance and the capacitance connected to Pin 48. When this DFCT countermeasure circuit is not used, leave Pin 48 open.

When FS3 is ON, the high-frequency gain can be cut by forming a low-frequency time constant through a capacitor connected between Pins 2 and 3 and the internal resistor.

The capacitor connected between Pin 4 and GND is a time constant to boost the low frequency in the normal playback state.

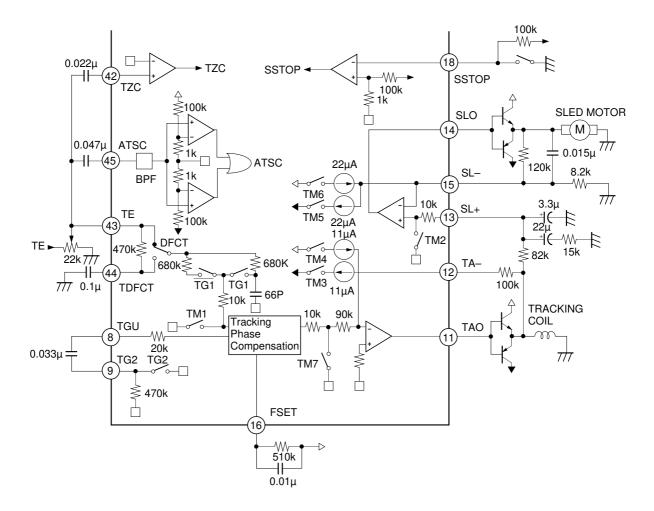
The peak frequency of the focus phase compensation is approximately 1.2kHz when a resistance of  $510k\Omega$  is connected to Pin 16.

The focus search level is approximately  $\pm 1.1$ Vp-p when using the constants indicated in the above figure. This level is inversely proportional to the resistance connected between Pin 17 and GND. However, changing this resistance also changes the level of the track jump and sled kick as well.

The FZC comparator inverted input is set to 2% of Vcc and VC (Pin 1); (Vcc – VC)  $\times$  2%.

\* 510k $\Omega$  resistance is recommended for Pin 16.

#### **Tracking Sled Servo**



The above figure shows a block diagram of the tracking and sled servo.

The capacitor connected between Pins 8 and 9 is a time constant to cut the high-frequency gain when TG2 is OFF. The peak frequency of the tracking phase compensation is approximately 1.2kHz when a 510k $\Omega$  resistance connected to Pin 16.

To jump tracks in FWD and REV directions, turn TM3 or TM4 ON. During this time, the peak voltage applied to the tracking coil is determined by the TM3 or TM4 current and the feedback resistance from Pin 12. To be more specific,

Track jump peak voltage = TM3 (or TM4) current × feedback resistance

The FWD and REV sled kick is performed by turning TM5 or TM6 ON. During this time, the peak voltage applied to the sled motor is determined by the TM5 or TM6 current and the feedback resistance from Pin 15;

Sled kick peak voltage = TM5 ( or TM6) current × feedback resistance

The values of the current for each switch are determined by the resistance connected between Pin 17 and GND. When this resistance is  $120k\Omega$ :

TM3 ( or TM4) =  $\pm 11\mu$ A, and TM5 (or TM6) =  $\pm 22\mu$ A.

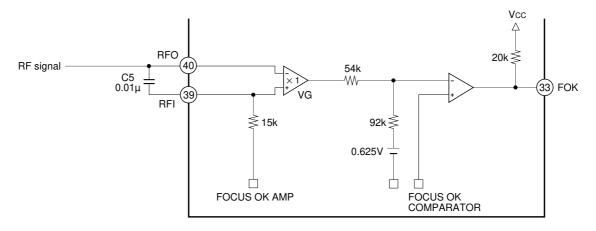
This current value is almost inversely proportional to the resistance and the variable range is approximately 5 to  $40\mu$ A at TM3.

SSTOP is the ON/OFF detection signal for the limit SW of the linear motor's innermost track.

As is the case with the FE signal, the TE signal is switched to pass through a low-pass filter formed by the internal resistance ( $470k\Omega$ ) and the capacitor connected to Pin 44.

TM-1 was ON at DFCT in the CXA1082 and CXA1182, but it does not operate in the CXA1372.

