



Pb Free

SHOULDER ELECTRONICS LIMITED SPECIFICATION FOR APPROVAL

DATE: 2012-08-02

CUSTOMER	
PRODUCT TYPE	3225 TCXO(3.0V -30/85 ℃ ± 0.5ppm 1.2Tmax)
NOMINAL FREQ.	16.367667 MHz
CUSTOMER P/N	N/A
SHOULDER P/N	EX1106-S543(3225TCXO16.367667)

[USER]

СНЕСК	CHECK	APPROVAL			
20	20	20			
EXPIRATION DATE	20 .	• •			

[SHOULDER]

СНЕСК	CHECK	APPROVAL
LEO	YORK	PERCY
2012 . 08 . 02 .	2012 . 08 . 02 .	2012 . 08 . 02 .

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REVISIONS HISTORY

Revision No.	Date	Customer Receipt Date	Content	Remark
IR	2012-08-02		First Edition	



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SCOPE

This specification is for SMD TCXO(Temperature Compensated Crystal Oscillator).

APPLICATION STANDARDS

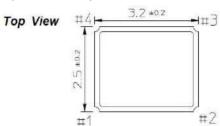
MIL-STD-883.

ELECTRICAL SPECIFICATIONS

	December		Electrical S	pecifications			
	Parameters	MIN	TYP	MAX	UNITS		
Frequency(Fo) ref: 25 °C			16.367667		MHz		
Frequency Tolerence	Initial Tolerance (at 25°C)	-2.0		+2.0	ppm		
	Vs. Temperature Range	-0.5		+0.5	ppm		
Form on Cost To	Vs. Supply Voltage(±5%)	-0.2		+0.2	ppm		
Frequency Stability	Vs. Load(±5%)	-0.3		+0.3	ppm		
	Vs. Aging(at 25 °C)	-1.0		+1.0	ppm/year		
Operating Temperaue R	Range	-30		85	$^{\circ}$ C		
Storage Temperature Ra	ange	-40		85	$^{\circ}$		
Supply Voltage			3.0		VDC		
Current Consumption				1.5	mA		
Output Voltage Level		0.8			Vp-p		
Output Waveform			Clipped Sinewaye	e			
Output Load			10kΩ//10pF				
Start-up Time(90% of V	Vp-p)			3.0	mS		
Duty Cycle		40		60	%		
	10Hz Carrier Offset		-86		dBc/Hz		
Dham Nain	100Hz Carrier Offset		-115		dBc/Hz		
Phase Noise	1KHz Carrier Offset		-138		dBc/Hz		
	10KHz Carrier Offset		-146		dBc/Hz		

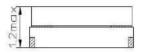
以SHOULDER

DIMENSIONS(UNIT: mm)

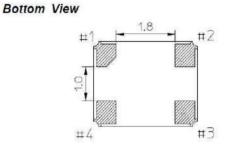


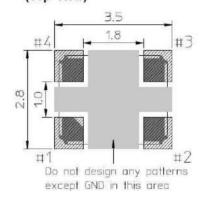
No.	Connection
#1	GND
#2	GND
#3	Output
#4	Vcc

Side View

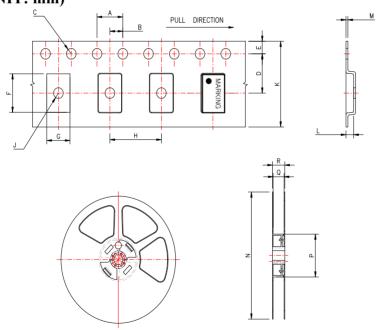


Recommended Land Pattern (Top View)





PACKING(UNIT: mm)



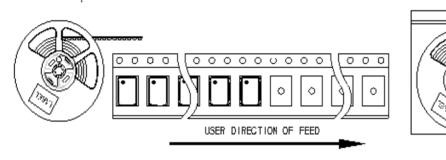
	Α	В	C	D	Е	F	G	Н	J	K	L	M	N	P	Q	R	Q'TY
SIZE	8.00	2.00	ф1.50	5.50	1.75	5.35	3.50	8.00	ф1.50	12.0	1.50	0.29	ф178	ф60	13.00	16.00	3000

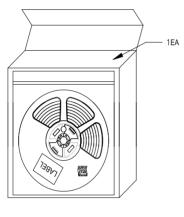
- 1. TOP TAPE START 250mm MINIMUM LEADER AND 160mm EMPTY POCKETS
- 2. END TAPE 250mm MINIMUM EMPTY POCKETS

