

SPECIFICATION FOR APPRONAL

Customer	
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Product Name : Piezo Buzzer(Self-drive)

Model Name VSI2310V330F40L150 2

Drawing No. : VS20221024012

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Signature of Voise

Approved by	Checkde by	Issued by	Date



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1. Revision

Rev.No.	Date	Page	Description of Revision
1.0	2022/10/24		Preliminary



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	cation is applied to the Piezo Buzzer ct us when using this product for any		ons than
3 General Chara			
3. General Chara 3.1 Out-Diameter :	cteristics		
3.1 Out-Diameter :	cteristics		
3.1 Out-Diameter : 3.2 Height :	23 mm		
3.1 Out-Diameter:3.2 Height:3.3 Weight:	23 mm 10 mm	n	

4. Electrical and Acoustic Characteristics.

Test condition :15 ~ 35 °C Temp., 25% ~ 75% RH,86~106 kPa Refer to IEC60268-1

No	Items	Specification
1	Rated Voltage	6-12-24V DC
2	Working Voltage	3-30V DC
3	Max Rated Current	10-50mA/6-24VDC
4	Min Sound Preesure Level	8288-95dB/6-12-24VDC/30cm
5	Resonant Frequency	4.0±0.5KHz
6	Tone Nature	Continuous
7	Housing Material	ABS
8	Color	Black



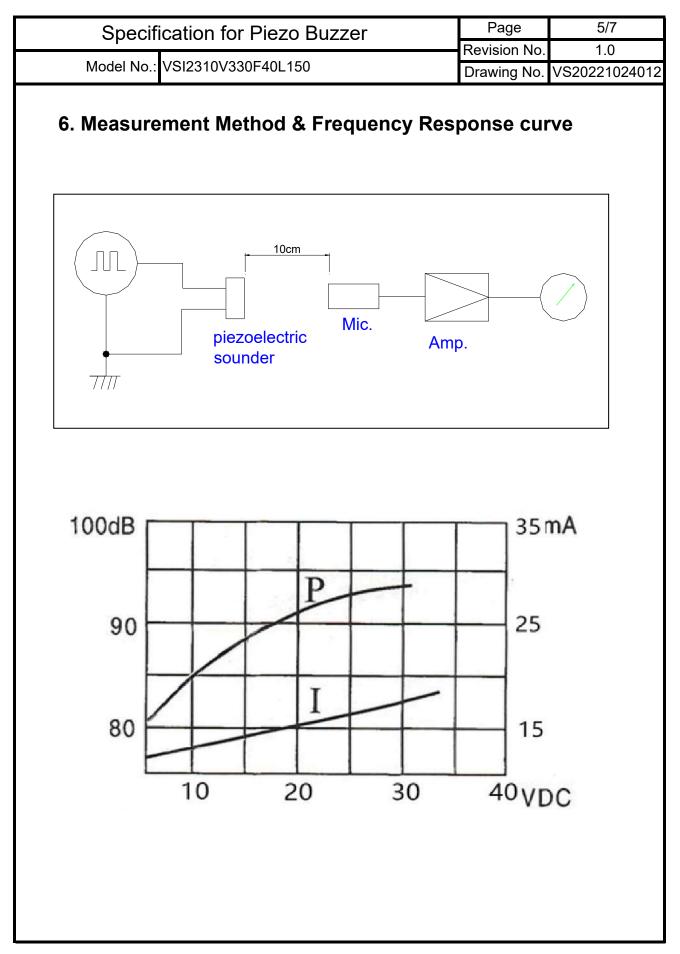
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5. Reliability Test

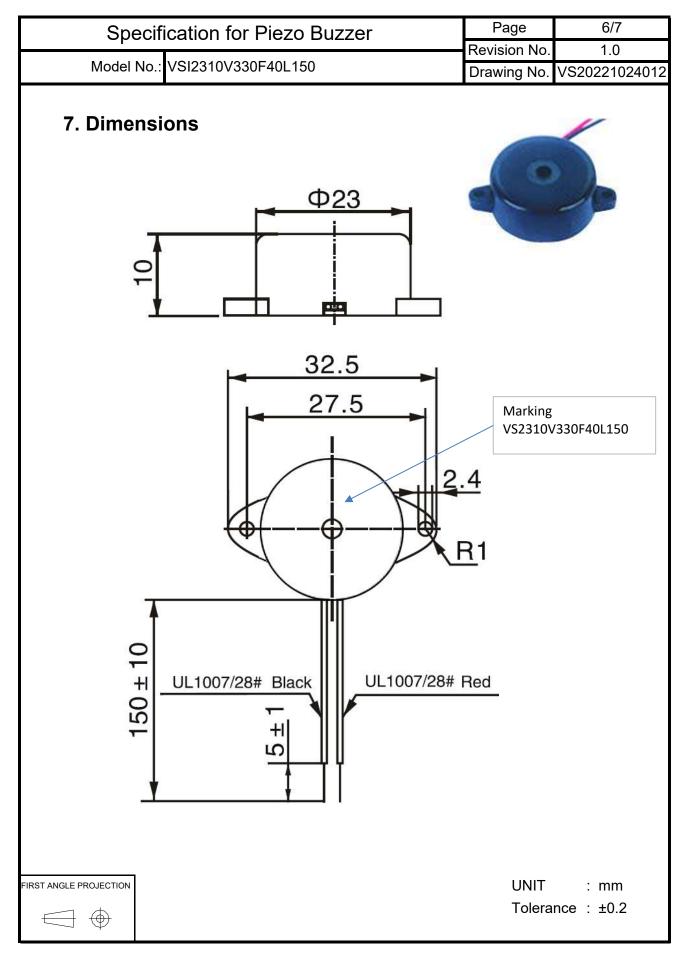
After test(1~6item), the buzzer S.P.L . difference shall be within ±8dB, and the appearance not exist any change to be harmful to normal operation

No	Items	Specification
1	High Temp.Test	After being woked in a chamber with +70±2 $^\circ\!\!\mathbb{C}$ for 100h and then being placed in natural condition for 2h, and then check.
2	Low Temp.Test	First being worked in a chamber with -20±2 $^\circ\!\!C$ for 100h and then being placed in natural condtion for 2h, and then check.
3	Humidity Test	After being placed in a chamber with 90 to 95%R.H. at +40±2 $^\circ\!\!C$ for 100 h and then being placed in natural condition for 2h ,and then check.
4	Thermal Shock Test	After being worked in a chamber at +70±2 $^{\circ}$ C for 1 hour, then sounder shall be placed in a chamber at -20±2 $^{\circ}$ C for 1 hour(1 cycle is the below diagram). The test duration is for 10 cycle.after being placed in natural condition for 1 hour.and then check.
5	Vibration Test	Being applied vibration of amplitude of 1.5mm with 10-30Hz band of vibration frequency,X.Y.Z.3 direction.2 hours each, total 6 hours.
6	Drop Test	Free drop fram 1.0 meter height to a board 20mm thick hard wood board. and be nothing mechanical damage. tatol 6 times.











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8. Packing

Each minimum package unit of products shall be in a carton box and it shall be clearly marked with Part Number ,quantity and outgoing inspection number.

There shall be no mechanical damage on products during in storage.