#### Focus OK circuit



The focus OK circuit creates the timing window okaying the focus servo from the focus search state.

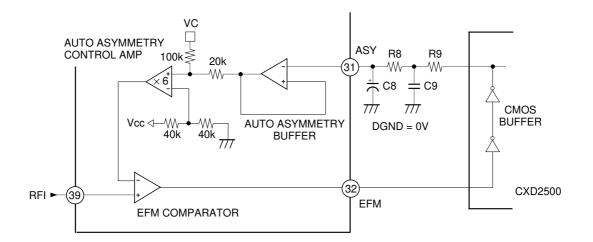
The HPF output is obtained at Pin 39 from Pin 40 (RF signal), and the LPF output (opposite phase) of the focus OK amplifier output is also obtained.

The focus OK output reverses when  $V_{RFI} - V_{RFO} \approx -0.37 V$ .

Note that, C5 determines the time constants of the HPF for the EFM comparator and mirror circuit and the LPF of the focus OK amplifier. Ordinarily, with a C5 equal to  $0.01\mu$ F selected, the fc is equal to 1kHz, and block error rate degradation brought about by RF envelope defects caused by scratched discs can be prevented.

#### **EFM** comparator

EFM comparator changes RF signal to a binary value. The asymmetry generated due to variations in disc manufacturing cannot be eliminated by the AC coupling alone. Therefore, the reference voltage of EFM comparator is controlled through 1 and 0 that are in approximately equal numbers in the binary EFM signals.



As this comparator is a current SW type, each of the High and Low levels is not equal to the power supply voltage. A feedback has to be applied through the CMOS buffer.

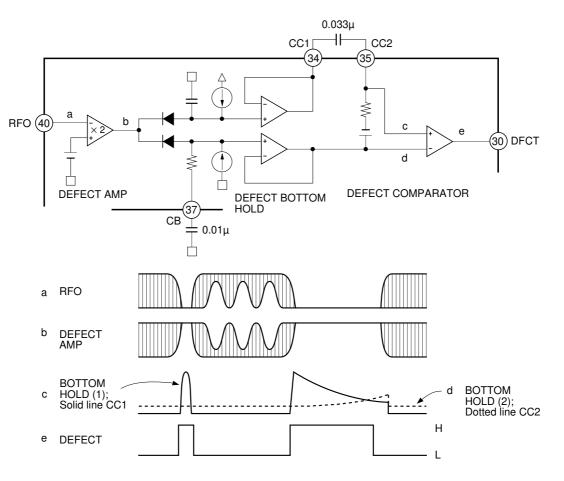
R8, R9, C8, and C9 form a LPF to obtain (Vcc + DGND)/2V. When fc (cut-off frequency) exceeds 500Hz, the EFM low-frequency components leak badly, and the block error rate worsens.

#### **DEFECT** circuit

After inversion, RFI signal is bottom held by means of the long and short time constants. The long timeconstant bottom hold keeps the mirror level prior to the defect.

The short time-constant bottom hold responds to a disc mirror defect in excess of 0.1ms, and this is differentiated and level-shifted through the AC coupling circuit.

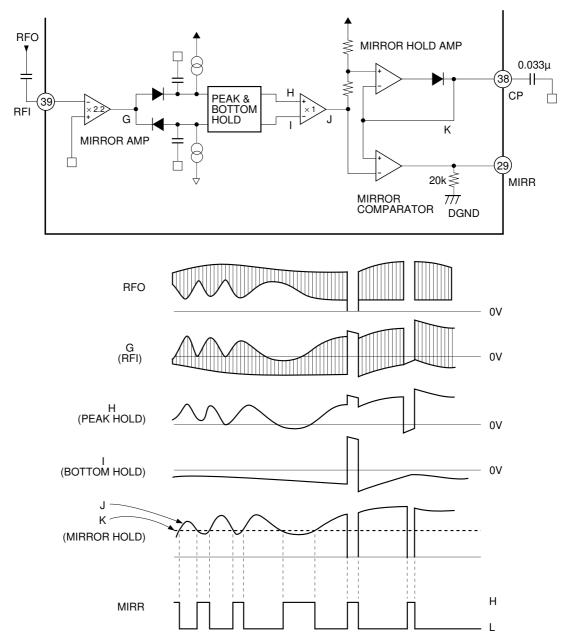
The long and short time-constant signals are compared to generate at mirror defect detection signal.