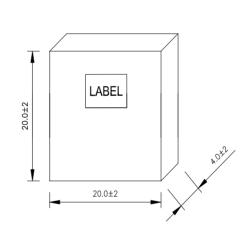


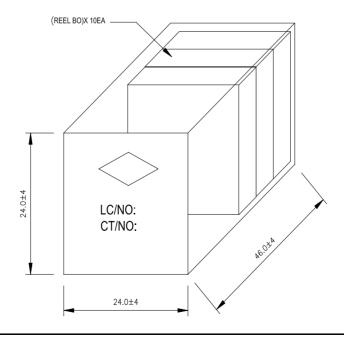
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OUTBOX DIMENSIONS(CM)





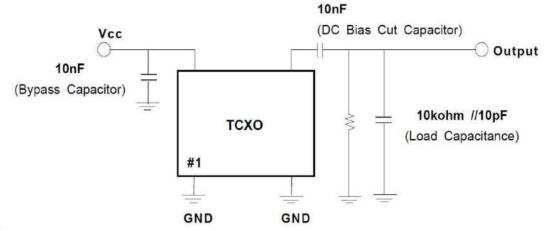






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TEST DIAGRAM



※ Note

- 1. Be cautious of TCXO pin connection.
- 2. Load Capacitance includes probe and test JIG capacitance.

MARKING

KBYML

X-TAL CODE

1. K: Frequency Code

2. B : Control Code

3. Y : Year

4. M: Month

5. L : Date

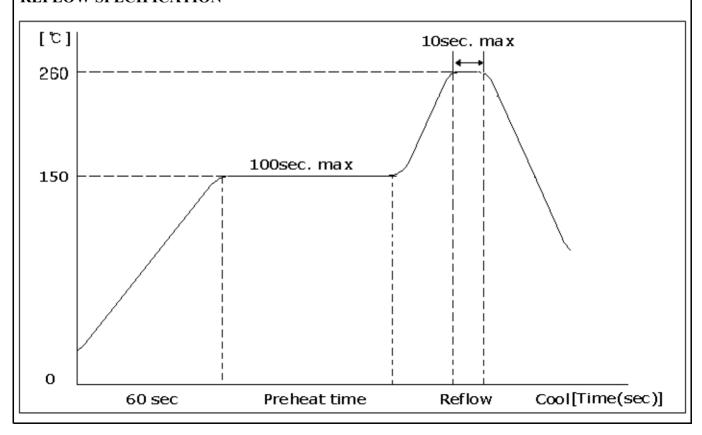


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RELIABILITY SPECIFICATION

NO	ITEMS	CONDITIONS		
1	Solderability	Solder dip at 260 ℃ for 5 seconds		
2	Vibration	20 - $2000\mbox{-}20\mbox{Hz}$, $1.55\mbox{mm}$ total amplitude, each directions(X,Y,Z)/3times, 4min		
3	Drop	3 times drop onto hard wooden board from 75cm		
4	High Temp. High Humidity	+45 $^{\circ}$ C $^{\pm}$ 2 $^{\circ}$ C, RH=90% $^{\pm}$ 5% 96 hours minimum		
5	High Tempe. Storage	$+100$ °C ± 5 °C , 100 hours minimum		
6	Low Tempe. Storage	-55 °C ±5 °C, 100 hours minimum		
7	Thermal Shock	-25 $^{\circ}$ C \pm 5 $^{\circ}$ C, +85 $^{\circ}$ C \pm 5 $^{\circ}$ C, 15 minutes each 10 cycles		
8	Aging	$+125^{\circ}\!$		
9	Reflow	+260 °C max, 10sec max		

REFLOW SPECIFICATION





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APPLICATION GUIDELINES

Correct application and strict adherence to the important information listed below, will be ensure optimum performance of the crystal oscillator.

SHOCK RESISTANCE

Shoulder's all products are designed to endure physical shocks.

(Drop test consist of three drops onto a hard wooden board from a height of 75cm)

Nevertheless, under some condition, crystal products may be damaged by drops or

Shocks during mounting.

It is important, therefore, to run mounting machines as smoothly as possible to

Prevent under shocks. Please review conditions prior to using a mounting machine.

VIBRATION RESISTANCE

Mechanical vibration of a piezo buzzer could cause frequency and amplitude Change to the output frequency. It is advisable to use cushion or cutting PCB, if You mount on same PCB.

SOLDERING CONDITION

Please keep the conditions of "Reflow diagram"

STORAGE

We recommend storing products at +15 $^{\circ}$ C to +35 $^{\circ}$ C and 25% R.H to 75% R.H

RoHS

Shoulder's all products are complies with all relevant international regulations concerning he substances with environmental impacts.