#### **Mirror Circuit**

The mirror circuit performs peak and bottom hold after the RFI signal has been amplified.

For the peak hold, a time constant can follow a 30kHz traverse, and, for the bottom hold, one can follow the rotation cycle envelope fluctuation.



Through differential amplification of the peak and bottom hold signals H and I, mirror output can be obtained by comparing an envelope signal J (demodulated to DC) to signal K for Which peak holding at a level 2/3 that of the maximum was performed with a large time constant. In other words, mirror output is low for tracks on the disc and high for the area between tracks (the MIRR areas). In addition, a high signal is output when a defect is detected. The mirror hold time constant must be sufficiently large in comparison with the traverse signal.

#### Commands

The input data to operate this IC is configured as 8-bit data; however, below, this input data is represented by 2-digit hexadecimal numerals in the form \$XX, where X is a hexadecimal numeral between 0 and F. Commands for the CXA1372 can be broadly divided into four groups ranging in value from \$0X to \$3X.

1. \$0X ("FZC" at SENS (Pin 27))

These commands are related to focus servo control. The bit configuration is as shown below.

D7	D6	D5	D4	D3	D2	D1	D0
0	0	0	0	FS4	FS3	FS2	FS1

Four focus-servo related switches exist: FS1 to FS4 corresponding to D0 to D3, respectively.

\$00 When FS1 = 0, Pin 7 is charged to  $(22\mu A - 11\mu A) \times 50k\Omega = 0.55V$ .

- If FS2 = 0, this voltage is no longer transferred, and the output at Pin 5 becomes 0V.
- \$02 From the state described above, the only FS2 becomes 1. When this occurs, a negative signal is output to Pin 5. This voltage level is obtained by equation 1 below.

 $(22\mu A - 11\mu A) \times 50 k\Omega \times \ \underline{\ \ resistance\ between\ Pins\ 5\ and\ 6} \qquad \dots \qquad Equation\ 1$ 

\$03 From the state described above, FS1 becomes 1, and a current source of +22µA is split off. Then, a CR charge/discharge circuit is formed, and the voltage at Pin 7 decreases with the time as shown in Fig. 1 below.

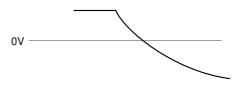


Fig. 1. Voltage at Pin 7 when FS1 gose from  $0 \rightarrow 1$ 

This time constant is obtained with the  $50k\Omega$  resistance and an external capacitor.

By alternating the commands between \$02 and \$03, the focus search voltage can be constructed. (Fig. 2)

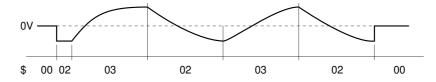


Fig. 2. Constructing the search voltage by alternating between \$02 and \$03 (Voltage at Pin 5)

#### 1-1. FS4

This switch is provided between the focus error input (Pin 47) and the focus phase compensation, and is in charge of turning the focus servo ON and OFF.

 $00 \rightarrow 008$ Focus OFF  $\leftarrow$  Focus ON

#### 1-2. Procedure of focus activation

For description, suppose that the polarity is as described below.

a) The lens is searching the disc from far to near;

b) The output voltage (Pin 5) is changing from negative to positive; and

c) The focus S-curve is varying as shown below.

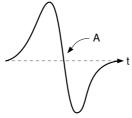


Fig. 3. S-curve

The focus servo is activated at the operating point indicated by A in Fig. 3. Ordinarily, focus searching and turning the focus servo switch ON are performed when the focus S-curve transits the point A indicated in Fig. 3. To prevent misoperation, this signal is ANDed with the focus OK signal.

In this IC, FZC (Focus Zero Cross) signal is output from the SENS pin (Pin 27) as the point A transit signal. Focus OK is output as a signal indicating that the signal is in focus (can be in focus in this case).

Following the line of the above description, focusing can be well obtained by observing the following timing chart.

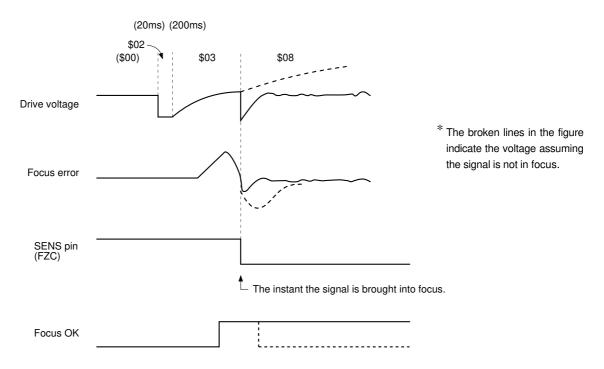


Fig. 4. Focus ON timing chart

Note that the time from the High to Low transition of FZC to the time command \$08 is asserted must be minimized. To do this, the software sequence shown in B is better than the sequence shown in A.

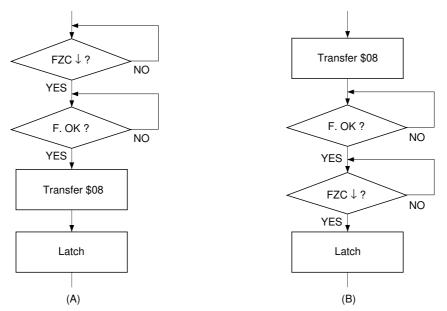


Fig. 5. Poor and good software command sequences

#### 1-3. SENS (Pin 27)

The output of the SENS pin differs depending on the input data as shown below.

\$0X: FZC \$1X: AS \$2X: TZC \$3X: SSTOP \$4X to 7X: HIGH-Z

2. \$1X ("AS" at SENS (Pin 27))

These commands deal with switching TG1 and TG2 ON/OFF.

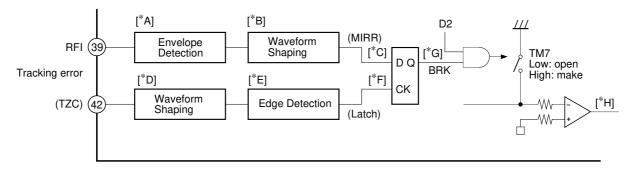
The bit configuration is as follows

D7	D6	D5	D4	D3	D2	D1	D0
0	0	0	1	ANTI SHOCK		TG2	TG1
				ON/OFF	ON/OFF		

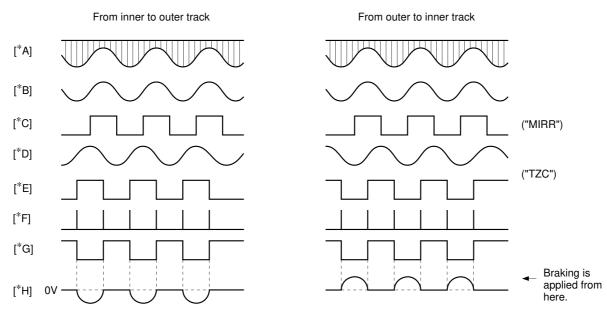
#### TG1, TG2

The purpose of these switches is to switch the tracking servo gain Up/Normal. The brake circuit (TM7) is to prevent the frequently occurred phenomena where the merely 10-track jump has been performed actually though a 100-track jump was intended to be done due to the extremely degraded actuator settling caused by the servo motor exceeding the linear range after a 100 or 10-track jump.

When the actuator travels radially; that is, when it traverses from the inner track to the outer track of the disc and vice versa, the brake circuit utilizes the fact that the phase relationship between the RF envelope and the tracking error is 180° out-of-phase to cut the unneeded portion of the tracking error and apply braking.









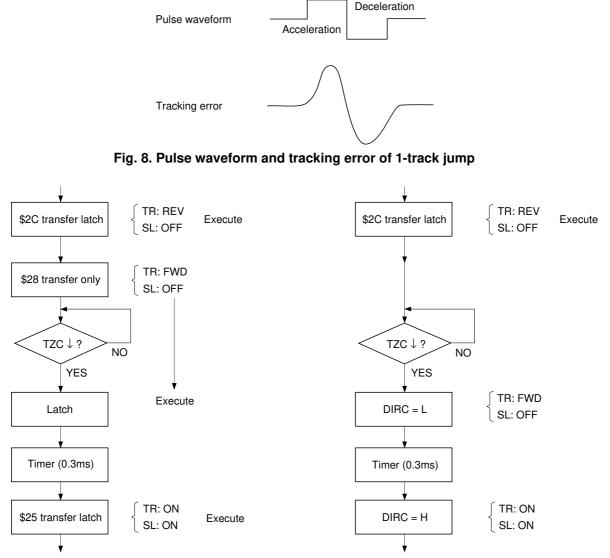
#### 3. \$2X ("TZC" at SENS (Pin 27))

These commands deal with turning the tracking servo and sled servo ON/OFF, and creating the jump pulse and fast forward pulse during access operations.

D7	D6	D5	D4	D3	D2	D1	D0
0	0	1	0	Tracking	J	Sled	
				control		control	
				00: OFF		00: OF	F
				01: Serv	o ON	01: Se	rvo ON
				10: F-JU	IMP	10: F-F	AST FORWARD
				11: R-JL	JMP	11: R-F	AST FORWARD
				1			$\downarrow$
				TM1, TM	/I3, TM4	TM2, T	M5, TM6

#### DIRC (Pin 20) and 1 Track Jump

Normally, an acceleration pulse is applied for a 1-track jump. Then a deceleration pulse is given for a specified time observing the tracking error from the moment it passes point 0, and tracking servo is turned ON again. For the 100-track jump to be explained in the next item, as long as the number of tracks is about 100 there is no problem. However a 1-track jump must be performed here, which requires the above complicated procedure. For the 1-track jump in CD players, both the acceleration and deceleration take about 300 to 400µs. When software is used to execute this operation, it turns out as shown in the flow chart of Fig. 9. Actually, it takes some time to transfer data.



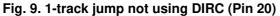


Fig. 10. 1-track jump with DIRC (Pin 20)

The DIRC (Direct Control) pin was provided in this IC to facilitate the 1-track jump operation. Conduct the following process to perform 1-track jump using DIRC (normal High).

- (a) Acceleration pulse is output. (\$2C for REV or \$28 for FWD).
- (b) With TZC ↓ (or TZC ↑), set DIRC to Low. (SENS Pin 27 outputs "TZC"). As the jump pulse polarity is inverted, deceleration is applied.
- (c) Set DIRC to High after a specific time.
   Both the tracking servo and sled servo are switched ON automatically.
   As a result, the track jump turns out as shown in the flow chart of Fig. 10 and the two serial data transfers can be omitted.

#### 4. \$3X

This command selects the focus search and sled kick levels.

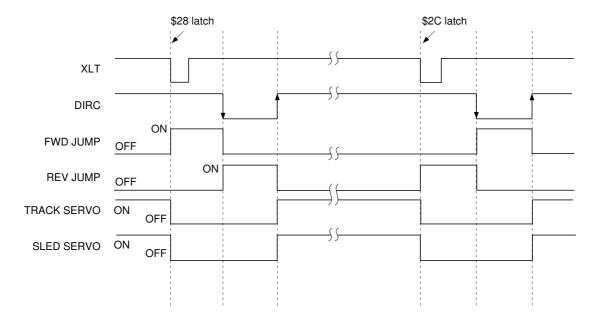
D0, D1 ..... Sled, NORMAL feed, high-speed feed

D2, D3 ..... Focus search level selection

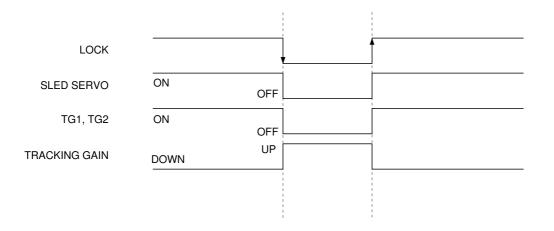
	Focus se	arch level	Sled ki	Relative	
D7 D6 D5 D4	D3 (PS4)	D2 (PS3)	D1 (PS2)	D0 (PS1)	value
	0	0	0	0	±1
0 0 1 1	0	1	0	1	±2
0 0 1 1	1	0	1	0	±3
	1	1	1	1	±4

#### **Parallel Direct Interface**

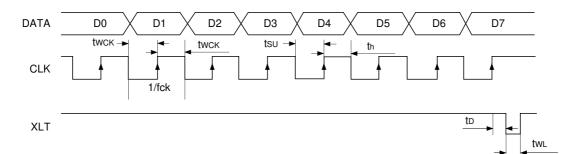
#### 1. DIRC



#### 2. LOCK (Sled overrun prevention circuit)



#### **CPU Serial Interface Timing Chart**



Item	Symbol	Min.	Тур.	Max.	Unit
Clock frequency	fck			1	MHz
Clock pulse width	fwck	500			ns
Setup time	tsu	500			ns
Hold time	th	500			ns
Delay time	t⊳	1000			ns
Latch pulse width	tw∟	1000			ns

#### (DVcc - DGND = 4.5 to 5.5V)

#### **System Control**

Address			SENS						
Item	D7	D6	D5	D4	D3	D2	D1	D0	output
Focus control	0	0	0	0	FS4 Focus ON	FS3 Gain Down	FS2 Search ON	FS1 Search Up	FZC
Tracking control	0	0	0	1	Anti-shock	Brake ON	TG2 Gain set <sup>*1</sup>	TG1	A. S
Tracking mode	0	0	1	0	Tracking mode	*2	Sled mode *3		TZC
Select	0	0	1	1	PS4 Focus search + 2	PS3 Focus search + 1	PS2 Sled kick + 2	PS1 Sled kick + 1	SSTOP

\*1 Gain set

TG1 and TG2 can be set independently.

When the anti-shock is at 1 (00011xxx), both TG1 and TG2 are inverted when the internal anti-shock is at High.

#### \*2 Tracking mode

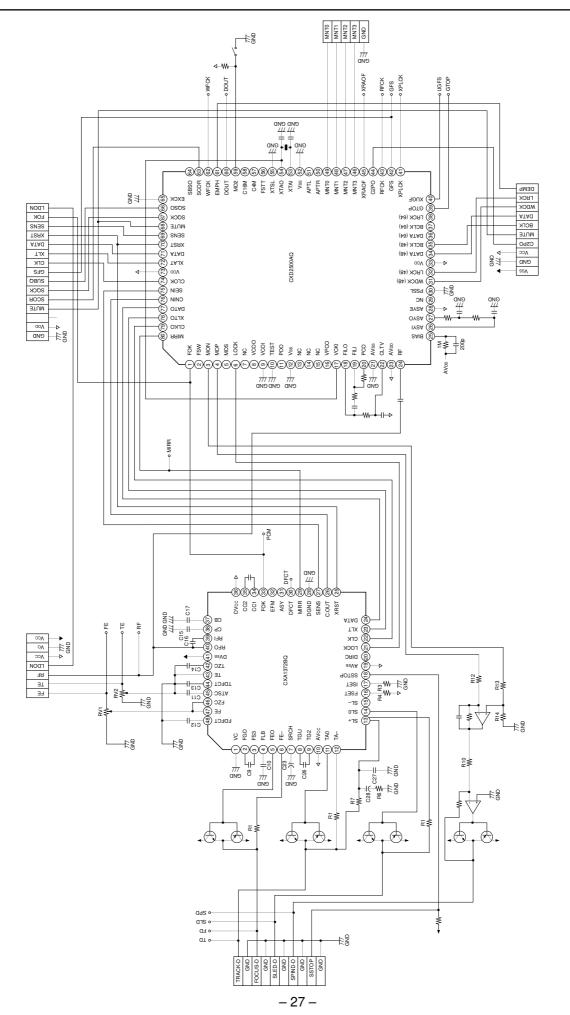
	D3	D2
OFF	0	0
ON	0	1
FWD JUMP	1	0
REV JUMP	1	1

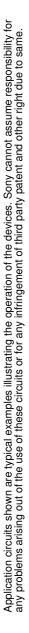
#### \*3 Sled mode

	D1	D0
OFF	0	0
ON	0	1
FWD MOVE	1	0
REV MOVE	1	1

#### Serial Data Truth Table

Serial data	Hex.	Function
FOCUS CONTROL		FS = 4 3 2 1
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$	\$00 \$01 \$02 \$03 \$04 \$05 \$06 \$07 \$08 \$07 \$08 \$07 \$08 \$09 \$0A \$0D \$0C \$0D \$0E \$0F	$\begin{array}{c} \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \$
TRACKING CONTROL		AS = 0 AS = 1
		TG = 2 1 TG = 2 1
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	\$10 \$11 \$12 \$13 \$14 \$15 \$16 \$17 \$18 \$17 \$18 \$19 \$1A \$1B \$1C \$1D \$1E \$1F	$\begin{array}{cccccccccccccccccccccccccccccccccccc$
TRACKING MODE		DIRC = 1 DIRC = 0 DIRC = 1 TM = 654321 654321 654321
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	\$20 \$21 \$22 \$23 \$24 \$25 \$26 \$27 \$28 \$27 \$28 \$29 \$28 \$29 \$22 \$22 \$22 \$22 \$22 \$22 \$22 \$22	000000         001000         000011           000010         001010         000011           010000         011000         100001           100000         101000         100001           100000         101000         100001           000011         000100         000011           000011         000100         000011           000011         010100         100001           010001         101000         100001           000100         001000         000011           000110         001010         000011           001000         010100         100001           001000         000100         000011           001000         000100         000011           001000         000100         000011           001000         000100         000011           001000         000100         000011           010100         000100         000011           011000         010100         100001           010000         100001         100001





**Application Circuit** 

#### **Notes on Operation**

1. Connection of the power supply pin

	Vcc	VEE	VC
dual ±5V power supplies	+5V	–5V	0V
single 5V power supplies	+5V	0V	VC

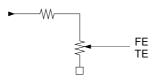
#### 2. FSET pin

The FSET pin determines the cut-off frequency fc for the focus and tracking high-frequency phase compensation.

3. ISET pin

ISET current = 1.27V/R

- = Focus search current
- = Tracking jump current
- = 1/2 sled kick current
- 4. The tracking amplifier input is clamped at  $1V_{\text{BE}}$  to prevent overinput.
- 5. FE (focus error) and TE (tracking error) gain changing method
- (1) High gain: Resistance between FE pins (Pins 5 and 6)  $100k\Omega \rightarrow Large$ Resistance between TA pins (Pins 11 and 12)  $100k\Omega \rightarrow Large$
- (2) Low gain: A signal, whose resistance is divided, is input to FE and TE.



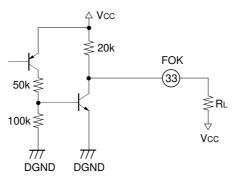
6. Input voltage of microcomputer interface Pins 20 to 25, should be set as follows.

VIH  $V\text{cc}\times90\%$  or more

VIL Vcc  $\times$  10% or less

7. Focus OK circuit

- (1) Refer to the "Description of Operation" for the time constant setting of the focus OK amplifier LPF and the mirror amplifier HPF.
- (2) The equivalent circuit of FOK output pin is as follows.



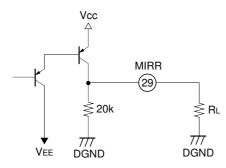
FOK comparator output is:

Output voltage High: VFOKH ≈ near Vcc

Output voltage Low: VFOKL  $\approx$  Vsat (NPN) + DGND

#### 8. Mirror Circuit

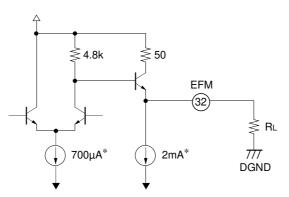
(1) The equivalent circuit of MIRR output pin is as follows.



MIRR comparator output is:

Output voltage High:  $V_{MIRH} \approx V_{CC} - V_{Sat}$  (LPNP) Output voltage Low:  $V_{MIRL} \approx near DGND$ 

- 9. EFM Comparator
- (1) Note that EFM duty varies when the CXA1372 Vcc differs from that of DSP IC (such as the CXD2500).
- (2) The equivalent circuit of the EFM output pin is as follows.



\* When the power supply current between Vcc and DGND is 5V.

EFM comparator output is:

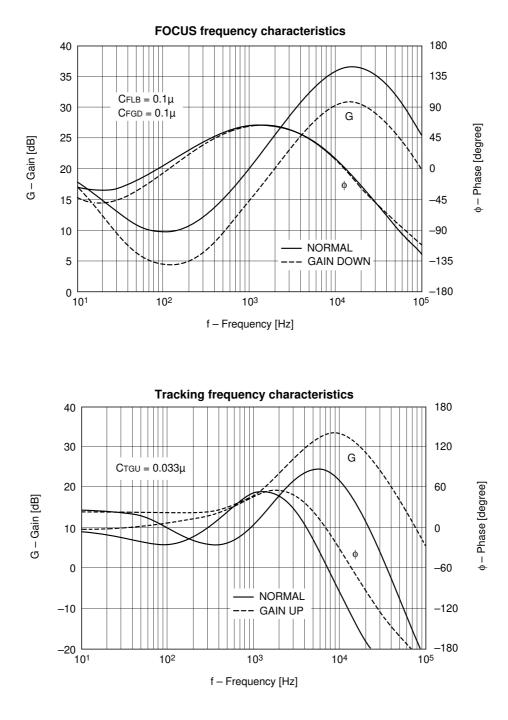
Output voltage High: VEFMH  $\approx$  VCC – VBE (NPN) Output voltage Low: VFFMH  $\approx$  VCC – 4.8 (KO)  $\times$  700 (UA) – VFF

Output voltage Low: VefmL  $\approx$  Vcc - 4.8 (k\Omega)  $\times$  700 (µA) - Vbe (NPN)

Compensation
Phase
g Internal
kin
Focus/Tracl
for
Data
Design
Circuit
Standard

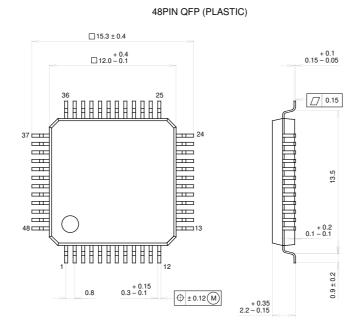
	; 2 -		dB	deg	dB	deg	dB	deg	dB	deg
	TVD	INIAA.								
	T, n	-yh-	21.5	63	16	63	13	-125	26.5	-130
	N									
	Bias condition Measure- Description of output	method	When $CFLB = 0.1\mu F$							
	Measure-	point	വ	വ	വ	വ	11	11	=	11
tion	lias condition	E1 E2 E3 E4 point								
nsat			08	08	о С	о С	25	25	25 13	25 13
mpe		, 6S			0	0				
ပိ		S6 S7 S8								
hase		S7								
al Pl	ditio									
erna	con	S5								
g Int	SW condition	S4					0	0	0	0
kin		SS 2								
Trac		S1 S2 S3 S4 S5	_							
/snc/			0	0	0	0				
ta for Fo	C(mbo									
Standard Circuit Design Data for Focus/Tracking Internal Phase Compensation			1.2kHz gain	1.2kHz phase	1.2kHz gain	1.2kHz phase	1.2kHz gain	1.2kHz phase	2.7kHz gain	2.7kHz phase
Standar	epoly			SUC	FOC	•		ЭN	INDAR	T

#### **Example of Representative Characteristics**



#### Package Outline Unit: mm

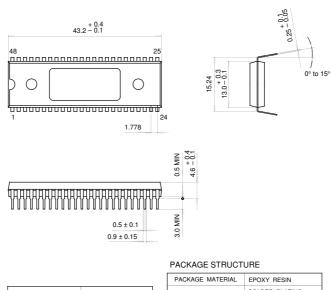
#### CXA1372BQ



	PACKAGE STRUCTURE					
			PACKAGE MATERIAL	EPOXY RESIN		
SONY CODE	QFP-48P-L04		LEAD TREATMENT	SOLDER / PALLADIUM PLATING		
EIAJ CODE	*QFP048-P-1212-B		LEAD MATERIAL	COPPER / 42 ALLOY		
JEDEC CODE			PACKAGE WEIGHT	0.7g		

#### CXA1372BS

#### 48PIN SDIP (PLASTIC) 600mil



		TAOR
SONY CODE	SDIP-48P-02	LEAD
EIAJ CODE	SDIP048-P-0600-A	LEAD
JEDEC CODE		PACK

PACKAGE MATERIAL	EPOXY RESIN
LEAD TREATMENT	SOLDER PLATING
LEAD MATERIAL	COPPER / 42 ALLOY
PACKAGE WEIGHT	5.1g

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